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Potential of bifacial PV installation and its integration with storage solutions

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Resumo

O conceito de usar ambos os lados de um módulo solar fotovoltaico para converter a radiação solar em energia elétrica surgiu no final do século XX e é conhecido como tecnologia bifacial fotovoltaica. Para além da radiação incidente na parte frontal, as células solares bifaciais convertem a radiação difusa, refletida e direta recebida pela superfície traseira e ativa da célula. Para tal, é necessário que os módulos onde se encontram inseridas permitam a penetração da radiação em ambas as faces, o que pode ser conseguido utilizando vidro temperado ou uma *backsheet* transparente. Este tipo de tecnologia tem demonstrado grande potencial, sendo os ganhos bifaciais já reportados de algumas instalações da ordem dos 30%.

De modo a quantificar o desempenho dos módulos bifaciais, três indicadores são utilizados. O ganho bifacial de irradiância é a razão entre a irradiância intercetada pela parte traseira e frontal do módulo, sendo que esta última pode ser interpretada como a irradiância total útil incidente num módulo monofacial, ou seja, a que incide na sua superfície dianteira e é utilizada para a conversão em energia elétrica. O ganho bifacial de energia é o quociente entre a energia convertida por um módulo bifacial e aquela que é convertida por um módulo monofacial, ambas ponderadas pela área do painel solar. Por último, dado que a potência instalada é atualmente mais valorizada do que a produção por unidade de área efetiva instalada, utiliza-se também o ganho bifacial simples que é semelhante ao ganho bifacial de energia, mas a energia convertida é ponderada pela potência nominal do módulo. Notar que se hoje o preço dos módulos bifaciais é de alguma forma proporcional à potência, é de esperar que com economias de escala possa ser proporcional à sua área.

A presente dissertação tem como principal objetivo analisar e avaliar as diferenças que estão associadas à utilização de módulos fotovoltaicos bifaciais comparativamente à tecnologia monofacial tradicional, tanto em termos de irradiância incidente como de produção de energia elétrica. Além disso, é analisado como e quais os benefícios de integrar a tecnologia fotovoltaica bifacial com soluções de armazenamento de forma a otimizar sistemas de autoconsumo para um consumidor típico residencial, podendo este estar ou não conectado à rede elétrica.

Uma instalação bifacial é mais sensível à sua envolvente e à sua própria configuração do que um sistema fotovoltaico monofacial. Por este motivo, a configuração ideal de um módulo bifacial é investigada recorrendo a um *software* de modelação, Rhinoceros®, de forma a determinar o ângulo de inclinação, elevação, posição de montagem e distância entre fileiras de módulos e entre módulos adequados para maximizar quer o ganho bifacial de irradiância, quer a irradiância total que atinge ambas as superfícies do módulo. Para além disso, também é estudada de que maneira a refletividade do solo pode potenciar o ganho bifacial.

As modelações foram efetuadas com base nas características conhecidas da futura instalação da EDP que tem como intuito testar módulos fotovoltaicos bifaciais. Os dados meteorológicos típicos de Lisboa, Portugal, servem de base às simulações posteriores.

Os resultados mostram que, para uma instalação fotovoltaica típica, o ganho bifacial de irradiância de um único módulo varia entre 37% e 45%, dependendo do ângulo de inclinação. O ângulo de inclinação que maximiza o ganho bifacial de irradiância é geralmente maior do que o ângulo ótimo que maximiza a radiação total intercetada. Módulos mais elevados e solos com maior refletividade aumentam o ganho bifacial de irradiância. Também foi visto que a irradiação intercetada pelo lado traseiro do módulo bifacial é mais homogênea no caso de este estar numa posição de paisagem e não

retrato, o que influencia a conversão em energia elétrica devido ao *mismatch* da corrente fotogerada por cada célula solar bifacial.

Relativamente à simulação para um conjunto de módulos bifaciais, as distâncias ideais entre filas e entre painéis numa mesma fila para minimizar a interferência entre eles são superiores ao caso monofacial, e tanto maiores quanto mais refletivo for o solo.

O segundo objetivo da dissertação passa por desenvolver um modelo elétrico com base no qual se pode estimar a produção dos módulos fotovoltaicos bifaciais. Para o efeito, considera-se que uma célula bifacial pode ser representada eletricamente como duas células monofaciais em paralelo, cada uma delas representada pelo circuito equivalente de um díodo. Este modelo foi desenvolvido recorrendo ao *software* MATLAB® Simulink e foi testado para várias orientações, ângulos de inclinação e posições de montagem.

A partir das simulações efetuadas, verificou-se que, para um módulo bifacial, o ganho bifacial de energia é proporcional ao ganho bifacial de irradiância e ambos aumentam com a fração difusa. Para uma instalação fotovoltaica típica da EDP, o ganho bifacial de energia varia entre 28% a 35%, dependendo do ângulo de inclinação.

Se a orientação do módulo bifacial for diferente da ótima, isto é, se se encontrar orientado a este ou oeste, é possível observar-se alterações da curva típica de produção fotovoltaica, nomeadamente o aparecimento de dois picos, um de manhã e outro ao anoitecer.

Por último, foi avaliado o papel que os módulos bifaciais poderiam ter em soluções de autoconsumo residencial. Os resultados mostram que os módulos solares bifaciais e monofaciais orientados a sul se comportam de maneira semelhante, por unidade de potência instalada, pelo que o maior investimento em sistemas bifaciais não se justifica. Porém, módulos bifaciais na vertical, orientados a este ou oeste, permitem maior consumo de eletricidade gerada localmente, o que pode ser vantajoso dado que a energia excedentária que se vende à rede não é tão lucrativa para o consumidor como a que se deixa de comprar. Os módulos bifaciais na vertical permitem, em média, a redução de cerca 1 kWh/kW_p no sistema de baterias, comparativamente com módulos virados a sul e com inclinação ótima, assegurando ainda assim uma taxa de autoconsumo superior a 90%.

Se a comparação entre módulos bifaciais e monofaciais considerar a área de implantação em oposição à potência instalada, a utilização de painéis bifaciais verticais orientados a este ou oeste permite não só aumentar a fração de energia autoconsumida em mais de 10%, relativamente a módulos bifaciais com configuração ótima, mas também diminuir a capacidade do sistema de armazenamento necessária, o que se traduz numa possível redução dos custos associados.

Se o sistema de autoconsumo estiver isolado da rede elétrica, a autossuficiência (i.e. fração das necessidades energéticas do consumidor asseguradas pelo sistema de geração fotovoltaica) garantida por módulos bifaciais orientados a sul é aproximadamente 7% superior à dos módulos monofaciais com a mesma configuração, para a mesma capacidade nominal de armazenamento instalada (kWh).

Finalmente, verificou-se que para soluções de autoconsumo isoladas da rede elétrica, a combinação de módulos fotovoltaicos bifaciais com diversas orientações, nomeadamente virados a sul, a este e/ou oeste, permite obter uma taxa de autossuficiência mais elevada, podendo mesmo aproximar-se dos 100% durante as horas solares se a área de módulos e a capacidade da bateria instaladas forem suficientemente elevadas.

Palavras-Chave: Fotovoltaico Bifacial, Modelo de Irradiância, Modelo Elétrico, Autoconsumo, Armazenamento

Abstract

The concept of using both faces of a photovoltaic module to convert solar radiation into electrical energy emerged at the end of the 20th century and is known as bifacial photovoltaics. Along with the incident radiation on the front side, bifacial solar cells take advantage of the diffuse, reflected and direct radiation that reaches the cell's active rear side.

This dissertation focuses on evaluating and analysing the differences of using bifacial over traditional monofacial photovoltaic technology, both in terms of collected irradiance and power production. Also, it explores how to integrate this technology with storage to optimize self-consumption solutions.

In this study, the optimum configuration for a bifacial photovoltaic module is investigated numerically, using the software Rhinoceros and Simulink, in order to determine the suitable tilt angle, elevation and mounting position of the module and the ground reflectivity that optimises bifacial gain.

Modelling a bifacial photovoltaic system for a case study, Lisbon, Portugal, showed that power production is highly dependent on the incident radiation, stand design and reflectivity of the ground. For a typical photovoltaic plant, the bifacial gain varies from 28%-35% for power production and from 37%-45% for the irradiation received, depending on the tilt angle. Higher stands and more reflective ground surfaces boost the bifacial gains. It is also shown that the electrical generation gain is proportional to the irradiance gain and both increase with the diffuse fraction.

Finally, the analysis of a residential self-consumption solution that seeks to integrate a bifacial photovoltaic installation and batteries showed that south-facing bifacial and monofacial modules behave similarly, with similar yields per unit of power installed. Per unit module area, south facing bifacial solar modules clearly outperform standard monofacial modules, since the self-sufficiency rate (i.e. fraction of the energy demand that is fulfilled by on-site photovoltaic generation) can be approximately 7% higher, for the same nominal capacity of the storage system (kWh).

Results also showed that, the combination of bifacial photovoltaic modules with different orientations, namely south, east and/or west, allows a higher self-sufficiency rate that can almost reach 100% during solar hours, if the module area and storage capacity installed is high enough.

The use of bifacial modules in the vertical, orientated towards the east or the west, increases the fraction of the self-consumed energy in more than 10%, decreasing the excess energy sold to the grid and reducing the required storage capacity, which means the associated costs may be significantly reduced.

Keywords: Bifacial Photovoltaic, Irradiance Model, Electrical Model, Self-consumption, Storage

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List of Notations, Abbreviations and Acronyms

BG	Bifacial Gain
BOS	Balance of System Costs
BSF	Back Surface Field
COO	Cost of Ownership
CPC	Compound Parabolic Concentrators
DHI	Diffuse Horizontal Irradiation
DoD	Depth of Discharge
EBG	Energy Bifacial Gain
FF	Fill Factor
GHI	Global Horizontal Irradiation
HIT	Heterojunction with Intrinsic Thin layer
IBC	Interdigitated Back Contact
IBG	Irradiance Bifacial Gain
IR	Infrared (radiation)
k_d	Diffuse fraction
LCOE	Levelized Cost of Electricity
MPP	Maximum Power Point
NOCT	Normalized Operating Cell Temperature
PV	Photovoltaic
PERC	Passivated Emitter and Rear Cell
PERT	Passivated Emitter, Rear Totally diffused
PR	Performance Ratio
RES	Renewable Energy Sources
RMSE	Root Mean Square Error
SCR	Self-Consumption Rate
SOC	State-Of-Charge
SSR	Self-Sufficiency Rate
STC	Standard Test Conditions (Cell Temperature = 25°C, Irradiance = 1000W/m ² and Air Mass 1.5)

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1. Introduction

This chapter briefly reviews the use of solar technologies, such as photovoltaic (PV), to provide part of the electricity that humankind requires, and discusses the most relevant challenges and opportunities for the development of bifacial PV. Then, it presents the main research objectives of this dissertation and, finally, the outline of the document.

1.1. Solar energy and photovoltaic technology

The potential shortage of supply to the demand of fossil fuels, as well as the awareness to the environmental impacts caused by their irresponsible and continuous use, has significantly increased the growing interest on more efficient and eco-friendly alternative technologies to convert energy. Photovoltaics is one of the solutions to break the bond once created with fossil fuels and has great potential since the solar radiation is a clean, widely accessible and unlimited energy resource and can address a substantial fraction of the world's energy demand.

In 2016, PV registered a record annual growth rate of energy capacity, making up about 47% among all Renewable Energy Sources (RES) and totalling a worldwide installed capacity of 303 GW [1]. Despite the positive outlook, solar PV had an estimated share of only 1.5% of the global electricity generation [1]. The Roadmap of Solar Photovoltaic foresees that PV will achieve a 16% share in the global electricity mix by 2050 [2]. In order to reach the objective, it is necessary to reduce the PV capital cost and, simultaneously, increase the generated electricity throughout the system's lifetime.

Over the last few years, low-cost electricity has increasingly been provided by solar technologies, owing to technological improvements, upgraded financial solutions, manufacturing economies of scale and the expansion into new markets. The continuous research for high tech and materials to make PV cost-effective led to the enrichment of the solar market with a more sophisticated knowledge and efficient use of solar radiation.

The incorporation of bifacial solar cells into glass-glass or glass-transparent backsheets modules is one of the emerging solutions to achieve higher throughput at lower costs. It not only enhances the energy yield of a PV system over its lifetime and its durability (due to a more robust and reliable encapsulation that reduces degradation over time), which allows a reduction of the Levelized Cost of Electricity (LCOE) [3], but also facilitates its incorporation in many applications, e.g. optimizing self-consumption solutions with storage, since these solar modules are able to peak-shift the typical PV production curve.

1.2. Motivation for bifacial PV

Bifaciality opens a new world of possibilities for the traditional PV knowledge, encouraging new investments and the search for a new paradigm.

Despite being relatively expensive, mainly because of the additional manufacturing steps, the requirement for high quality silicon wafers and lacking the opportunities for economies of scale as

standard PV modules do, bifacial technology continues to be investigated to develop more practical and cost-effective solar cells able to take advantage of the incident radiation that reaches their both active surfaces. The simplicity of the concept is attractive, especially because relevant improvements can be achieved merely by adjusting the manufacturing process of advanced cell architectures, which are (in most cases) intrinsically bifacial.

The valuable purpose of using bifacial PV is mainly justified by the energy conversion boost over the system's lifetime, which strongly depends on the installation configuration and location, and the improved performance and durability. Furthermore, it also enables the Balance Of System (BOS) costs reduction and, hence, the decrease of LCOE. BOS reduction is essentially justified by a decrease of the required area to install the PV power plant and, consequently, the related costs.

In addition, bifacial has an obvious advantage over monofacial PV, since it occupies the same physical area but converts relatively more solar energy into electricity. Consequently, bifaciality can be used to face space limitations in highly populated places (e.g. building integrated PV) or the shortage of suitable sites with a reasonable capacity potential.

Finally, it is important to mention that bifacial can be used in many other applications, even when monofacial would underperform. For example, bifacial modules mounted vertically could be beneficial in terms of increasing dispersed PV generation in space-limited self-consumption systems, since they can easily meet the consumer energy demand peaks in the morning and evening. Besides, they can be installed in multiple applications where single rows of solar modules are appropriate, such as railways and highways, using both surfaces to produce energy.

Nevertheless, as any other new technology trying to enter the market and open roads for widespread use, bifacial faces some challenges related to the inexistence of an international standard for rating the bifacial electrical characteristics, the manufacturing challenges that results in higher modules' prices and the absence of long-term data to testify the theoretically calculated energy boost. Lastly, there is the necessity to devise a methodology to effortlessly and accurately predict the energy gains in outdoor conditions.

The last point will be one of the main objectives of the present dissertation, which aims to provide the basis for a future performance analysis of bifacial PV technology. Although the results of the simulations performed are purely theoretical, they may be soon used for comparison with real quantitative measurements of the future EDP outdoor facility to test bifacial PV.

1.3. Research objectives

This dissertation explores the potential of bifacial PV installations and its integration with storage solutions. The objectives are three-fold:

- i. To evaluate the bifacial PV's gains,
- ii. To suggest the system design that increases the advantage of bifaciality and,
- iii. To analyse how to integrate this technology with storage solutions and quantify the advantages comparatively to monofacial PV systems.

To achieve the proposed goals, the work was divided into the following tasks:

- Identify the most widely used models to evaluate the performance of bifacial PV;
- Analyse the irradiation gain of a bifacial PV module;
- Investigate the impacts of relevant factors in the design and geometry of a bifacial power plant, e.g. tilt angle, elevation, ground's albedo, mounting, intra-row spacing and distance between rows;
- Develop a simulation strategy to estimate the energy output of a bifacial system;
- Sizing a PV system with storage for a residential consumer and analysing the ideal configuration of the modules and the capacity of the battery.

1.4. Dissertation outline

The outline of this dissertation is as follows.

In chapter 2, a state-of-art overview is given, whereas the principles and challenges of the bifacial PV technology are described as well as the models already proposed for the evaluation of its performance.

Then, the dissertation is divided in three major chapters, according to each one of the subjects analysed and the algorithms implemented. The case study and assumptions made are thoroughly described as well as the simulation input data.

Namely, chapter 3 covers the methodology to predict the incident radiation that reaches both surfaces of bifacial PV modules. The results are also presented, analysed and discussed, focusing on the evaluation of the bifacial gain in terms of irradiance received comparatively to a monofacial PV module and on the determination of the ideal system design and module configuration.

Chapter 4 focuses on the bifacial PV power production and how it is affected by some intrinsic and extrinsic variables to the system itself. After the methodology's description, the results are analysed based on performance indicators and the influence of some variables on the electrical power production is discussed.

The focus of chapter 5 is to size a residential self-consumption system with storage and analyse its dynamics. The influence of the installed PV power/area and the storage capacity on the capacity to fulfil the consumer energy demand is also determined.

Finally, in chapter 6, the main conclusions of the dissertation are drawn and some recommendations for future work are given.

2. Overview of the bifacial concept

Over the past few years, the PV market and solar manufacturers have shown a renewed and strong interest for bifacial technology. This chapter briefly presents the history and principles of bifacial PV and discusses the most relevant challenges for its development, such as bankability, lack of standardization, associated costs and the modelling and simulation of bifacial PV systems.

2.1. History of bifacial technology

The invention of the bifacial concept is a subject of doubt since it could have been created not to take advantage of the incident radiation on both sides of the solar cell, but as a consequence of the structure and properties of certain types of cells.

The first silicon solar cell was produced in Bell Labs, in 1954, with an n-type Interdigitated Back Contact (IBC) structure [4]. The architecture of this cell allows it to be operated in bifacial mode with two active surfaces. However, credit of the creation of bifacial solar cells goes to the Japanese expert H. Mori [5] and the Russian scientists A.K. Zaitseva and O.P. Fedoseeva [6] who developed the same idea independently. In 1960, H. Mori patented a solar cell with a collecting p-n junction on each side of a n-type silicon wafer, forming a p^+np^+ structure, and describes the possibility of being double-sided illuminated [7], as can be seen in Figure 2.1. Since then, the efficiency evolved from residual values to 21.3% at the front and 19.8% at the rear side [7].

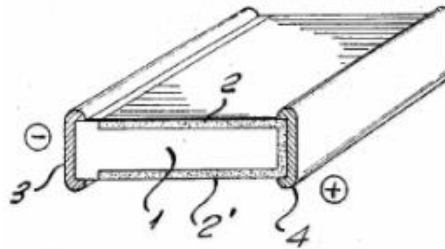


Figure 2.1 - Schematic of bifacial solar cell's architecture proposed by H. Mori. 1 is a n-type thick silicon layer, 2 and 2' are thin p-type layers, 3 is the negative electrode and 4 is the positive electrode in contact with the connecting portion of the layers 2 and 2'. [5]

Many researchers investigated and continue to develop bifacial PV technology. The number and diversity of bifacial solar cell structures is large, with over 166 accumulated patents in 2016^a [8]. The path of bifacial design often crosses Heterojunction with Intrinsic Thin layer (HIT), Passivated Emitter and Rear Cell (PERC) and Passivated Emitter, Rear Totally diffused (PERT) solar cells [6].

Since its conception, bifacial technology evolved and many applications were proposed to make use of this innovative idea, including for example its integration in Russian satellites since the 70s [9]. The advantages of using bifacial cells in space instead of monofacial are the enhancement of incident radiation from the Sun and Earth's albedo and the lower infrared (IR) absorbance that leads to reduced

^a The results were obtained for the search terms "bifacial" + "solar".

operating temperature. Nowadays there are still 10 kW bifacial modules installed at the International Space Station, with a proven power generation increase of 10-20% [7].

In terrestrial applications, bifacial started to be used with flat mirrors and, later, with Compound Parabolic Concentrators (CPC), directing sunlight towards the rear side. Only in the early 80s, it was realized that bifacial solar cells were sensitive to natural or artificially enhanced albedo of the environment. Commercial applications have so far been restricted to few niche areas, such as noise barriers on Swiss railways and highways and some research facilities [9]. Still, because of their improved performance and potential, bifacial cells have entered the PV industry and market, although with a relatively low share.

The installation of the world's first large scale bifacial PV power plant took place in Hokuto, Japan, in 2013, with a total power of 1.25 MW. This plant has reported a bifacial gain^b (BG) of 19.5%, producing more than 1.2 MWh/kW/year [10]. Since then, other bifacial power plants were installed in Chile (2.5 MW), in the USA (12.8 MW) [11] and the largest project to date in China (50 MW) [12]. Recently, the Dutch Tempres Systems B.V. inaugurated one of Europe's largest bifacial PV facilities in Netherlands with 400 kW [13].

Figure 2.2 shows the bifacial systems' cumulated power since 2012 [14]. As can be seen, the bifacial PV capacity is consistently growing and it is expected that by the end of 2017 the number of bifacial installations will be at least triple relatively to the previous year, since PV manufacturers started to set up bifacial cell capacities [6].

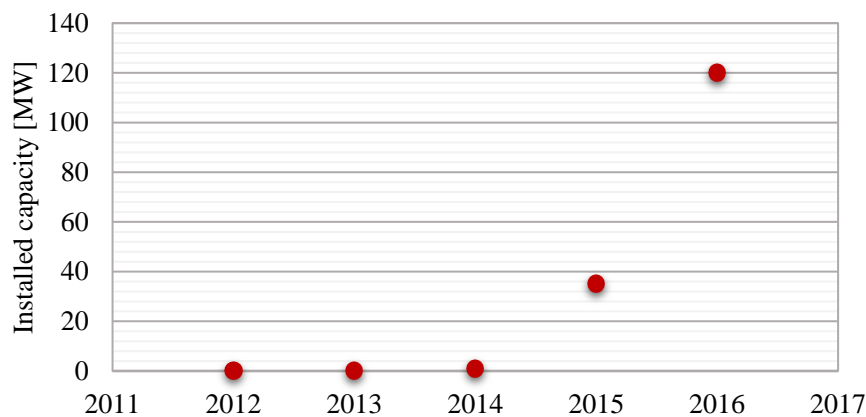


Figure 2.2 - Cumulative Bifacial PV Installed Capacity. Adapted from [14]

Although bifacial solar cell promoters aim at reaching a leading role in centralized power production, the lack of reliable and long-term field data and the absence of methodologies to assess its annual energy yield gain for a specific installation hinder its global deployment.

2.2. Bifacial PV technology

According to the 2017 edition of International Technology Roadmap for Photovoltaic, the present monofacial silicon solar cell standard technology – Back Surface Field (BSF) – represents a very large percentage of the PV world production (almost 80% in 2016 [15]). Although it reaches high efficiencies

^b Bifacial gain quantifies the energy boost due to the use of bifacial PV modules or systems relatively to monofacial PV. The concept itself will be explained in detail in chapter 4.

(up to 19% at the module level), its performance is limited by recombination at the rear surface and, consequently, it is essential to develop new approaches to produce solar cells with higher efficiencies. A running high efficiency alternative is double-sided contact cell concepts which are intrinsically bifacial [15].

The main difference between conventional monofacial structures and a bifacial cell is that, in the latter, the rear surface must have metal contacts instead of being fully covered by metal (usually an aluminum-based paste). As a result, radiation can be collected both from the front and rear surfaces of the solar cell.

When a PV manufacturer choses to go bifacial, the technical choice is essentially among three structures: HIT, PERT and PERC, each one with different bifaciality levels. Bifaciality is defined as the ratio between the rear side efficiency and the front side efficiency or as the ratio of the power output at STC from the rear side upon the power output at STC from the front side.

$$\text{Bifaciality} = \frac{\eta_{\text{rear}}}{\eta_{\text{front}}} = \frac{P_{\text{STC, rear}}}{P_{\text{STC, front}}} \quad (2.1)$$

n-PERT and HIT are the most effective since they have a bifaciality of more than 90%, followed by PERC with 70% [6]. Bifaciality depends strongly on the type of cell as seen in Figure 2.3.

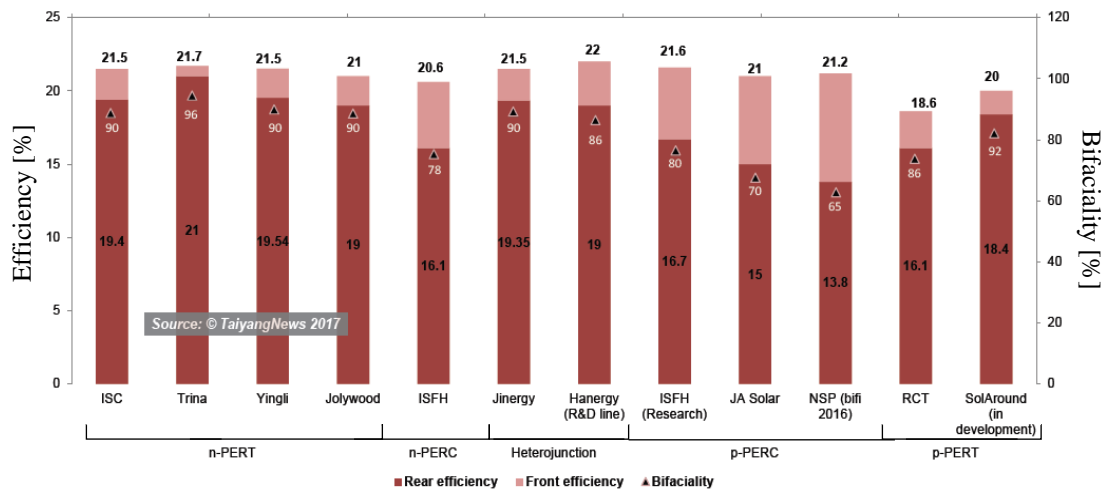


Figure 2.3 - Efficiency and Bifaciality of different bifacial solar cells according to the manufacturer and the architecture. [6]

As for the bifacial PV modules, the opaque backsheet must be replaced by an additional glass layer or by an UV-resistant transparent backsheet. Although this type of encapsulation increases the thermal insulation on the back side, bifacial cells still have a lower absorbance relatively to IR radiation, which decreases the temperature of operation comparatively to monofacial PV modules. Besides, it prevents the penetration of water in the module's interior and reduces degradation over time, increasing the duration of the module [9]. In the case of glass-glass modules, the package is also more rigid, which reduces the mechanical stress on cells [16]. Although these advantages might not be sufficient to switch the typical encapsulation of PV modules (regardless of technology), they come for free in bifacial PV modules, since their rear surface must ensure that the incident radiation can reach the back side of the bifacial PV cells.

In addition, the design of stable mounting systems and junction boxes should be changed to not disturb the light-sensitive areas causing undesirable shading. Furthermore, the junction boxes must handle higher currents [17], [9], [6].

2.3. Working principles

Along with the incident radiation on the front side, bifacial PV take advantage of the diffuse, reflected and direct radiation that reach the module's active rear side, depending on its orientation, elevation and tilt, site's characteristics and the position of the sun in the sky, Figure 2.4. Thus, the power output of the rear side is highly dependent upon the local ground's albedo and its surroundings, the module installation configuration and meteorological conditions. From the shadow region on the ground, only diffuse radiation is captured by the solar module, while in the unshaded area, both direct and diffuse radiation are reflected, affecting the rear side of the bifacial module.

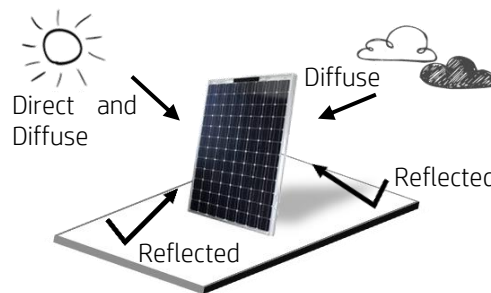


Figure 2.4 - Schematic of a bifacial module and the components of the incident radiation on both sides of the module.

When considering a PV stand, the evaluation of bifacial gains becomes more complex due to the different variables involved, not only the aforementioned ones, but also the packing density (distance between and within rows), the shadows produced by the mounting, the additional shading caused by the neighbouring modules and the obstruction of reflected radiation. These considerations make bifacial PV power plants more sensitive to the installation layout than the traditional ones that integrate monofacial modules.

2.4. Testing modules and standardization

Making an accurate prediction of the annual yield of a PV stand and setting the system design requires a precise and standardized electrical characterization of the solar modules in use. All PV solar cells are characterized by a normalized operating curve obtained under Standard Test Conditions (STC), which correspond to a normal irradiance of 1000 W/m^2 , an operating temperature of 25°C and an Air Mass of 1.5, this allows a fair comparison between the many structures and commercial cells.

Characterizing bifacial solar cells is much more challenging because of the contribution of the rear side's power production to the measurements. There is no commonly accepted procedure to consider this extra input which affects the estimation of the solar module's performance.

Some companies are reporting bifacial PV by flashing the front side of the module with 1.1 suns and taping the rear side with a black foil, others are reporting independently the values for both sides of the module obtained at STC by covering one of the surfaces with a non-reflective sheet while illuminating the other one [18]. It was also proposed the simultaneous measurements of both sides with a double-sun simulator [19] and quoting the I-V parameters under different rear illumination conditions [9], which indirectly assesses the interference between both sides.

Despite all this procedural diversity, the PV community is making an effort to set international testing standards for bifacial modules and lifetime testing conditions [21]. This is a step that can contribute to increase the mass production and deployment of bifacial modules. The “IEC 60904-1-2: Measurement of current-voltage characteristics of bifacial photovoltaic devices” initiated in 2016 is expected to be published in 2018, after the ongoing revision [6].

Besides the obvious consequences of the lack of standardization of the characterization of bifacial PV modules’ performance, it can also be difficult to develop an analytical and electrical model for bifacial PV, since the current and voltage characteristics of the cell are considered as an input, as will be seen in the chapter 4. Also, the indoor characterization is not appropriated to predict the outdoor output of the module due to the inhomogeneous irradiation on the rear side that results in distortions in the I-V curve, often altered by the effect of the module’s by-pass diodes [20].

2.5. Bifacial market and associated costs

The biggest barrier for bifacial PV is the high associated costs related to the cells’ manufacturing and their integration in solar modules, which is one of the main reasons why bifacial has been a technology for niche applications and with a low market share (2% in 2016 [15]).

Since the traditional BSF monofacial cells are being replaced by structures that can be made bifacial, it is expected that bifaciality will become more usual in the PV market and, by 2027, it is expected to reach a promising market share of 30% (cells) and 35% (modules) [15], as Figure 2.5 shows. Until 2021, the market share of bifacial cells will be higher than that of modules since not all manufactured bifacial cells will be integrated into glass-glass or transparent backsheet modules. While there are new companies entering the market, some of the leading PV manufacturers, like SolarWorld® and Yingli®, have expanded their bifacial capacities, estimating that the total capacity for bifacial technology by the end of 2017 will be about 4 GW [6], [21], [22]. Comparatively to the global monofacial PV manufacturing capacity, which is expected to be in the 80 to 85 GW range in 2017 [24], bifacial PV still has a long journey ahead.

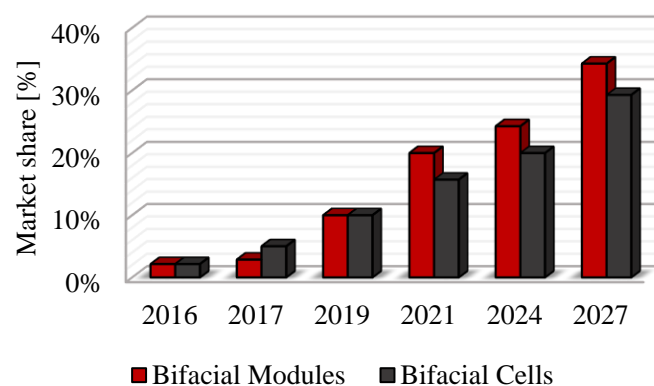


Figure 2.5 - Prevision of the world market share of bifacial solar cells and modules. [15]

The growing market share is also seen as a drop at the production (Cost of Ownership - COO) and electricity costs, which encourages stakeholders to invest in bifacial technology.

The Cost of Ownership, COO, is an indicator of the most cost-effective product from the perspective of a company. Besides taking into account the costs related to the purchase price,

maintenance and operation, this tool also takes the product quality and the failure costs into consideration [24].

The Levelized Cost Of Electricity, LCOE, is the cost per unit of the electricity produced by a system and includes its total life cycle costs, such as the investment, the operation and maintenance costs, etc. It provides an economic assessment to compare various RES with electricity prices. The LCOE's calculation of a PV system requires a record of the total electricity produced during the useful lifetime and information about the financing, operation and maintenance costs, which are still unaddressed data for bifacial PV. Also, the price of the energy generated by PV that is marketed can vary significantly between countries due to the taxes and feed-in tariffs, reason why these are sometimes omitted from the analysis [14].

A comparison between monofacial and bifacial PV LCOE and COO was made [14], assuming a power production gain of 20% for PERT and HIT and of 15% for PERC, for a global horizontal irradiation of 1 800 kWh/m²/year and weather conditions similar to the south of Spain (information about the rear irradiation is not given). The module lifetime was assumed to depend mostly on the module technology, corresponding to 25 years for glass-backsheet modules and to 35 years for glass-glass modules, because of their lower yearly degradation rate. For the COO analysis, it was considered a factory located in Asia and an integrated 500 MW_p/year cell [14]. The results of the simulation are shown in Figure 2.6.

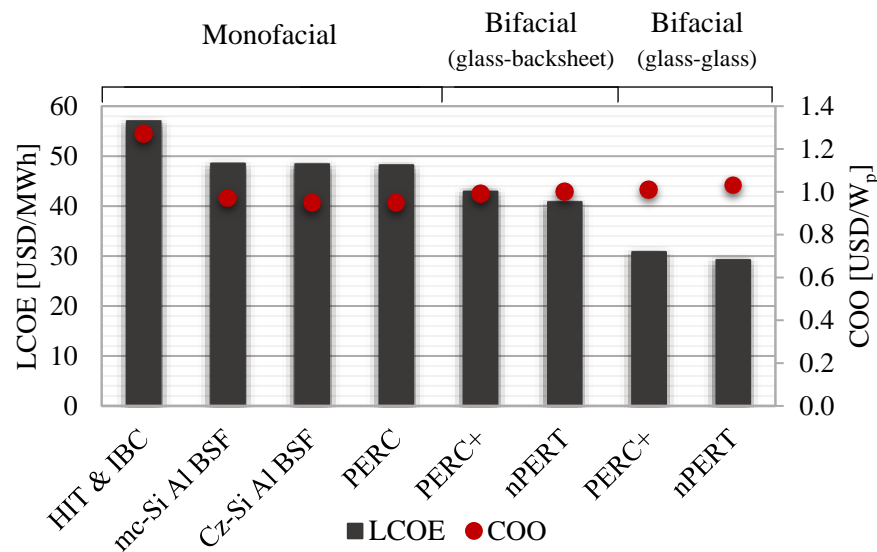


Figure 2.6 - Results of the simulation of LCOE and COO calculation for different technologies. Adapted from [14]

As seen in Figure 2.6, traditional monofacial technologies are not price-competitive in terms of LCOE and bifacial PV seems to be a promising technology to reduce it (around 14% for glass-transparent backsheet and 25% for glass-glass, the difference is mainly due to the additional 10 years of lifetime), because it increases the energy yield and the lifetime of the system and minimizes the installation area of the solar power plant, thus leading to BOS costs saving, such as land requirement, cabling, etc. However, in terms of cost/W_p, monofacial continues to have the advantage, except for HIT and IBC because of their high-cost manufacturing processes [14]. The COO is more uncertain and difficult to address particularly because of the lack of standards to quantify the bifacial W_p.

2.6. Modelling a bifacial system

The potential of bifacial technology has been demonstrated by simulations and measurements not only for single modules, where energy boosts between 5% [25] up to 54% [26] have been reported, but also for small and larger PV stands, with reported power output increments between 5% and 25% [27], depending on the size of the system. However, these references from literature refer to small systems and the success of bifacial technology depends on demonstrating the same gains on larger scale PV power plants. Bankability, which is the collection of real-world existing bifacial energy-yield data, is one of the challenges that bifacial PV technology has to face in order to facilitate its wider deployment [14].

For a given installation, it is fundamental to accurately predict the energy production and the Bifacial Gain (BG) expected for the various possible stand geometries and different solar cells' architectures.

The BG is defined as the ratio between the surplus energy produced by bifacial PV and the energy yield of standard monofacial PV, calculated using the following equation.

$$\text{Bifacial Gain (BG)} = \frac{e_{bi} - e_{mono}}{e_{mono}} \quad (2.2)$$

Where e_{bi} is the energy yield of bifacial PV and e_{mono} is the energy yield of standard monofacial PV. The BG can also be calculated in terms of specific yield (Wh/W_p).

The modelling of bifacial PV systems requires the development of a suitable irradiance model as well as a specific electrical model of the bifacial PV modules.

2.6.1. Irradiance model

The irradiance model is required for the prediction of the incident irradiance on the front and rear surfaces of the solar module.

Modelling a bifacial PV system is complex, mostly because the estimation of rear radiation not only depends on correlated variables, such as the location, ground's albedo and design of the stand, but also due to uneven incident light (caused by shadings of the mounting structure, junction boxes, module frames, irregular reflectors and even the neighbouring modules in the same array). Thus, the model must consider the externalities imposed by the installation's design, the environment and the shading of the ground and its albedo, and is typically based on two distinct approaches.

The “*View-Factor Method*” calculates the radiation “emitted” from the underlying surface and received by each cell. The ground beneath the module is divided into two parts: the shaded and unshaded region; in the former only diffuse radiation is reflected, while in the latter both direct and diffuse radiation are reflected. Coding this method is complex, since the view-factors must be calculated for every instant (the position and shape of the shadow change with time due to the motion of the Sun in the sky), it depends on the distance between each cell and the reflective surface and the inhomogeneity caused by the mounting structure cannot be evaluated straightforwardly [11].

Numerically, the view-factor is defined as a geometric quantity that determines the fraction of radiation leaving a surface A_1 that directly impinges surface A_2 . It depends on the relative orientation and distance between the two surfaces and, for finite surfaces, is given by

$$View\ Factor_{A_1 \rightarrow A_2} = \frac{1}{A_1} \int_{A_1} \int_{A_2} \frac{\cos\theta_1 \times \cos\theta_2}{\pi r^2} dA_2 dA_1 \quad (2.3)$$

Where r is the distance between the differential areas dA_1 and dA_2 and θ_1 and θ_2 are the angles between the normal vectors of the surfaces and the line that connects dA_1 and dA_2 , respectively.

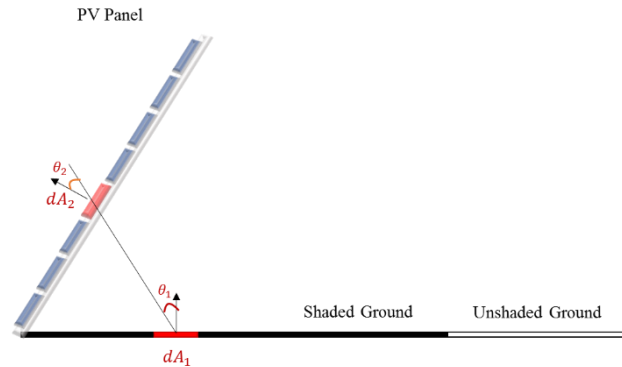


Figure 2.7 - Geometry for determining the view-factor between the shaded and unshaded region of the ground and the module rear surface.

EDF R&D applied this model to a single module [26]. After calculating the view-factors between the illuminated ground and the module and between the shadowed ground and the module, the total irradiance on the rear surface is given by the flux of direct, diffuse and reflected irradiance (both from the shaded and unshaded regions). The mean error varied between 1% and 3%, depending on the configurations considered and the irradiance level, but the absolute error reached almost 15%, when compared with measured data. Applying the same model to a string of modules resulted in a Root Mean Square Error (RMSE) of 18.9 W/m², i.e. 14% relatively to the mean of the measured values [28].

At the Sandia PV facility constructed in 2016 for testing bifacial PV modules, the back-surface irradiance was also modelled by the “*View-Factor Method*” for cells installed near the middle of each row, at the top and bottom of the module. Considering only the rear irradiance, the RMSE varied between 4.8 W/m² and 16.5 W/m², being the deviation of the measured value from the modelled value higher for the top cells [29].

The same approach was used by a partnership between ISC Konstanz and some universities in Germany [30], [31] and J. Appelbaum from the School of Electrical Engineering in Israel [32] to determine the input to the electrical model.

The second approach is called “*Ray-tracing Method*” and uses a 3D modelling software with a daylighting and energy modelling plug-in. The simulation tool provides a precise and realistic rendering of the PV system and radiation map distribution and can calculate the reflections between surfaces based in their reflectivity. Commonly, the software uses an illumination model based on Perez model for direct and diffuse irradiance that assumes the sky is isotropic for all weather conditions and all module’s orientations [33]. It was tested, for example, by a group of researchers from NREL, Iowa University and Sandia National Laboratories [34] and by Fraunhofer Institute for Solar Energy Systems [27]. EDF calculated the RMSE of the method as 15.7 W/m² which was found to be close to the pyranometers’ uncertainties [35].

For simple cases, there is a good agreement between the two methods [35], but as the complexity increases, their pros and cons become more noticeable. For the “*View-Factor Method*”, as the size of the system becomes larger and there are more externalities to take into account (e.g. structures that cause shading, as the module frame and the mounting assembly), the processing time and complexity increases. As for the “*Ray-tracing Method*”, it offers a great flexibility and accuracy in the prediction of the incident irradiance, it also allows the representation of several configurations, surface properties and considers the impact of inhomogeneous radiation, reflection and shading. Nevertheless, the computational representation of the system cannot be generalized to every PV stand or location, i.e. it is not universal, since it must reliably represent the real system, assuming it is already implemented, which may not be the case.

2.6.2. Bifacial cell model

The rear and front radiation estimated by the irradiance model will be directly introduced as an input in the electrical model to obtain the simulated bifacial power production. The system’s characteristics that englobe the details of the module performance and the system installation are also included in the electrical model.

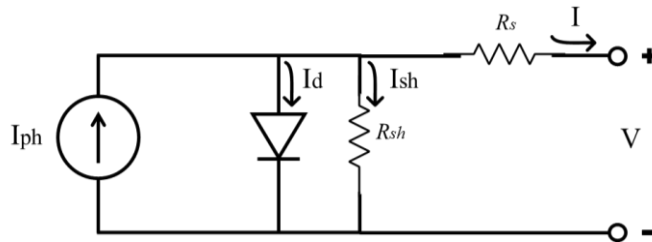


Figure 2.8 - Single diode equivalent circuit for a monofacial solar cell.

Almost all electrical devices can be represented by a minimalist electronic circuit. Monofacial solar cells are usually modeled by a single diode equivalent circuit, shown in Figure 2.8, because the characteristic I-V curve of an illuminated solar cell behaves as an ideal diode affected by a series and shunt resistances [36]. The presence of a shunt resistance is typically justified by manufacturing defects which provide alternative paths for the generated photocurrent, while the series resistance is caused by many effects such as the resistance experienced by charge carriers in the p-n junction and the contact resistance in the interface between the semi-conductor material and the metal contact and the resistance of the metal contacts.

The I-V characteristic equation of the single diode equivalent circuit is formulated from Kirchhoff’s current law and given by

$$I [A] = I_{ph} - I_0 \left[\exp \left(\frac{(V + IR_s)}{nV_T} \right) - 1 \right] - \frac{V + IR_s}{R_{sh}} \quad (2.4)$$

where I_{ph} is the photocurrent generated, V_T is the thermal voltage dependent on temperature, I_0 is the diode reverse saturation current and n its ideality factor.

Sometimes, for better accuracy, particularly for low irradiation conditions, a two-diode equivalent circuit is used rather than a single diode. While the first diode is used to represent the Shockley-Read-Hall recombination in the space charge region, the second diode is used to model the recombination

processes, such as Shockley-Read-Hall and Auger, elsewhere, in the base and emitter or in the front and rear surfaces [37].

2.6.2.1. Bifacial electrical model

Different electrical models of bifacial solar cells have been proposed, developed and tested to predict its power production output. Most of the models developed consider that a bifacial solar cell can be represented as two monofacial cells in parallel, represented by the single diode or two-diodes equivalent circuit. The electrical diagram of the model is presented in Figure 2.9.

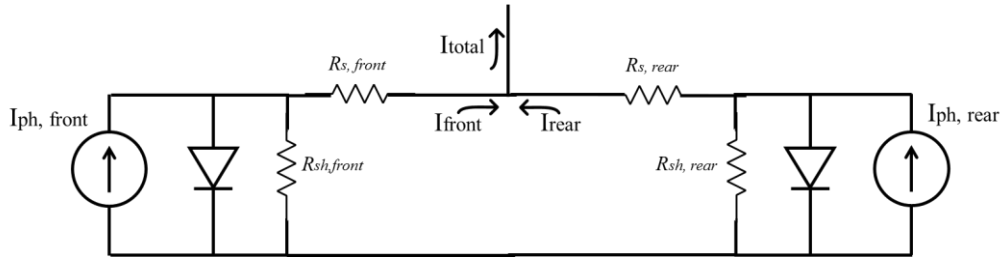


Figure 2.9 - Typical equivalent electrical circuit for a bifacial solar cell.

The number of possible combinations for the incident radiation at the front and rear sides of a bifacial module is virtually infinite, so it is neither practical nor feasible to determine the electrical parameters of the PV module for all those conditions.

J. Singh *et al.* have synthesized a method to electrically characterize bifacial PV modules for all illumination conditions [38]. The basis is the one-diode model of a monofacial cell and the electrical parameters given as an input to the model are extracted from the I-V curves obtained independently for the front and rear sides of the cell at STC. Therefore, the interference between both sides is not considered, which can lead to slight deviations between the experimental data and the simulation results. These extracted parameters include the short circuit currents, $I_{sc,front}$ and $I_{sc,rear}$, and open circuit voltages, $V_{oc,front}$ and $V_{oc,rear}$, for front and rear sides of the bifacial solar cell, respectively.

The method assumes a linear response of the short circuit current for different radiation levels and considers bifacial as a monofacial module operating at a current which is the sum of the currents generated independently by the front and rear sides, because once the charge carriers have been generated, it makes no difference to the cell from which side the incident radiation entered. In order to define some parameters, the model also defines the irradiance ratio as the ratio of rear and front irradiances, as following [38]:

$$Irradiance\ Ratio\ (\chi) = \frac{G_{rear}}{G_{front}} \quad (2.5)$$

where G_{rear} and G_{front} are the incident irradiances on the rear and front sides, respectively.

The power of bifacial modules can be defined as follows:

$$P_{bifacial} = I_{sc,bi} V_{oc,bi} FF_{bi} \quad (2.6)$$

with $I_{sc,bi}$, the short circuit current for bifacial modules, defined using the notion of short circuit current gain ($\mathcal{R}_{I_{sc}}$) relative to monofacial PV:

$$I_{sc,bi} = \mathcal{R}_{I_{sc}} I_{sc,front} = \left(1 + \chi \frac{I_{sc,rear}}{I_{sc,front}}\right) I_{sc,front} \quad (2.7)$$

The bifacial open circuit voltage, $V_{oc,bi}$, is

$$V_{oc,bi} = V_{oc,front} + \frac{(V_{oc,rear} - V_{oc,front}) \ln(\mathcal{R}_{I_{sc}})}{\ln(I_{sc,rear} - I_{sc,front})} \quad (2.8)$$

And the bifacial fill factor, FF_{bi} is

$$FF_{bi} = pFF - \mathcal{R}_{I_{sc}} \frac{V_{oc,front}}{V_{oc,bi}} (pFF - FF_{front}) \quad (2.9)$$

In Equation 2.9, pFF is the pseudo Fill Factor (FF) of the module considering no series resistance loss which can be calculated using Equation 2.10.

$$pFF = \frac{(I_{sc,rear}/I_{sc,front})FF_{front} - (V_{oc,rear}/V_{oc,front})FF_{rear}}{(I_{sc,rear}/I_{sc,front}) - (V_{oc,rear}/V_{oc,front})} \quad (2.10)$$

This method has been shown to estimate the power output within 1% of measured results, for different sets of irradiance conditions [43]. Its demonstration can be found in Annex I – Deduction of the method to electrical characterize bifacial PV modules.

A collaborative investigation developed by ISC Konstanz and University of Stuttgart used a simplified version of the model suggested by Singh *et al.*, considering FF as a fixed value measured at STC, which leads to an overestimation of the output power for high irradiance levels and an underestimation for low irradiance levels. Although the good agreement between the measured and simulated BG proves the reliability of the model, the authors defend that the simulation tool requires some improvements, which include quantifying the daily and seasonal variation of ground's albedo (counting the influence of the diffuse fraction and the solar zenith angle), develop a more accurate electrical model and considering shadowing effects [30].

The aforementioned analytical model gives accurate modulation for homogeneous irradiance conditions, but it does not take into account the possible electric current mismatch in different cells in the module due to the inhomogeneous patterns of intercepted radiation. Besides, the temperature of a cell can also influence the power production and this effect is not included in the model. These conditions are difficult to address analytically with the previous model without being onerous and time-consuming. For this reason, numerical PV simulation software has been used to predict the enhanced output of bifacial modules dates since 1993 [39].

P. Dupeyrat *et al.* developed a bifacial solar cell electrical model on Modelica/Dymola® based on the two-diode approach. This model was used to study the influence of the tilt angle and several albedos in three different locations. The results indicate that the BG in terms of energy yield is highly dependent on the aforesaid variables, and the higher values are obtained for places where the global irradiance is predominantly diffuse and installations with more reflective underlying surfaces. [26]

C. Reise and A. Schmid also used a PV simulation tool developed by Fraunhofer ISE to model, simulate and validate the equivalent electrical system of a bifacial solar cell. The method produced quite precise results with measured BG reaching 21.9%, while the modelled value reached 21.1%. [27]

The simulators and approaches used are diverse and generally need to account the specifications of the system, the connection to the grid, the neighbouring environment and the module's temperature [31], [40], [41].

2.6.2.2. Thermal model

The thermal behaviour of a solar cell strongly influences its electrical performance. Hence, to obtain a more reliable prediction of the annual energy yield, the temperature of the bifacial cells must be calculated and, when possible, measured. The temperature of any solar cell is determined by the energy balance between the absorbed radiation that is not converted in electrical energy and the heat lost to the environment in form of convection and radiation.

Although the encapsulation (glass or transparent backsheet) increases the thermal insulation, the fact that bifacial cells are almost transparent to infrared radiation leads to lower operating temperatures and a corresponding increase of the power output. Figure 2.10 shows the difference in absorption of a bifacial and monofacial cell above 1000 nm, but considering that this range only represents 20% of the energy of AM 1.5, the absorption difference between the two technologies becomes about 6.5% [42]. It was also shown that bifaciality does not affect the thermal properties of the cell and has only a slightly effect on the voltage of the module [43].

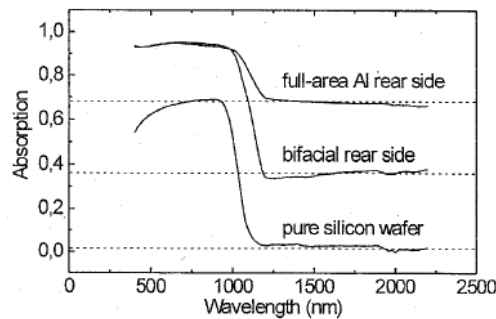


Figure 2.10 - Absorption behaviour of a monofacial and bifacial cell and a silicon wafer. [42]

Most PV manufacturers specify the Normalized Operating Cell Temperature (NOCT) which is the temperature of a PV module under 800 W/m², wind speed of 1 m/s (almost no convection) and ambient temperature of 20°C. The formula to calculate the cell temperature based on NOCT is the following:

$$T_{cell} = T_{ambient} + \frac{NOCT - 20^{\circ}C}{800 \text{ W/m}^2} \times G \quad (2.11)$$

where G is the irradiance in the solar cell plane (W/m²) and $T_{ambient}$ is the ambient temperature measured (°C).

However, NOCT is obtained for a “nude” module with free air circulation, which means it does not include information about the mounting mode and the value is only slightly dependent on the

encapsulation of the module. Besides, it is measured at open-circuit conditions (i.e. the module is not converting energy but it is exposed to solar radiation), therefore, if the module is electrically active, the thermal balance is affected by the efficiency of the PV module. Thus, NOCT is not adequate to evaluate the bifacial module's temperature. [44]

An empirically-based thermal model was recently developed at Sandia National Laboratories and has been successfully applied to modules mounted in different conditions with an accuracy of about $\pm 5^\circ\text{C}$, which results in less than 3% uncertainty on the power output. The coefficients used in the model were determined using an extensive collection of measured temperature records obtained in a near thermal-equilibrium condition, and are influenced by the module construction and mounting configuration. The model is described by equation 2.12. [45]

$$T_{\text{module}} = G \times e^{a+b \times W} + T_{\text{ambient}} \quad (2.12)$$

where W is the wind speed (m/s) and irradiance (G) is shown in W/m^2 .

Table 2.1 - Empirically determined coefficients used to predict the module's temperature based on the mounting mode and module type [45]. ¹ The module is mounted on an open rack allowing air to circulate freely around the module; ² The module is mounted on a rack with little clearance between the building surface and module's back allowing little air to flow over the module back; ³ The module is mounted directly to a building surface in a building-integrated PV (BIPV) application preventing air from flowing over the module back.

Module Type	Mount	a	b
Glass/Cell/Glass	Open rack ¹	-3.47	-0.0594
Glass/Cell/Glass	Close roof mount ²	-2.98	-0.0471
Glass/Cell/Polymer sheet	Open rack ¹	-3.56	-0.0750
Glass/Cell/Polymer sheet	Insulated back ³	-2.81	-0.0455
Polymer/Thin-film/Steel	Open rack ¹	-3.58	-0.113

2.7. Vertical installations

Bifacial PV modules can be very promising when installed in the vertical, or close to the vertical, because there is the chance to deliver more energy when there is a peak demand (in the morning and the evening, *peak shifting*) if the configuration of the system is set to be east/west orientated and to smooth the electricity generation curve during the day integrating these systems with south-facing modules – *peak shaving* – as suggested by Figure 2.11 [9], [46], [47].

Measurements and simulations made for single modules and arrays [46], [49], [48], [50] confirms the potential behind the bifacial installed vertically, especially for installations with high albedo and comparatively low area utilization factor^c, but also reinforces the requirement of more sophisticated simulation tools and calculation methods.

^c Area utilization factor is the ratio between the effective area of the PV module or system to the ground area occupied.

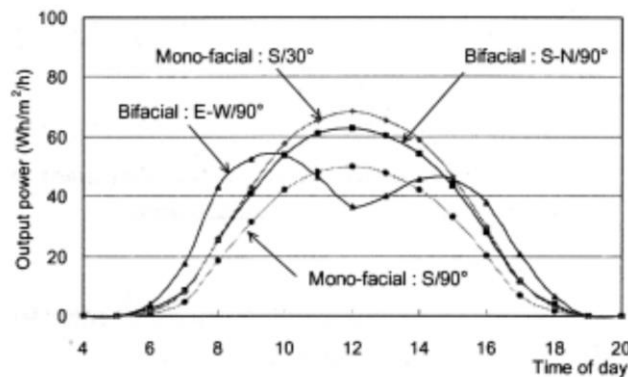


Figure 2.11 – Example of a daily generated power curve for bifacial and monofacial modules with specific orientations, using radiation data from Mito City [47].

Vertically installed bifacial modules reduce soiling and snow accumulation, which decrease cleaning costs. Also, it is possible to integrate bifacial PV in balconies [48] or in a vertical facade, for example through a double skin configuration, which is practical since facades have a large collection area and this structure can also provide a solution for natural or forced ventilation. However, the risk of shading in an urban environment is higher [49].

For self-consumption solutions, the storage system is used to provide the energy in need when there is not enough radiation to ensure the load's necessities. If the installation uses a combination of bifacial and monofacial PV modules with a very specific layout, the storage capacity of the battery's bank can be potentially lower than a system that only uses monofacial south orientated PV modules. Another advantage is the bifaciality concept itself, since the bifacial modules convert more energy occupying the same physical area as monofacial modules, the number of PV modules installed and the area-related costs might decrease for the residential user.

However, the integration of this technology with storage solutions for self-consumption purposes have not been analysed yet and is one of the main objectives of this dissertation work. The last task will focus on sizing the storage capacity based on the load profile, the system characteristics and the bifacial PV power production.

3. Irradiance bifacial model

In the current chapter, the basis of the irradiance bifacial model developed in this dissertation is presented. Primarily, the methodology implemented and the assumptions made are described. Then, the influence of some relevant factors, which are associated to the configuration of a bifacial PV module and system, on the intercepted radiation is analysed. The ideal designs to favour bifaciality and to ensure the maximization of the radiation collected are suggested.

3.1. Methodology

The Typical Meteorological Year (TMY) data for Lisbon (38.73°N, -9.15°W) forms the basis of the irradiance model. The data representative of the long-term average climatic conditions is extracted from the EnergyPlus® database [51]. It contains yearly information about the global and diffuse horizontal irradiation (GHI and DHI, respectively), dry bulb temperature, wind velocity and relative humidity.

The irradiance model uses the “*Ray-tracing Method*” approach, in which the TMY data will be an input in the 3D modelling software, Rhinoceros® [52]. Using a daylighting and energy modelling plug-in, DIVA® [53], the program computes a complete sky radiance distribution based on Perez model and a cumulative sky approach [54], based on any pair of GHI and DHI.

The Irradiance Bifacial Gain (IBG) is defined as the ratio of the rear side contribution (difference between the radiation intercepted by a bifacial and a monofacial module) to the front side over a certain time, as shown in Equation 3.1. This variable is used for comparison and it is not a module property, so each system layout needs to be assessed individually.

$$IBG = \frac{G_{bifacial} - G_{monofacial}}{G_{monofacial}} = \frac{G_{rear}}{G_{front}} \quad (3.1)$$

To analyse the IBG of a stand-alone south-facing module, a bifacial solar module inspired on standardized measurements was designed in Rhinoceros® as two parallel collections of 60 cells in opposite directions. Each cell has an effective area of 223 cm² corresponding to 15×15 cm, as shown in Figure 3.1 (a). The total area of the PV module is approximately 1.34 m². The support structure and junction box were not considered to allow the extrapolation of the results to all modules and mounting structures, however, this will overestimate the incident radiation and, consequently, the energy yield.

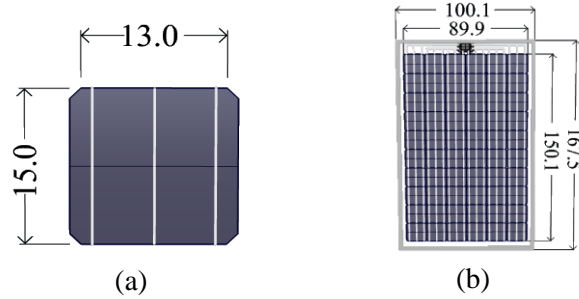


Figure 3.1 - Rendering of the Rhinoceros geometry for a single solar cell (a) and a PV module (b) used for incident irradiance estimation. The dimensions are in cm.

The optical properties, such as reflectivity, roughness and specularity, of the cells, frame and silver strings were defined according to the database of materials provided by Singapore University of Technology and Design [55] and are listed in Table 3.1. The detail allows the model to take into consideration the interaction of the frame with the intercepted radiation and how this affects the illumination profile of the PV cells.

Table 3.1 - Reflectance, specularity and roughness of the PV materials used in the model. [55]

Material	Total Reflectance (%)	Specularity (%)	Roughness (%)
Frame	4.75	0.62	0
Silver Strips	31.9	21.1	0
PV Cell	3.87	2.99	0

The irradiance analysis was made for the total radiation received over a typical year both for a monofacial and a bifacial PV modules to allow the comparison between them. The model output consists in the energy density (kWh/m^2) obtained by 70 light sensors equidistantly distributed over the analysis surface.

3.1.1. Optimization of a bifacial PV installation's configuration

The irradiance model is used not only to determine the IBG of bifacial PV relatively to monofacial, but also to optimize the configuration of the bifacial power plant that enhances the collection of radiant energy in absolute terms.

Bifacial PV systems are more sensitive to the stand configuration and neighbouring characteristics than standard monofacial PV systems. There are some key factors that need to be addressed in order to determine the most efficient configuration for a single module or power plant. The annual energy yield depends on the latitude, the ground's albedo, the elevation of the module, its tilt angle, the mounting and the distances between the modules within the same row and between arrays.

Albedo dependency

The albedo is a property of a non-luminous surface that describes the ratio between the reflected and the incident radiation. In order to simulate outdoor surface materials with different albedos, the optical properties were defined using the database of Singapore University [55]. The ground surfaces selected cover a wide range of reflectivity (listed in Table 3.2) and are the most common materials in PV applications. Although the surface's albedo was considered constant, it has spectral and directional dependencies that vary with time [56].

Table 3.2 – Overall reflectivity in the RGB visible spectrum of certain ground surfaces according to [55].

Surface type	Overall Reflectivity (%)
Asphalt	8.2
Grass	10.4
Grey Tiles	45.5
White Gravel	44.0
White Painted Concrete	82.4

Elevation of the module

The elevation is defined as the distance between the ground, assumed flat, and the lowest edge of the module. This variable has also a great influence on the bifacial energy yield. The elevations analysed were 0.15 m (placing the modules too close to the reflective surface enhances self-shading, thus reducing the radiation available on the rear side [57]), 0.5 m, 1 m, 1.5 m and 2 m.

Tilt angle

The tilt angle influences the fraction of the sky and ground “seen” by the front and rear sides of the module and, consequently, the irradiation intercepted by them. Tilt angles from 0° to 90° were analysed within a 15° interval.

Landscape vs. portrait module

The mounting position of the module may be landscape (i.e. the longer edge is parallel to the ground) or portrait (i.e. the shorted edge is parallel to the ground). The chosen layout will be relevant for electric current mismatch in different cells/strings in the module due to the patterns of inhomogeneity of the intercepted radiation.

Inter-row and within row spacing

After the ideal values for the aforesaid parameters have been determined for a single module, the next step is to evaluate the configuration of a bifacial PV plant, which is expected to be negatively affected by the presence of adjacent modules in the same row or in the front and back queues that can cause mutual-shading and lead to a decrease of the total incident radiation, particularly on the rear side.

Consequently, the availability of rear surface irradiance for a bifacial PV stand depends upon inter and within rows spacings (Figure 3.2). These were also analysed to determine the optimal configuration for the system, considering their relationship with other variables already enunciated. The simulations for the row-to-row distance considered the range from 1 m (minimum spacing for maintenance of the modules) to 4 m, and the distance between modules within a row – intra-row spacing – was changed from 0 to 2 m with an interval of 0.5 m.

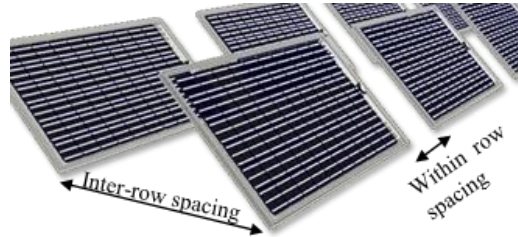


Figure 3.2 - Inter-row and within row spacings visual demonstration.

3.2. Results and discussion

The environment, ground reflectivity and design of the system have a great influence on the energy yield of a bifacial PV stand. The impacts are now analysed in the subsequent sections. It is important to remember that results are expected to be slightly overestimated, since the mounting structure and the junction box were not considered.

3.2.1. Reference module configuration

For readability, results are presented considering a reference bifacial PV system configuration that is set according to the information known about the bifacial PV plants being installed.

It will be located in mainland Portugal, with a ground surface of white gravel, the module's elevation will be about 1 m and the tilt angle will be 30°.

Although the portrait mounting is more typical for PV modules, the reference system has landscape modules, which is the configuration of the modules in EDP facilities that will be used to validate the theoretical results obtained, albeit not in time of this dissertation.

Figure 3.3 presents the annual cumulative energy density determined for bifacial solar modules facing south for the climatic conditions of Lisbon, with an elevation of 1 m, in a landscape mounting and a white gravel ground (the reference configuration). The results show that the optimal tilt angle is found to be about 41°, which maximizes not only the global irradiation but also the rear energy density intercepted annually. Despite all tilt angles were simulated, the comparisons made to study the irradiance received and the optimal configuration for a bifacial PV stand were done using a more practical reference slope of 45°, which is very close to the mean tilt angle that maximizes the yearly radiation received by the module.

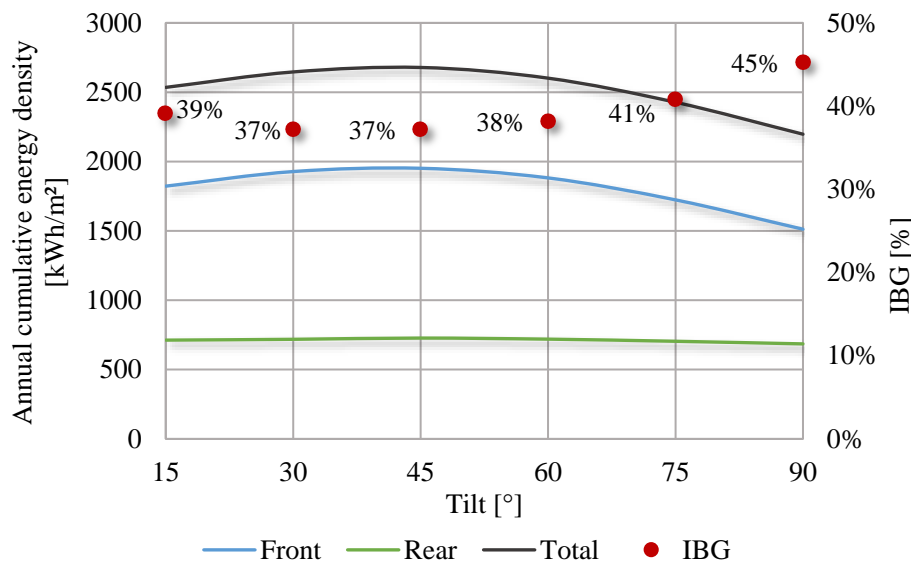


Figure 3.3 - Modelled annual cumulative irradiation dependency on the tilt angle for the reference bifacial module (elevation=1m; ground=white gravel; mounting=landscape; orientation=south). Right axis shows irradiance bifacial gain (IBG).

It may be noticed that the angle that maximizes the IBG is 90°, since the annual cumulative energy density of a monofacial module is relatively small when compared to the rear side. This happens because IBG only informs about how much more irradiation a bifacial module receives than a monofacial. However, to specify an optimum tilt angle, the interest will always be in maximizing the overall irradiation received.

It can also be noticed that the amplitude and variation of the annual cumulative energy density for the rear side with the tilt angle of the module is much lower when compared to the front side. Consequently, the front side is decisive for the quantification of the total solar energy received and intercepted by the PV module.

The annual cumulative irradiation received by the front and rear surfaces, as well as the IBG, are presented in Annex II – Predicted IBG and annual incident irradiation for all the module configurations and ground surfaces in study, for all the module configurations and ground surfaces studied.

3.2.2. Optimization of the configuration for a single module

Landscape vs. portrait module

In the rear side of the module, the irradiation intercepted is more inhomogeneous than in the front side, which will result in a cell mismatch. Since the cells are connected in series in most bifacial modules, this inhomogeneity is expected to affect the total output of the module.

The uniformity of the radiation received by the rear side of the module is related to its landscape or portrait mounting and elevation. The non-uniformity of solar radiant exposure is larger for portrait modules with lower elevation, as shown in Figure 3.4. Both mounting positions were simulated over different conditions. The simulations for a single module gave the same results except for the case of a solar module close to the ground in the presence of a highly reflective surface. In this situation, the IBG is higher for the portrait case due to the bigger portion of reflected radiation captured (the portion of the

unshaded ground seen by the higher cells is larger), although the irradiance's gradient is more accentuated.

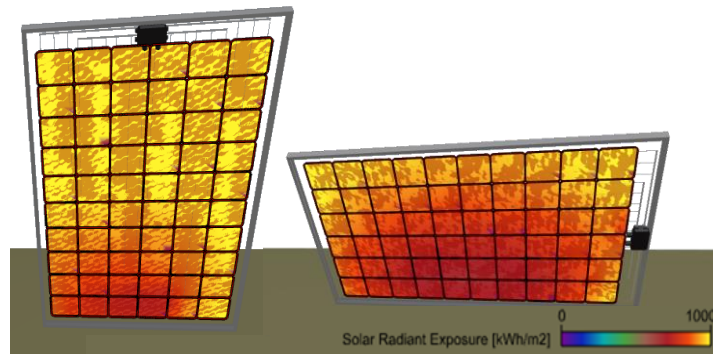


Figure 3.4 - Inhomogeneity of the radiation on the rear side for two different module's mounting positions (ground=white painted concrete; tilt=45°; elevation=0.15m). The solar radiant exposure presented is for a year.

For most cases, the portrayed module has higher IBG (additional 1% to 2%), which means it is slightly more efficient in collecting radiation than a monofacial module comparatively to a landscaped bifacial PV module. However, the optimization of the electrical output can give contradictory results, due to the cell current mismatch. To counteract this phenomenon, its long edge must be parallel to the reflective surface, i.e. the module must be in a landscape position, as it will be discussed in section 4.2.1.

Tilt angle

The influence of the tilt angle is correlated with the ground's albedo and the module's elevation. The study to determine the optimal tilt angle was carried out for different ground surfaces (Table 3.2) and five different elevations of the module. Results are shown in Table 3.3. For poor reflective surfaces, the optimal tilt angle for the reference elevation is higher than the ideal slope for a monofacial module in the same location, owing to the extra radiation (fundamentally diffuse) that reaches the rear surface. As the ground's albedo increases, the optimum tilt angle for monofacial modules tends to be higher than the one for bifacial modules, since the albedo also affects the front side of the PV module, which receives more radiation annually. The results are independent of the module's mounting, except for highly reflective ground surfaces and PV modules closer to the ground, where a slightly difference between the tilt angles for portrait and landscape can reach 4°.

Table 3.3 - Optimum tilt angle according to the elevation of the PV module and the type of ground surface (mounting=landscape; orientation=south).

Surface Type	Albedo	0.15 m	0.5 m	1.0 m	1.5 m	2.0 m
Asphalt	8.2	39.8 °	40.2 °	39.9 °	40.2 °	40.2 °
Grass	10.4	40.5 °	40.5 °	39.8 °	40.0 °	40.7 °
Grey Tiles	45.5	50.6 °	44.6 °	40.9 °	39.2 °	39.8 °
White Gravel	44.0	51.5 °	45.3 °	41.0 °	40.0 °	38.8 °
White Painted Concrete	82.4	56.4 °	47.7 °	42.3 °	39.8 °	38.3 °

The evolution of the optimal tilt angle as a function of the ground's reflectivity and the module's elevation is related to the response of rear irradiation behaviour to the same variables.

In Figure 3.5, the rear annual cumulative irradiation variation with the tilt angle for different ground surfaces is shown. For the less reflective surfaces, the rear irradiation received increases with the slope of the module, since the diffuse and direct irradiation exceed the reflected component. As the tilt increases, the rear surface area of the module exposed to diffuse radiation is higher, although the reflective effects decrease, because the distance between the cells and the reflective surface (i.e. the illuminated part of the ground) increases and, therefore, the view-factor decreases.

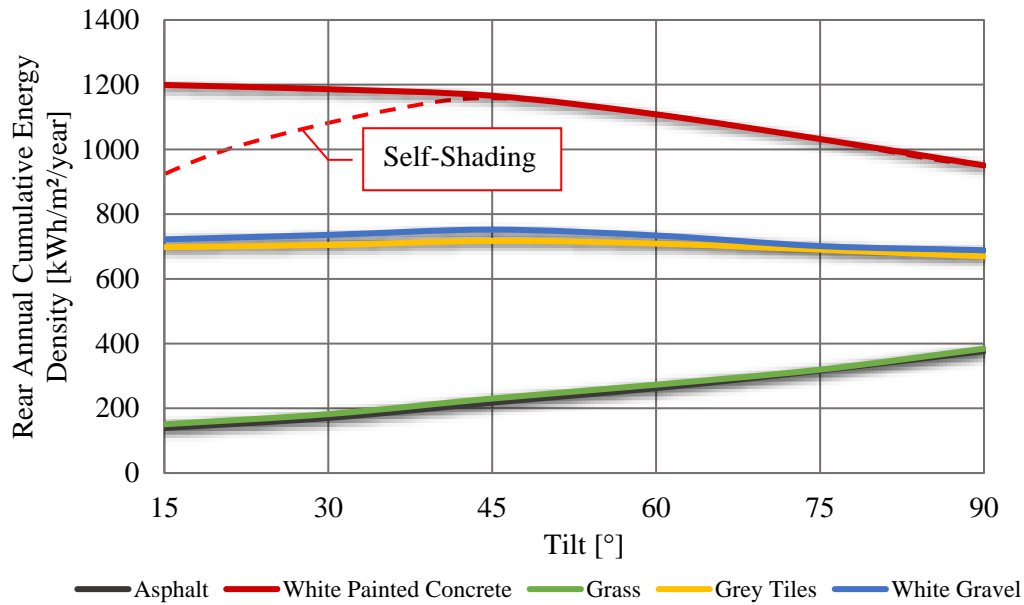


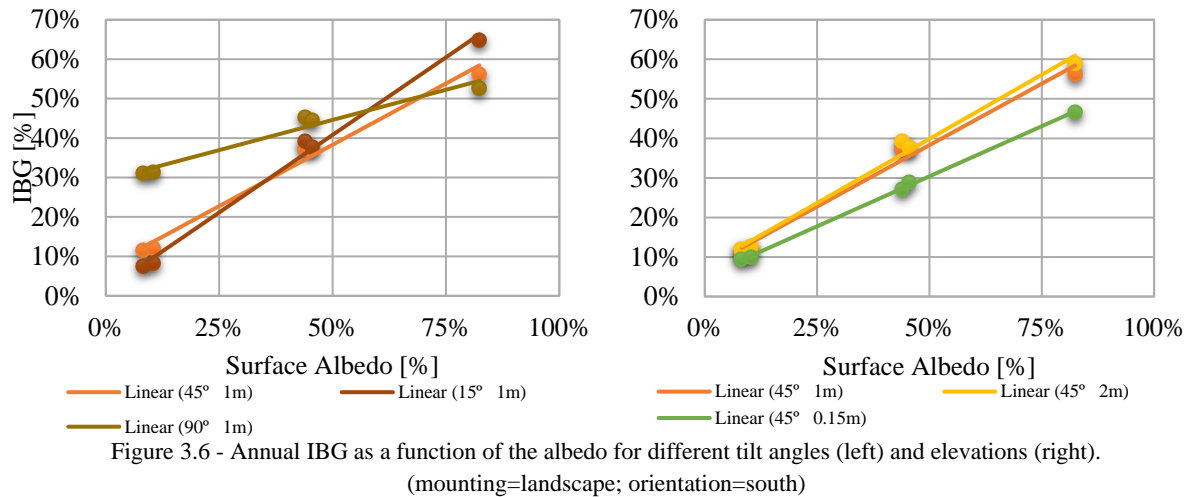
Figure 3.5 - Modelled annual cumulative rear irradiation dependency on the tilt angle for the reference bifacial module (elevation=1m; mounting=landscape; orientation=south).

For white painted concrete, with high albedo, the reflecting surface is crucial for the overall rear radiation. Despite the increase of the diffuse component, the rear irradiation declines for high tilt angles, since the view-factor between the unshaded ground and the module is smaller. Up to 45°, for this elevation, the self-shading effect is not relevant and the radiation intercepted by the rear side is almost constant, but, as the elevation decreases, the rear side intercepted radiation decreases for low tilt angles due to this effect.

For surfaces with a moderate albedo, the rear irradiation that strikes the bifacial module is practically independent of the tilt angle, although there is a slightly increase until 45°, caused by the intensification of the diffuse and reflected components, and a little decrease after that value since the reflection decreases.

Albedo dependency

To study how the irradiation gain in a bifacial module depends on the ground's reflectivity, the IBG over monofacial modules was calculated and found to be proportional to the surface's albedo, as shown in Figure 3.6. As expected, except for economical constrains, the investment in a highly reflective surface that maximizes the radiation reflected onto the rear side of the module will have a larger impact in the collected and converted energy by bifacial modules.



The IBG ranges from about 5%, corresponding to a module with low elevation and slope above grass, to 70%, for highly reflective surfaces and a module far from the ground, regardless of being in a portrait or landscape mounting. These results reinforce the relevance of the reflected irradiation to the total irradiation received by the rear side of the bifacial module, whereas in a monofacial module the direct and diffuse components of the radiation prevail and make the reflected component residual.

It can be noticed that the value of the vertical interception of the tendency line represents the situation where the entire irradiance incident on the rear side derives from diffuse radiation. The percentage of diffuse radiation in the total incident rear radiation is nearly independent from the elevation, but is extremely influenced by the tilt angle. It can be seen that, for little or no reflective environments, the diffuse component can be as high as 30%, corresponding to a vertical PV module, or have a small contribution that can reach less than 2%, for modules facing the ground (i.e. low tilt angle).

The albedo-dependency of the IBG is higher for lower tilt angles and higher modules. With larger tilt angles, the diffuse component will increase on the module's rear side, as the reflective portion becomes less intense.

Elevation of the module

In a bifacial module, the cells closer to the ground surface receive less radiation, as seen in Figure 3.4, because their view-factor with respect to the diffuse sky and to the unshaded ground surface is lower. The same effect applies when the module is close to the reflective surface, and is more pronounced when the albedo is greater. However, increasing the module's elevation is associated to the increase of BOS costs, since the mounting structures must be robust to withstand the higher wind loads and the maintenance will be more difficult; thus, a compromise must be found.

In Figure 3.7, the lines represent the annual rear incident irradiation as a function of the module's elevation for different ground surfaces, as the dots show the IBG dependency on the same variables. As can be seen, there is an almost perfect fit between the dots and the lines, meaning that the IBG is directly proportional to the rear irradiation. It was also verified that this proportionality is independent of the tilt angle and the mounting position. The IBG translates the rear annual energy density behaviour because the irradiation gain only depends on it, since the irradiation received at the front is practically independent from the module's elevation, varying between 3-38 kWh/m²/year for the studied variables, which is less than 3% of the annual cumulative front irradiation.

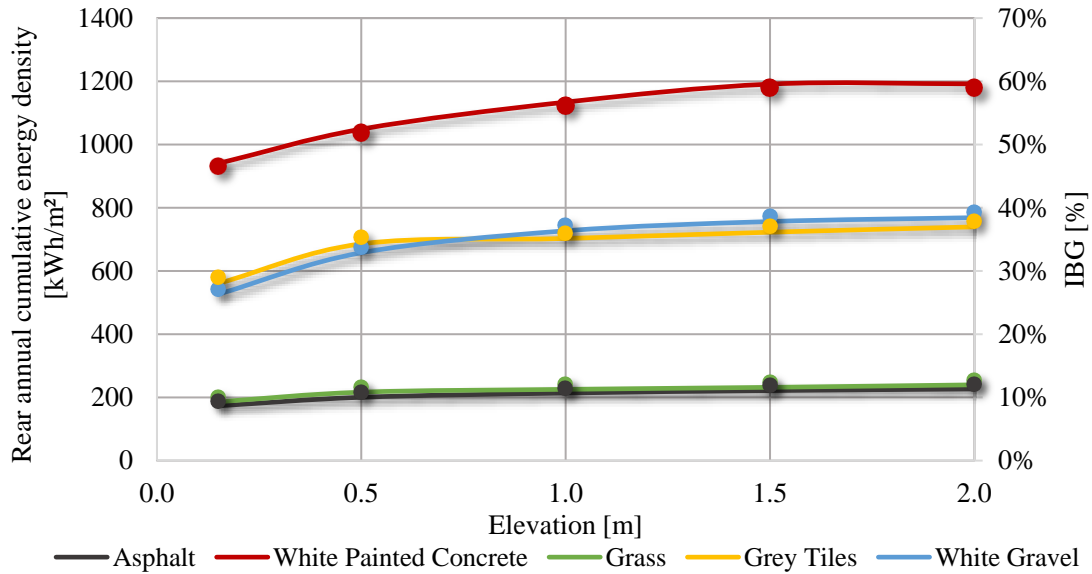


Figure 3.7 – Dependency of the annual rear cumulative irradiation (lines) and the IBG (dots) on the elevation and ground surface (tilt=45°; mounting=landscape; orientation=south).

As the module's elevation increases, the self-shading of the rear side decreases and the diffuse radiation intercepted intensifies, the mix of the two effects results in the full benefit of the reflected radiation from the underlying surface and the growth of rear annual cumulative energy density. These effects are more accentuated for landscape modules closer to the ground surface, because the view-factor between the upper cells and the unshaded part of the ground is less than for portrait modules, as well as the diffuse radiation collected.

Above an elevation of 0.6 meters, for 45° inclined portrait modules, the rear irradiation saturates, as well as the total irradiation. The saturation behaviour is explained by the fact that the regions of the underlying reflective surface farther away from the bifacial solar module have less contribution to the irradiation intercepted by the rear surface of the module. This saturation can be reached for lower elevations if the tilt angle is very pronounced, since the diffuse radiation that can be captured is maximum and more relevant than the reflected component. If the PV module has a low tilt angle, the effects of self-shading are more noticeable and the elevation from which the rear irradiation saturates is higher. The mounting position also impacts the elevation when the saturation is reached, nearly duplicating it in the case of landscape modules, as explained in the previous paragraph.

3.2.3. Optimization of the configuration for a PV stand

The IBG of a single bifacial module and a bifacial PV stand are not comparable, because the reflected irradiance captured by the rear side of the modules depends on the ground shading that is influenced by the area utilization and PV packing density, i.e. the distance between and within rows. Therefore, it is important to estimate these effects on the bifacial gains of a PV power plant.

Distance between rows

Usually the distance between rows in a monofacial PV power plant results from a compromise between the minimum spacing necessary for maintenance and the separation that ensures less mutual shading, typically such that at solar noon of the winter solstice the shadow of the upper edge of a row is projected on the lower edge of the next row. Albeit in this latter case, after solar noon, the elevation of the sun decreases and, consequently, the front rows will project a shadow on the back queues. Considering bifacial modules, the distance among rows is expected to be increased in order to maximise radiation on the rear side of the modules.

Notice that if the reflection from the front side of the solar modules towards the back of the modules of the following row was relevant (e.g. not optimized anti-reflecting coating) the spacing between rows could be shortened [37]. In the latter supposition, the reflected radiation intercepted by the rear side of the front row would include not only the portion due to the albedo of the ground, but also the reflected radiation owing to the reflectivity of the back-queue's modules.

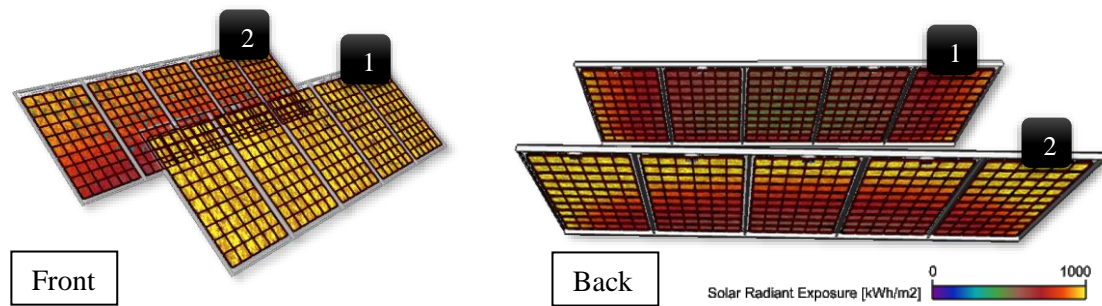


Figure 3.8 - Effect of the distance between rows in the inhomogeneity of the radiation in the front of the array (left) and in the back (right). The solar radiant exposure presented is for a year.

As can be seen in Figure 3.8, there are mutual impacts on the two adjacent rows. The front row (1) reduces the amount of direct, diffuse and reflected radiation incident on the back row (2), while the back row reduces the view factor of the rear side of the front row (1).

To study the effect of row's spacing, the relative relation between the total radiation received for two rows infinitely separated and for two rows separated by a finite distance, each row consisting of five modules each, designated henceforth as total irradiation loss, was calculated as follows:

$$\text{Total Irradiation Loss} = \frac{|G_x - G_{inf}|}{G_{inf}} \quad (3.2)$$

where G_x and G_{inf} are the sum of the front and rear irradiances for both rows - (1) and (2) - separated by x meters and infinitely separated, respectively.

In Figure 3.9, the total irradiation loss is represented for the distances between two arrays for various ground surfaces. The dotted red line refers to monofacial modules. As the spacing between rows increases, the difference between the total radiation intercepted by the two pairs of rows becomes smaller, as the mutual influence becomes negligible. The total irradiation loss function is independent of the reflectivity of the ground surface for monofacial modules, because they are almost completely reliant on the diffuse and direct lightning.

For less reflective ground surfaces, the difference in the total irradiation loss is almost constant, meaning that the distance between rows is only relevant for the radiation intercepted by the front side

of the modules, consequently the behaviour observed in Figure 3.9 for bifacial modules is similar to the one for monofacial PV modules. Contrarily, as the albedo increases, the ideal inter-row distance for bifacial PV modules becomes higher than for monofacial modules, because the reflected component is more pronounced.

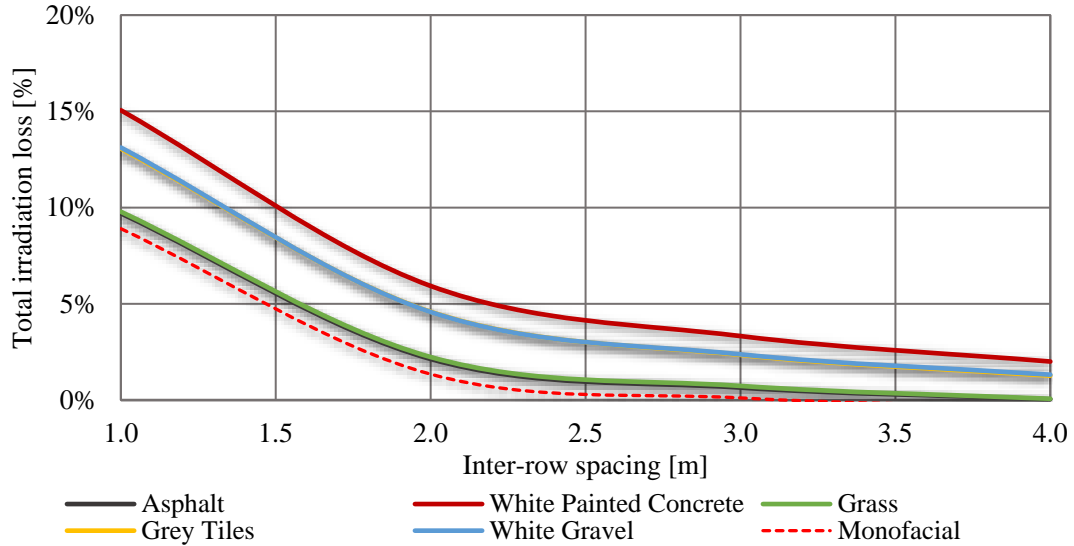


Figure 3.9 - Total irradiation loss difference between rows with bifacial PV modules. The same losses for monofacial modules are represented by the dotted line (tilt=45°; elevation=1m; mounting=landscape; orientation=south).

For landscape modules with the reference configuration, the total irradiation loss will be less than 5%, for any type of ground, slightly above 2 m, which is comparable to the distance needed for the same effects in a monofacial PV stand (approximately 1.5 m). For portrait modules, to keep total irradiation loss below 5%, a distance of at least 2.75 m and 2m for bifacial and monofacial modules, respectively, is needed. This happens because the area of the shadow casted by the front row with landscape modules is smaller than in the portrait case.

The ideal inter-row spacing is independent of the module's elevation, but depends on the tilt angle: since the distance must be higher for more sloped modules due to shading effects, the saturation value will also be higher.

Distance within rows

Regardless the technology of modules used in a PV power plant, a minimum spacing of 10 mm between solar modules needs to be ensured to allow their thermal expansion and contraction [58]. However, for bifacial modules installed in a field, the reflected component of radiation on the rear side is reduced due to the larger shadow cast on the ground. The shadow of a PV module within a row will increase the patterns and the gradient of the radiation's inhomogeneity in the rear side of the neighbouring modules, affecting not only its own energy output, but also the ones from the adjacent modules within the same row. Hence, a distance between modules within a row – intra-row spacing – ought to be set to guarantee the shadow of neighbouring solar modules does not affect the energy received, as shown in Figure 3.10.



Figure 3.10 - Effect of the distance between the modules within rows in the inhomogeneity of the rear radiation. The solar radiant exposure presented is for a year.

To study the effect of module's spacing, the IBG for each module within a row (consisting of eight modules) was calculated, which is possible because the front irradiance is assumed to be equal for all modules and, consequently, the IBG difference between the modules at the middle and extreme of the row translates the difference between the rear irradiance collected by the two. Results are shown in Figure 3.11.

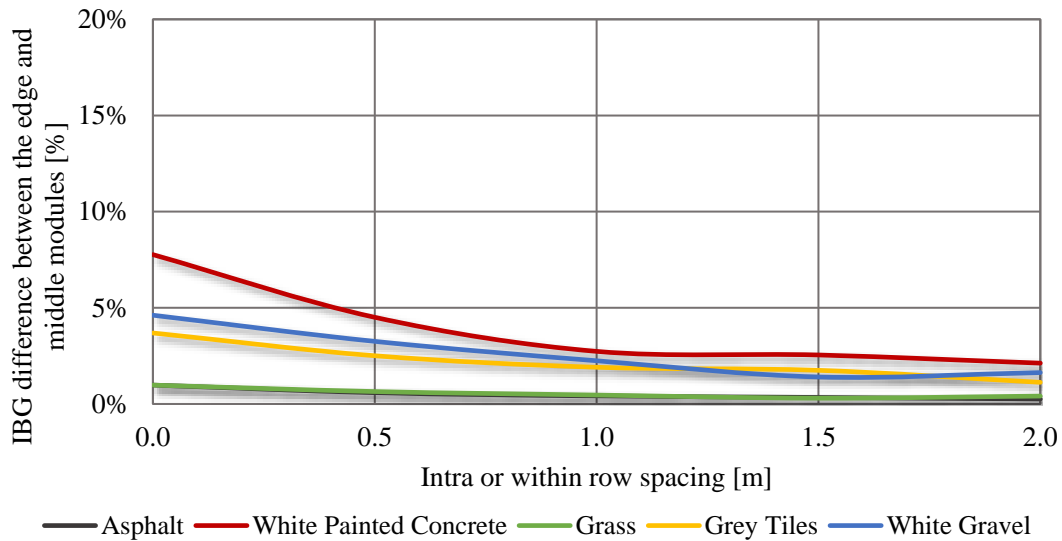


Figure 3.11 - IBG difference within a row for different spacing between modules, considering the reference module (tilt=45°; elevation=1m; orientation=south).

As expected, due to the shadows casted by neighbouring modules that reduce the reflected radiation, the modules on the extremities of a row receive more radiant energy than those in the middle. Thus, the modules at the edge of the field have a higher IBG. This effect is more accentuated if the distance between adjacent modules is small. The mutual shading is negligible for module's spacing above 1 m. It can also be seen that the IBG difference is higher for surfaces with a higher albedo, given its dependency of optimal rear conditions for reflection.

The acceptable intra-row distance for modules with the longer edge parallel to the surface is slightly less than the one for portrait PV modules, varying between 0.5 and 1 m, since the casted shadow is also smaller and the distance between the highest cells and the reflective surface is lower.

Figure 3.12 shows that the shading effects affect more the modules closer to the ground, because of the larger view factors between the shaded region and the solar cells. For vertical modules, as they rely more on the diffuse component than on the reflected radiation, the intra-row distance is constant. However, as the tilt angle decreases, the IBG difference between the extreme and middle modules increases, because the view-factor relatively to the shadowed ground increases, thus the intra-row

spacing must be bigger. Nevertheless, the differences of IBG between the modules in the edge and middle of the PV array are small enough to be attributed to the simulation accuracy.

It ought to be noticed that the optimum distance between modules and rows is not only determined by the irradiance optimization but also other relevant factors such as the land available or the increasing cost of BOS with installation area.

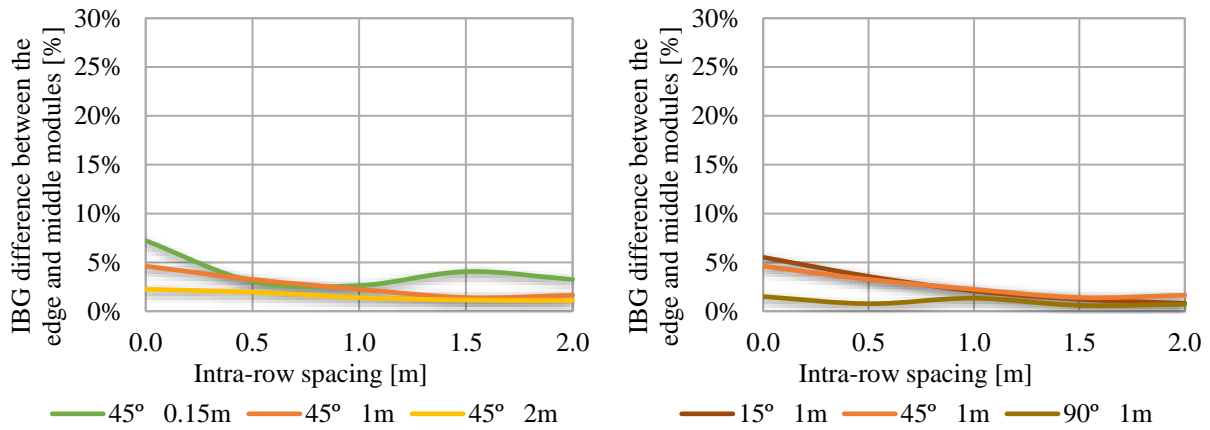


Figure 3.12 - Module's spacing dependency on elevation (left) and tilt angle (right) considering the reference model (ground=white gravel; orientation=south).

4. Electrical bifacial model

Photovoltaic electrical models are used to estimate the power production of any PV system over a certain period. For bifacial PV, the model needs to account the possible inhomogeneity of the rear side irradiation that results in current mismatch and inconsistent power production.

Firstly, the methodology developed and implemented to estimate the electrical energy converted both by monofacial and bifacial modules is described. In the last section, the results are presented and analysed. Similarly to the analysis made through the irradiance bifacial model, the optimization of a bifacial module's configuration to enhance the electrical production is the major objective of the present section. The performance of bifacial PV modules is investigated through different indicators, as well as how they are affected by external factors, e.g. diffuse fraction (k_d).

4.1. Methodology

One of the main objectives of the electrical model developed in this dissertation was to analyse if the conclusions for the optimal configuration obtained from the irradiance model could be extrapolated to the electrical behaviour of a single module. The annual power production for different configurations was also estimated. However, since the experimental setup could not be deployed on time for this dissertation, the desirable validation of the results will be postponed until there is enough data from the future outdoor testing site.

In this dissertation, the electrical model created in MATLAB Simulink® considers a bifacial cell as a parallel of two single-diode equivalent circuits, inspired in the method created by J. Singh *et al.* [38], described in section 2.6.2.1.

4.1.1. Cell design

A solar cell block is already available in MATLAB Simulink®, which includes solar induced current and temperature dependence. Each block has three ports: positive and negative electrical voltages and one to account for the incident irradiance in W/m^2 .

In order to compare bifacial and monofacial electrical behaviour, two models were created. The monofacial module consists in 60 solar cells (as those shown in Figure 4.1 (a)) connected in series. The bifacial module is similar to the previous one but considers each cell as a parallel of two solar cell blocks, shown in Figure 4.1 (b). While the output current for a monofacial cell is given by Equation 2.4, without the shunt resistance component because its value is usually too large and can be neglected, for a bifacial cell it is given by:

$$I [A] = \left| I_{ph} - I_0 \left[\exp \left(\frac{(V + IR_s)}{nV_T} \right) - 1 \right] \right|_{\text{Front}} + \left| I_{ph} - I_0 \left[\exp \left(\frac{(V + IR_s)}{nV_T} \right) - 1 \right] \right|_{\text{Rear}} \quad (4.1)$$

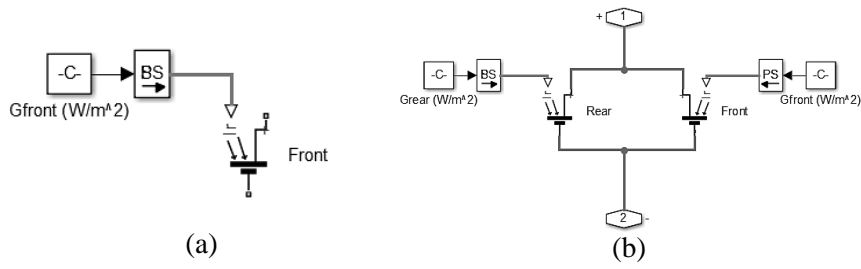


Figure 4.1 - Simulated monofacial (a) and bifacial (b) solar cells in Simulink®. The -C- block represents the input of the hourly irradiance (W/m^2) from MATLAB workspace and -BS- converts the input signal to a physical signal.

The solar cell block illustrated in Figure 4.1 allows choosing between an 8-parameter model (two exponential diodes) or a simpler model with 5-parameters that assumes the saturation current of the second diode is zero and the impedance of the parallel resistor is infinite [59]. To decrease the complexity of the modulation and due to the deficiency of electrical characterization information, the 5-parameter model was chosen.

The cell connection path is shown in Figure 4.2. The cells are connected in series, with 3 bypass diodes connected in parallel to provide an alternative path for the current in case of illumination mismatch or weaker cells. The forward voltage was defined based on photovoltaic literature as 0.6 V, since it was not possible to electrically test the module.

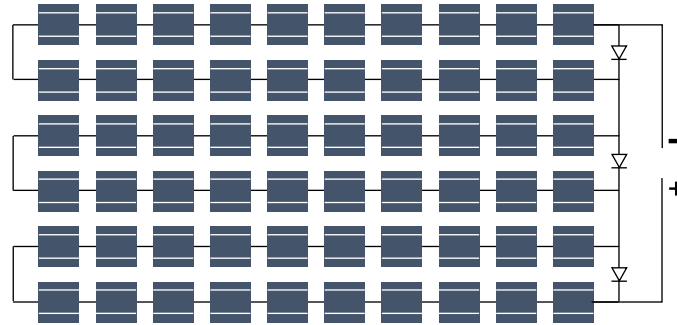


Figure 4.2 - Representation of the cell connection path for the monofacial and bifacial PV modules simulated.

It is desirable to determine experimentally the values of the electric parameters to introduce in the equivalent circuit both for the front and rear sides of the module that will be installed in the facility to test bifacial PV. These parameters (including series resistance, short-circuit current, open-circuit voltage and thermal response of the cell) should be determined independently for both sides under STC. Since it was not possible to perform this characterization, the PV cell parameters were introduced as an input in the solar cell block according to the published datasheet of the bifacial module^d. The monofacial PV module was defined according to the front side parameters, with a rated power of 270 W, and, for the bifacial module, the front and rear STC specifications were used and it was assumed a nominal power of 343 W.

^d Bi60 343W from PrismSolar® (Annex III - PrismSolar® MODEL Bi60-343BSTC) [60].

Table 4.1 summarizes the electrical characteristics for the solar cell block parameterization. While I_{sc} and V_{oc} were extracted from the module's datasheet (STC), the series resistance was calculated according to 4.2 [61].

$$R_s [\Omega] = \frac{\alpha_{STC} \ln \left(1 - \frac{I_{mpp,STC}}{I_{sc,STC}} \right) + V_{oc,STC} - V_{mpp,STC}}{I_{mpp,STC}} \quad (4.2)$$

where α_{STC} is the thermal voltage timing completion factor for STC [61]. The value of the remaining parameters was left as default. TIPH1, TXIS1 and TRS1 are coefficients for the temperature dependence upon the solar-induced current, the diode's saturation current and the series resistance, respectively [59].

Table 4.1 - Electrical parameters for the front and rear sides of the solar cell introduced in Simulink®.

Parameter	Front Side Cell	Rear Side Cell
Short-circuit current (A)	8.98	7.96
Open-circuit voltage (V)	0.65	0.64
Quality factor (diode emission coefficient)	1.5	1.5
Series resistance (Ω)	0.072	0.079
TIPH1 (1/K)	0	0
TXIS1	3	3
TRS1	0	0

4.1.2. Thermal model

One of the inputs of the solar cell block is the cell's temperature. Although the temperature variation of each cell within the module is highly dependent on the speed and direction of the wind and on the incident radiation, which may not be homogenous throughout the module, this variable is assumed to be constant for the entire PV module. Despite the simplicity of the assumption made in order to decrease the complexity of the electrical modulation, its limitations are kept in mind.

Following the discussion in section 2.6.2.2., the temperature of monofacial modules was calculated using Equation 2.11 and the thermal behaviour of bifacial PV modules was predicted by the model developed by Sandia National Laboratories and given by Equation 2.12, in which the wind speed and ambient temperature from TMY were used. For a glass/cell/glass module type mounted on an open rack, $a = -3.47$ and $b = -0.0594$ [45].

Once the experimental setup is deployed, the temperature may be assessed by sensors or IR thermography of operating modules.

4.1.3. Model dynamics

For each cell, the hourly rear and front incident irradiances were estimated in Rhinoceros® based on the mean value of 16 radiation sensors distributed uniformly throughout the PV cell. These predictions are processed in MATLAB®, as well as the wind velocity and ambient temperature of Lisbon's TMY. Then, the temperature of the module is estimated based on the equations presented in section 4.1.2. and using the imported data. These values are directly introduced in the corresponding ports of the solar cell blocks in the Simulink® electrical model.

Figure 4.3 presents the Simulink model where the solar module is connected to a variable resistor. The resistance varies linearly according to an input ramp with a slope of 1 ohm. An amperemeter and a voltmeter are used to determine the photo-generated current and the voltage at the terminals of the resistor, respectively. The product of both variables is registered in a power array and sent to MATLAB's workspace. This power array consists in the power delivered by the module according to the value of the load's resistance, during a simulation time of 100 seconds.

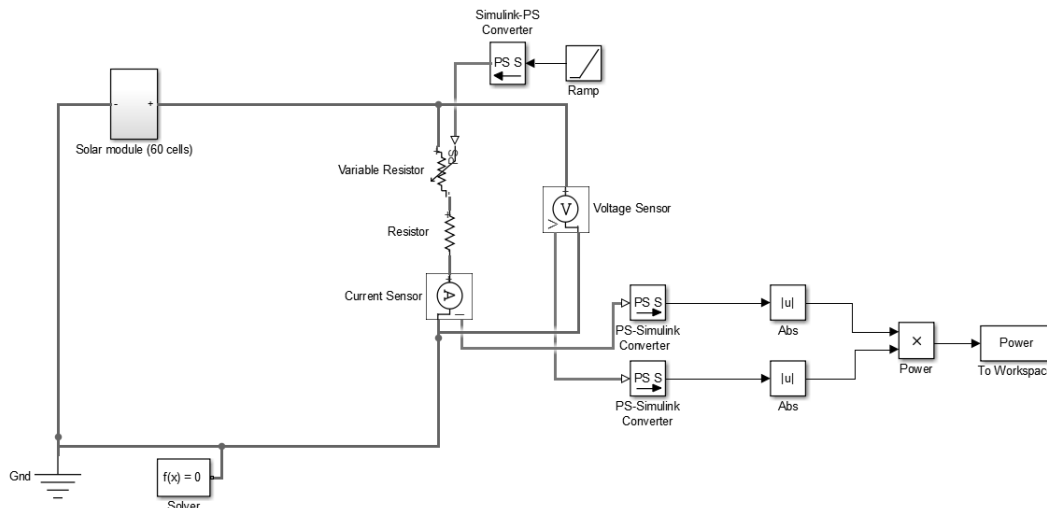


Figure 4.3 - Simulink electrical model of a PV module.

A MATLAB® routine was developed to determine the Maximum Power Point (MPP) of operation for the solar module. A flowchart of the MPP tracker technique implemented is presented in Figure 4.4.

After the routine is complete, the MPP of operation for all hours of the year is recorded.

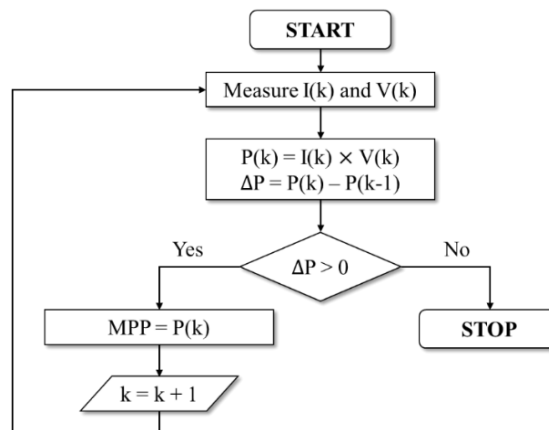


Figure 4.4 - Flowchart of the algorithm implemented in MATLAB to find the MPP.

4.1.4. Performance indicators

To assess the performance of bifaciality and compare bifacial PV systems with those that use monofacial PV modules, different indicators can be used. The comparison must cover economical, efficiency and energy generation factors.

Bifacial Gain (BG)

BG has already been defined in Equation 2.2. The main focus of this work is the assessment of the energy boost attributed to bifacial PV, which is why most of the comparisons will be made using a BG calculated only according to the absolute energy yield, henceforth designated by Energy Bifacial Gain (EBG). This indicator is adequate to compare the energy converted per unit area. Thus, it will be considered that a 270 W monofacial PV module approximately occupies the same effective area than a 343 W bifacial PV module. EBG is adequate to express an idealistic perspective of the PV market, where the kWh produced is more valuable than the W_p installed.

Though, to take into account the economical point of view, some investigators defend that BG should be calculated using the energy generated divided by the nominal peak power - specific yield (Wh/W_p) -, which allows the evaluation of the system also in terms of technology costs. This perspective translates the current paradigm of the PV market.

In order to allow a comprehensive comparison, both indicators will be used when appropriate.

Performance Ratio (PR)

PR is an indicator commonly used to evaluate the energy efficiency and reliability of a PV system and compare it with that of other PV plants, independently of the incident solar irradiation, location and time period. It is defined as the ratio of the measured to the theoretically expected energy output of the system, and numerically it is given by:

$$PR = \frac{\int P_{MPP} dt}{P_{nom} \times \frac{\int Irradiance dt}{Reference Irradiance}} \quad (4.3)$$

whereas P_{MPP} is the power output at the MPP and P_{nom} is the rated nominal power of the PV module. The reference irradiance was considered 1000 W/m² (front) plus 300 W/m² (rear) for bifacial modules, and only 1000 W/m² for monofacial modules under STC, as specified in the datasheet. For bifaciality analysis, the total irradiance over 1 year was used, taking into account data from both front and rear sides.

An efficient PV system usually achieves an average PR that lies between 80% and 90% throughout the year [2].

4.2. Results and discussion

4.2.1. Performance analysis

The electrical production and energy boost due to bifaciality were obtained for distinct modules' configurations, namely for tilt angles from 15° to 90° and two mounting positions (landscape and portrait), and are presented in Annex IV – Predicted energy yield for all the module configurations in study. The reference configuration matches the one of the future facility to test bifacial PV. Remembering, it corresponds to a single module in a landscape mounting, elevated 1 m above a white gravel surface. The PV module is facing south and has a 30° tilt angle.

The bifacial PV module performance will also be compared to the one of a monofacial PV module in the same conditions and with the same configuration, in order to analyse the bifaciality advantages in terms of efficiency, energy boost and specific production. The monofacial electrical results were obtained adapting the bifacial electrical model and removing all the calculations relative to the rear side.

Annual and daily power production

In Figure 4.5, the production of a 343 W bifacial module was simulated and compared to a 270 W monofacial module, assuming that there is the same area correspondence to the peak power. The latter corresponds to the production of the bifacial solar cells' front surfaces or of a monofacial solar module occupying the same effective area. As can be seen, taking advantage of the incident radiation on the rear side of the module significantly improves the total energy production throughout the year. This energy boost due to the contribution of the rear side, for the reference module, correspond to 125.8 kWh/year, which represents an annual EBG of 29%. In the present case, the energy production during the year was 420.8 kWh/year /m² and 326.9 kWh/year/m² for the bifacial and monofacial modules, respectively.

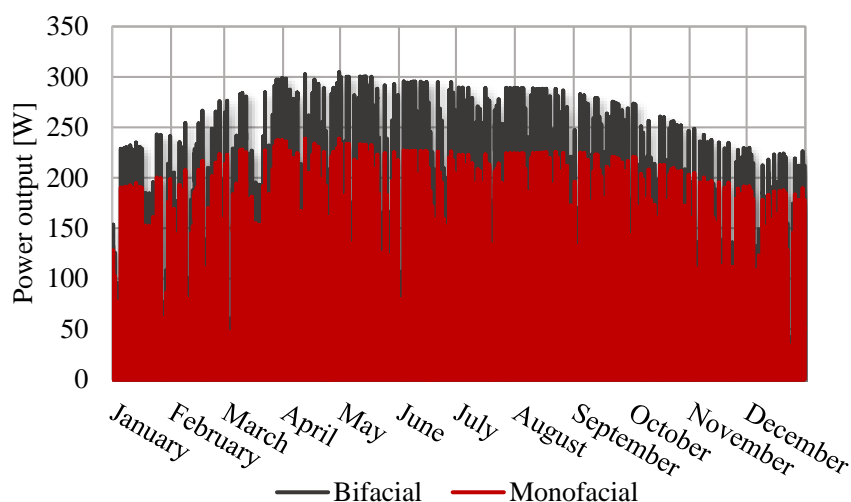


Figure 4.5 - Simulated annual power output for the reference bifacial and monofacial PV modules (tilt= 30° ; elevation=1m; orientation=south; ground=white gravel).

The specific production, i.e. energy generated per installed power, is less different, 1622.22 kWh/year/kW_p and 1643.82 kWh/year/kW_p for the monofacial and bifacial PV modules, respectively.

Although the lack of standards for bifacial PV modules affects these values, a tenuous advantage due to bifaciality and associated to the system costs can be confirmed, since most of intrinsic costs relative to the module (e.g. price of the module) are proportional to W_p .

The daily power production of the reference module and EBG for a typical day (17/August) is represented in Figure 4.6. The peak power in a clear sky day PV production curve is achieved by both monofacial and bifacial modules at solar noon. However, it is when the diffuse fraction is higher that we observe a major EBG, because the contribution of the irradiance on the back of the module is higher comparatively to the front side. Thus, the maximum EBG is not achieved when the energy production is larger.

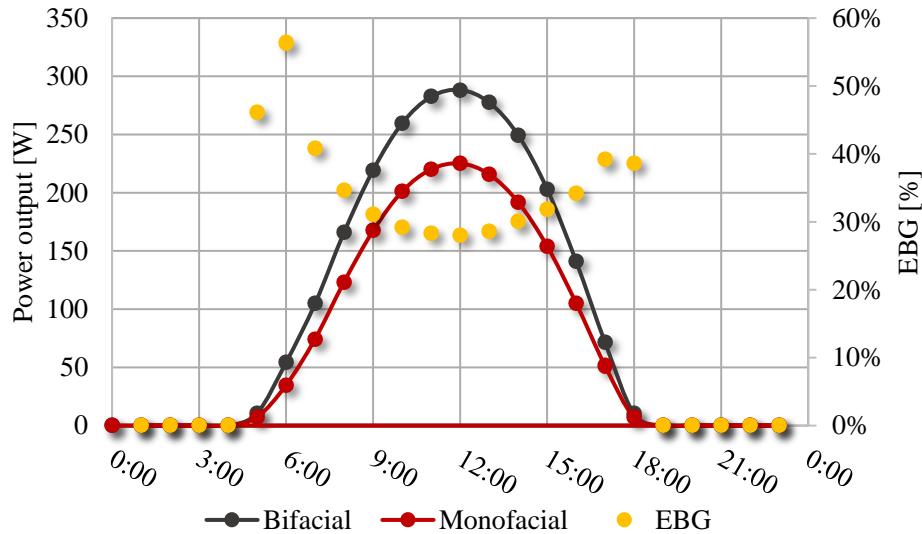


Figure 4.6 - Daily variation of the EBG and predicted power production for the reference module on 17/August (tilt=30°; elevation=1m; orientation=south; ground=white gravel).

The main contribution of the rear side of the PV module relatively to the front surface happens mostly during sunrise and sunset and cloudy days. At these latitudes (Lisbon) between equinoxes (during the spring and summer months), the sun's azimuth on the sunset and sunrise is closer to North, meaning that there is direct irradiation striking directly the rear side of the PV module.

If the EBG is represented through the year and in function of the hour, the effects described previously can be visualized, resulting in Figure 4.7 and Figure 4.8, respectively.

In Figure 4.7, the hourly EBG for the entire year of analysis is represented by the red dots. As can be seen, the EBG is always positive, which means bifacial PV modules convert more energy per square meter comparatively to a monofacial module throughout the year. The majority of the divergent EBG, represented by the overlapped black dots, occurs between March and September, during which happens the equinoxes. Also, higher EBG are verified in the spring and summer, not only because of the contribution of direct irradiance, but also because the reflected component increases.

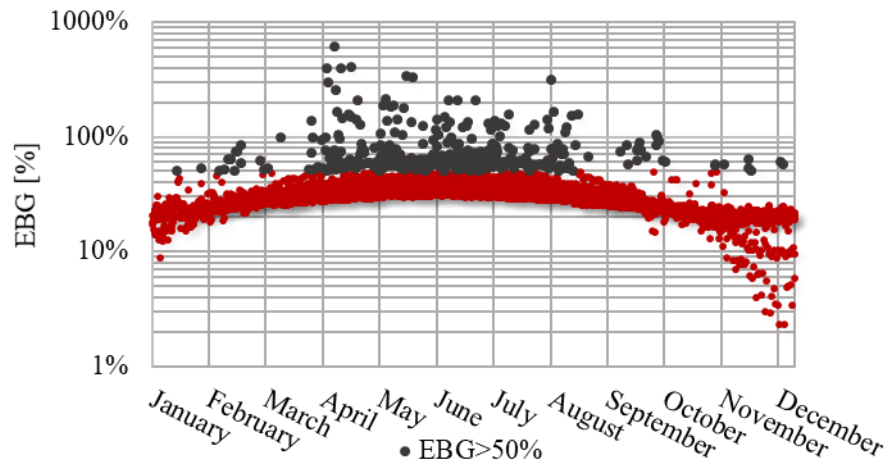


Figure 4.7 - Hourly EBG for the reference bifacial module during one year (tilt=30°; elevation=1m; orientation=south; ground=white gravel). A logarithmic scale is applied to the vertical axis for visualization purposes. The black dots represent a divergent behaviour.

In Figure 4.8, the EBG is represented as a function of the correspondent hour. Again, the divergent dots (represented in black) have a EBG higher than 50% and occur mainly at dawn and twilight, during spring and summer months.

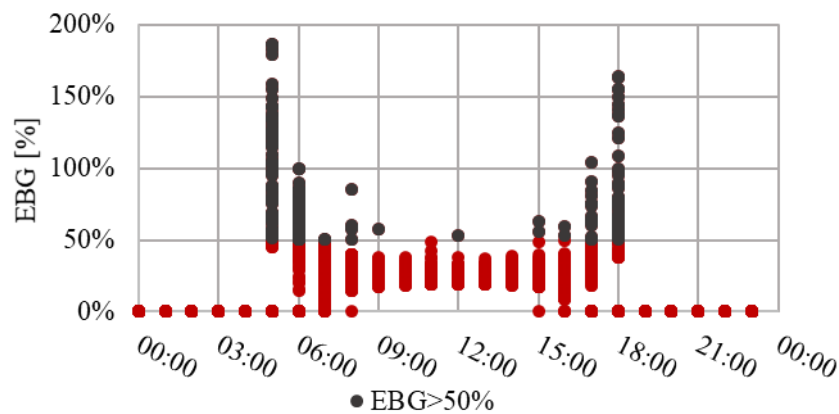


Figure 4.8 - EBG in function of the correspondent hour. The black dots represent a divergent behaviour. (tilt=30°; elevation=1m; orientation=south; ground=white gravel)

In order to assess when there is an economical advantage investing in bifacial technology, the BG was also analysed. The behaviour of hourly BG for the entire year is similar to the one observed for EBG. In the months when irradiance levels are low and predominantly diffuse, BG is negative, which means the ratio W_h/W_p of the bifacial module is lower than that of the monofacial PV modules and the investment does not pay. However, to have more precise and reliable conclusions, the peak power of the bifacial module needs to be addressed and defined properly.

Performance ratio of the module

Unlike most bifacial studies where the performance ratio is assessed considering only the front irradiation, in this study the PR considers the total irradiation, as the performance evaluation must take into account the capacity of both sides to convert energy.

Figure 4.9 shows the monthly average PR for the reference bifacial and monofacial PV modules. The PR is stable, with a slightly seasonal variation. In the summer months when the direct component of irradiance is predominant, both PV modules perform less efficiently comparatively to the rest of the year.

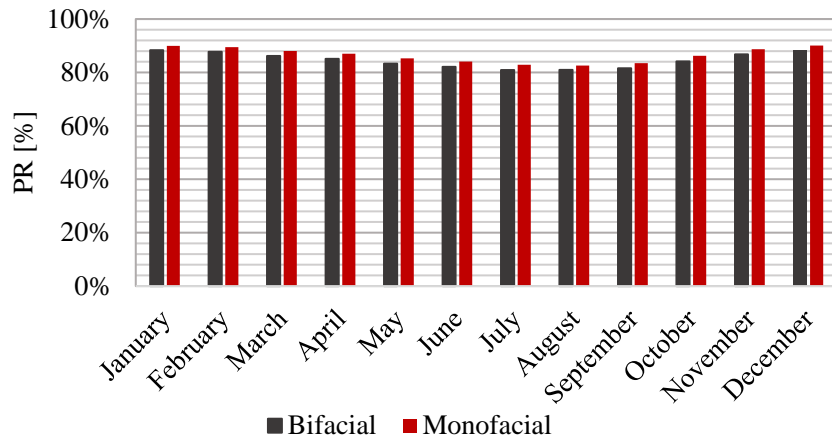


Figure 4.9 - Monthly evaluation of the PR for a single monofacial and bifacial modules with the reference configuration (tilt=30°; elevation=1m; orientation=south; ground=white gravel).

The annual average PR for the monofacial is 85.8%, while for the bifacial is 83.8%, which means an annual difference of 2% is found between the two technologies; but monofacial is consistently higher.

Tilt angle optimization and its influence on the power production

Figure 4.10 presents the simulation results for the annual production of a bifacial and monofacial PV modules as a function of the tilt angle as well as the energy and irradiance bifacial gains.

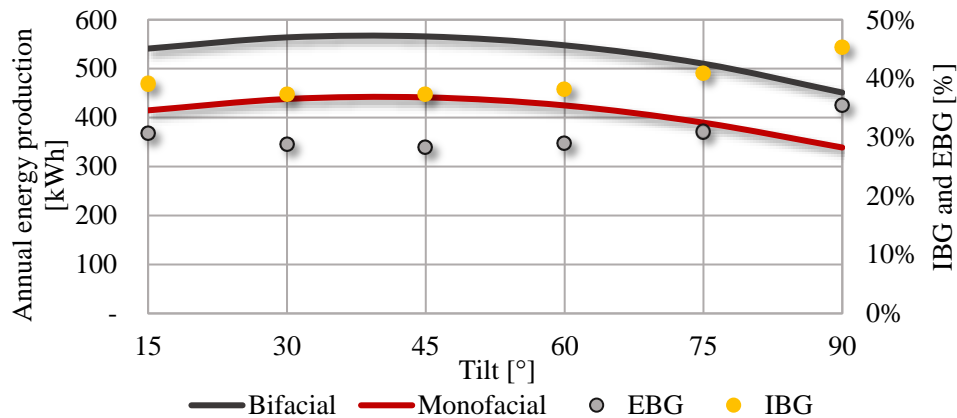


Figure 4.10 - Annual energy production estimation for monofacial and bifacial modules with the reference configuration (elevation=1m; orientation=south; ground=white gravel). In the right vertical axis is represented the IBG and EBG for the bifacial PV module.

Once again, it can be noticed that the angle that maximizes the annual energy production, thus the optimum value for the tilt of the bifacial module, does not match the angle that maximizes the EBG. Through a polynomial regression, it was determined the optimum tilt angle as approximately 39°, which is slightly less than the angle that maximizes the total irradiance intercepted by the bifacial module (41°).

The EBG is maximum in the case of 90° , because at a higher tilt angle, the rear side of the module is more exposed to diffuse and reflected irradiation and, simultaneously, the front side production decreases due to less direct radiation intercepted (non-optimal conditions), consequently the ratio between the rear and front side production increases. As the tilt angle approximates the ideal conditions, the front side production has a larger influence, since more direct radiation is intercepted, and the EBG decreases. Lastly, when the tilt angle is lower than the optimum value, the ratio rear/front irradiances and EBG increases, since the photo-generated current of the front side in non-optimal conditions also decreases.

There is a high correspondence between EBG and IBG, suggesting a proportionality relation that will be analysed in the subsequent sections (4.2.2.).

Influence of the mounting position on the power production

The inhomogeneity of the radiation at the back of the bifacial PV module will result in a photo-generated current mismatch that negatively affects its electrical output. The radiation gradient in the rear side is strongly influenced by the distance between the reflector (unshaded part of the ground) and the cell, the tilt angle and the ground surface's reflectivity. Mounting the modules in a landscape or portrait mode provides a way to control how the irregular incident irradiation impacts a series of cells actuated by a bypass diode, which euphemizes the effects of irradiation inhomogeneity.

To understand the influence of the mounting position in the electrical output, the annual energy generated and the EBG for the reference module are shown in Table 4.2. The landscape modules allow a more efficient utilization of the bypass diodes. However, the annual advantage is negligible for landscape modules (additional 0.1%) and, since the annual front irradiation is almost independent of the mounting mode, it indicates that the amplitude and gradient of the front irradiation far exceeds the rear surface effects.

Table 4.2 - Annual energy generation and EBG for the reference module in a portrait and landscape mounting position (tilt= 30° ; elevation=1m; orientation=south; ground=white gravel).

Mounting Position	Energy Generated (kWh/year)	EBG (%)
Landscape	563.8	28.7
Portrait	563.5	28.6

Module's mounting is expected to be irrelevant only when a single module or a stand with a proper inter-row and intra-row distances is being considered, because, in these cases, the casted shadow by each PV module does not influence the radiation received by the rear sides of the neighbouring bifacial PV modules.

Besides, in real conditions where the area utilization factor is determined not only by efficiency reasons, but also economical and logistical ones, landscape mounting is associated to a minor self-shadowing phenomenon. Choosing this configuration to increase the energy conversion is associated with other advantages, such as the minor inter and within rows distances comparatively to portrait modules; thus, all these considerations must be taken into account.

Influence of the module's orientation on the power production

The orientation of PV modules is a powerful tool to regulate and passively control the energy generation. For instance, installing a bifacial PV module in a vertical position facing east/west may be more suitable to balance the power production and consumption.

Before exploring a self-consumption installation implementing this configuration (in terms of tilt angle and orientation), in chapter 5, it is desirable to analyse the daily and annual power production of vertical east and west modules and compare it with the production of the reference module facing south. The visual comparison between the daily power production curves of vertical bifacial modules orientated towards east and west and a south-facing 30° tilted bifacial module is shown in Figure 4.11.

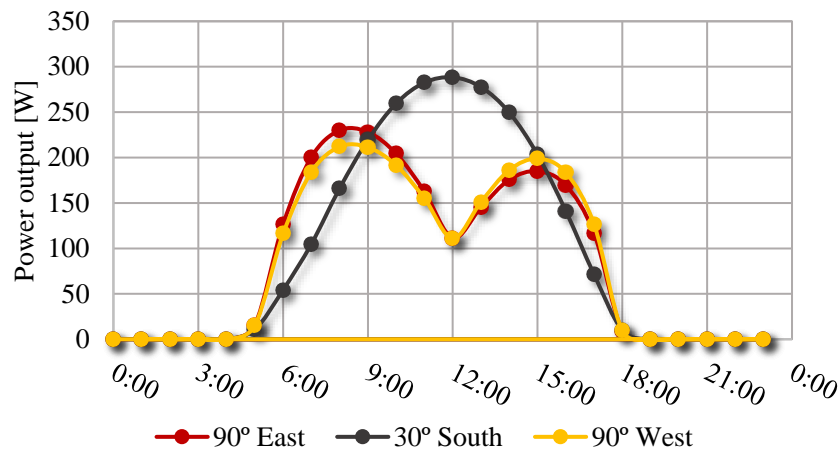


Figure 4.11 - Daily generated power curve for three bifacial modules with specific orientations and tilt angles on 17/August (elevation=1m; ground=white gravel).

For the east and west-facing bifacial modules, two power peaks occur in the early and later hours of the day, between 7h-10h and 14h-16h, respectively, because in this time period the total incident irradiation is almost completely direct irradiation, since the PV modules are directly facing the sun. However, at solar noon, the sun is approximately in the same plane as the modules' surfaces and most of the collected irradiation is diffuse and reflected by the ground, which can be visualized in the figure by the midday valley.

In spite of its potential for peak shifting, the power estimated at solar noon for bifacial vertical modules facing east/west is in an annual average 32% lower than the same module with optimum tilt and orientation, which cumulatively represents a reduction of the annual output.

It is important to reinforce that the rear and front sides of the bifacial PV module are electrically different and, therefore, the power output will be different for a module facing east or west. The surface facing east receives annually more irradiation than the other one, which numerically translates into 1 675.5 kWh/year and 1 349.9 kWh/year, respectively^e, because according to the TMY, the radiation in the morning hours is tendentially greater than it is after solar noon. Besides, the morning peak of the east-facing PV module (i.e. most efficient side turned to east) is, in an annual average, 6% higher than the one turned to west (i.e. most efficient side turned to west) and, in opposition, the afternoon peak of the west-facing PV module is, in an annual average, 7% higher than the west-facing PV module.

^e This asymmetry may be dramatically increased or decreased in the urban environment, when the shading from other buildings is considered.

For the whole year, the absolute energy yield is 496.19 kWh for the east-facing PV module and 489.04 kWh for west-facing module, which corresponds to a 1% difference, which is not significant in terms of production. However, in terms of suitability to the load diagram, the orientation can be used as a tool to supply energy the consumer in the morning or evening peak.

4.2.2. Externalities that affect the bifacial gain

Relation between IBG and EBG

Figure 4.10 suggested that there is proportionality between the IBG and the EBG, which means the energy generation boost increases linearly with the incident radiation boost of a bifacial module. This relation is confirmed in Figure 4.12. This result has a big impact in the early stage of the construction of a bifacial PV installation, because it allows to be more time-efficient when determining the configuration of the modules that allows to take the biggest advantage of bifaciality, since the optimization can be based on the incident irradiation, avoiding the calculations related to the energy output, which must include the electric and thermal models of the modules.

It must be noticed that the configuration that increases bifacial gains does not guarantee the maximization neither of the intercepted irradiance nor of the energy produced.

In Figure 4.12, it is possible to observe the “outliers” due to the direct received irradiation at the back of the module at dawn and at twilight in spring and summer months. Although there are higher EBG and IBG than those represented, they were omitted from the figure to facilitate its readability.

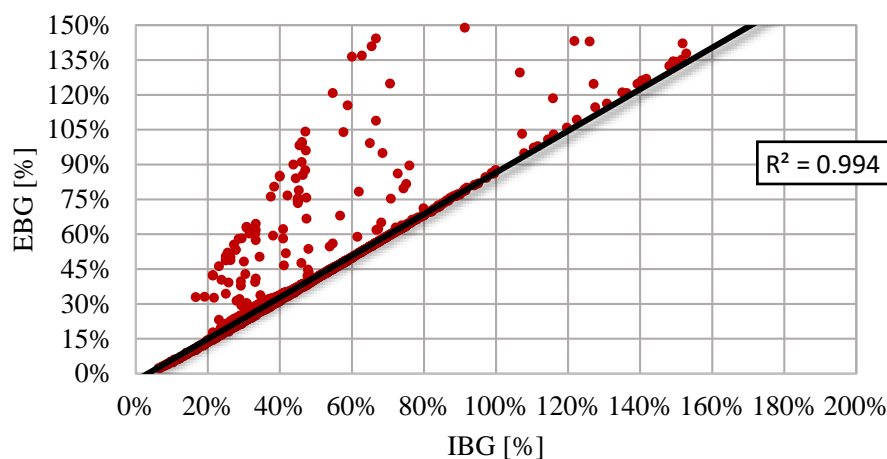


Figure 4.12 - Representation of the EBG as a function of the IBG for the bifacial reference module (tilt=30°; elevation=1m; orientation=south; ground=white gravel).

Relation between diffuse fraction (k_d) and EBG

The performance of a bifacial module strongly depends on the diffuse fraction (k_d), i.e. the ratio between the diffuse and the total irradiance.

To study the effect of the total irradiance components (direct and diffuse) on the energy boost of bifacial modules relatively to monofacial PV modules, the EBG is plotted against the diffuse fraction

(k_d is calculated hourly according to the TMY of Lisbon) and shown in Figure 4.13. Once again, the divergent dots that have an EBG higher than 50% are represented in black.

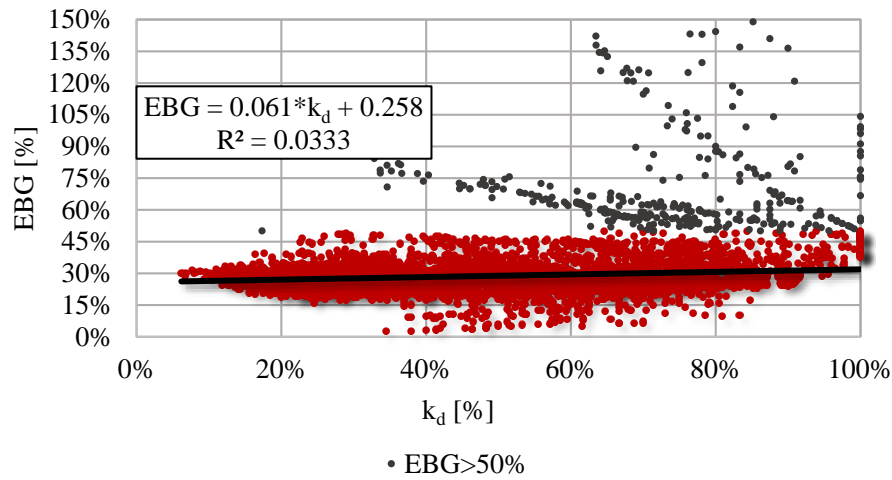


Figure 4.13 - Representation of the EBG as a function of the k_d for the bifacial reference module. The black dots represent a divergent behaviour. (tilt=30°; elevation=1m; orientation=south; ground=white gravel).

The results show that there is a slight increase of EBG with the diffuse fraction, as clearly shown by the best fit line (in black) shown. This result was to be expected, as a high diffuse content is related to a significant increase of the incident irradiation on the rear side of the module and, simultaneously, a decrease on the front surface due to the lower direct irradiance comparatively to a clear-sky day. Thus, the photo-generated current from the front side decreases as the bifacial energy boost increases due to the rear side photo-generated current. This is the same reason why EBG is relatively lower around solar noon. The impacts of having a high diffuse fraction occur predominantly in cloudy days, early in the morning or late in the afternoon.

Nevertheless, these results also show that there are many other factors affecting EBG, such as the module temperature, determined by the ambient temperature and the PV technology itself, which introduce a high level of variability. For this reason, there is no clear pattern in Figure 4.13.

5. Integration of bifacial PV with storage solutions

Finally, in the present chapter, the methodology to determine which configuration and modules should be implemented in order to optimize the storage capacity of a residential self-consumption solution is described. The results are presented later in this chapter.

In Portugal, the law decree n. ° 153/2014 published in October 2014, defines the legal framework for Units of Production for Self-Consumption (UPAC). Self-consumption is a convenient solution for a distributed production regime. It consists in RES electricity's production, mainly intended to be consumed on-site of use. It is possible for an UPAC to be connected to the electrical grid, so the electrical energy produced can either be injected to the grid and sold in the market or stored for later consumption when it is required [62].

The possibility of self-consumption enables the PV systems' wider deployment for residential consumers and contributes to the integration of RES onto the electricity grid, possibly mitigating some of its technical challenges, such as power ramps, frequency regulation, voltage amplitude fluctuations and grid energy losses [63].

5.1. Methodology

5.1.1. Self-consumption performance indicators

As it was already seen in discussed section 2.6.3., bifacial PV brings new possibilities for self-consumption at a residential scale, not only because bifaciality is more area-effective, but also because it may allow a better fit of the electricity generation to the daily load consumption profile, which opens a feasible possibility to decrease the storage capacity and its the associated costs.

For yearly simulations, the main performance indicator is the total volume of self-consumption, which is commonly expressed as Self-Consumption Rate (SCR) or as Self-Sufficiency Rate (SSR) [64]. In numerical terms, SCR is the fraction of PV generation directly self-consumed (without passing through the battery) or from the storage unit, defined by Equation 5.1.

$$SCR = \frac{E_{storage\ discharge} + E_{PV\ directly\ self-consumed}}{Net\ generation} \quad (5.1)$$

The SSR assesses the percentage of the energy demand that is fulfilled by on-site PV production, presented in Equation 5.2.

$$SSR = \frac{E_{storage\ discharge} + E_{PV\ directly\ self-consumed}}{Net\ load} \quad (5.2)$$

Both indicators will be determined considering two different perspectives. The first one normalizes by the area the energy converted by the monofacial and bifacial modules, which privileges the price per m², and the second one normalizes it by the PV nominal peak power, which is associated to the current price/W_p mentality.

5.1.2. Load consumption profile

The consumption pattern for different sectors, such as residential, industry, services and commercial, is distinct. The profile depends mainly on the type and hours of activity. For example, in the majority of residential buildings, demand peaks are usually in the morning and evening, while in the commercial and services sectors there is a high correlation between the demand and the hours in which the PV production is higher.

In this dissertation, the simulations were supported by the typical annual consumption diagram approved by ERSE [65] and available at REN's website [66]. The profiles for low voltage are divided into three classes according to the contracted power and the annual consumption for each client [65]:

- Class A – contracted power exceeding 13.8 kVA;
- Class B – contracted power inferior or equal to 13.8 kVA and annual demand superior to 7 140 kWh;
- Class C - contracted power inferior or equal to 13.8 kVA and annual demand inferior to 7 140 kWh;

Since self-consumption is the focus of desirable integration between storage solutions and bifacial PV, only profile C is used because it is the one suitable for residential consumers.

The typical annual consumption for 2015 is shown in Figure 5.1 and is given in a normalized unit (*per unit*). The normalization in *per unit* is obtained based on the real measured consumption of the former year and a reference profile defined yearly and published by ERSE [65]. It can be noticed that during cold months the energy demand increases and varies intensively mainly due to heating needs. Otherwise, the energy consumption during the remaining months varies within a relatively limited range. Yearly, the energy demand fluctuates between 0.015 and 0.06 *per unit*.

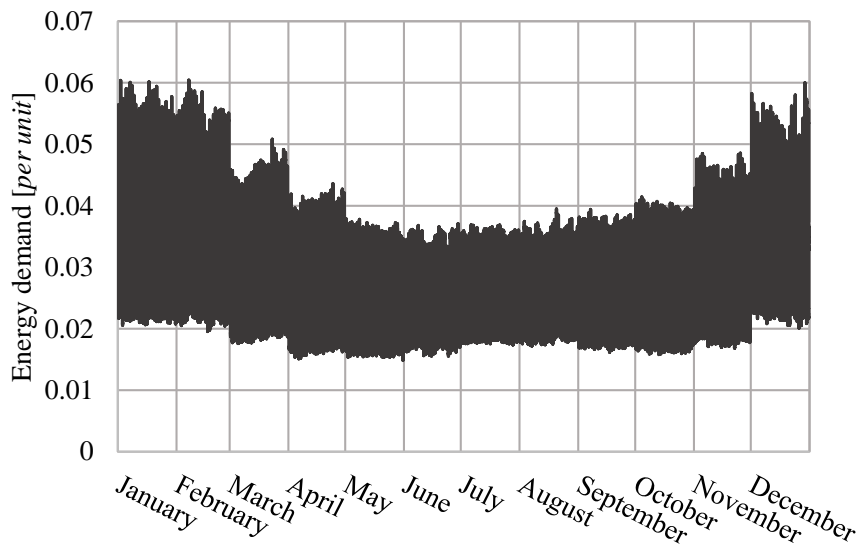


Figure 5.1 - Annual consumption of the residential sector (profile C) during 2015 [66].

The annual consumption diagram is based on a 15 minutes measurement and, consequently, it was necessary to correct the data to obtain hourly measurements, since the output of the electrical model is also per hour. Besides, the original profile in *per unit* had to suit to a typical household and, so, a new diagram in W was obtained. According to PORDATA, in 2015, the electricity consumption for the

residential sector *per capita* was 1 156.1 kWh, and the average size of private households was 2.5 people [67]. Thus, for simulation purposes, it was considered a residence with an annual demand of 2 890.2 kWh.

5.1.3. Configuration of the PV installation

One of the major challenges to self-consumption based on a PV system in a residential scale is the time lag between peaks in the daily load profile and in the optimized power production diagram. To enlarge the potential of self-consumption for household units it is possible to modify the configuration of the PV modules, such as their orientation and tilt angle.

Using vertical bifacial PV modules facing east/west can partially solve the problem, because it can shift the production peaks from noon to the morning and evening, when more energy is needed in a typical household. In addition, if monofacial or bifacial modules facing south are included in the system, the generation profile can be softened.

To study which configuration or combination of the PV modules is more suitable to ensure a good correlation between the load profile and the PV generation diagram, the hourly production estimated in the electrical model for four modules' configurations was used, as presented in Table 5.1. It is important to notice that a bifacial module facing east means that it has its most efficient side turned to that direction, and the same happens with the bifacial PV module turned to west.

Table 5.1 - Configurations of the PV modules tested to integrate in a PV system with storage.

Number	Module Type	Tilt Angle	Orientation
1	Monofacial	30°	South
2	Bifacial	30°	South
3	Bifacial	90°	East
4	Bifacial	90°	West

The study considered that the PV modules are above white gravel.

5.1.4. Self-consumption installation

A storage system may be used to increase the SCR and the SSR, in a self-consumption scenario. Besides the battery storage system, the PV installation also includes an inverter, the PV modules and the charge controller, as shown in Figure 5.2.

The charge controller sets the strategy to determine the energy fluxes' direction. Firstly, the energy generated by the PV modules is used to fulfil the load demand. If there is surplus energy, it is used to charge the battery, if needed, and the remaining is sold to the grid. When the PV production is lower than the consumption, the energy gap will be assured by the battery, if charged, and the remaining bought from the grid.

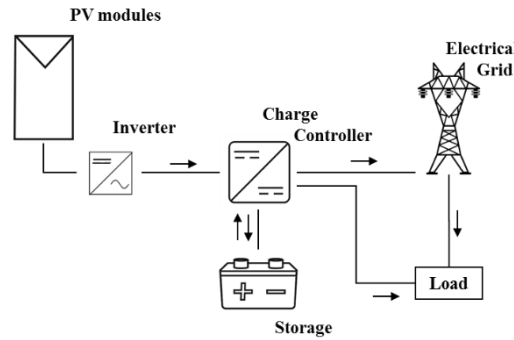


Figure 5.2 - Schematic representation of the main components and energy fluxes in a self-consumption installation.

For this analysis, the ratio between the battery capacity and the PV installed power was changed from 0 (no storage) to 2 kWh/kW_p, within an interval of 0.5. Usually, the State-Of-Charge (SOC) of the battery varies according to a limited capacity range restriction, which ensures the performance, safety and lifetime of the system [63]. It was considered that the maximum SOC was 95% of the total capacity and the Depth of Discharge (DoD) was the standard value 20%. For practical reasons, it was assumed that there are no losses in the charge-discharge cycle and neither in the self-discharging process, mainly because there is a dependency on internal and external factors (e.g. temperature, type of battery, SOC and charge rate) difficult to quantify [68].

The inverter is characterized by the efficiency of DC-AC power conversion. High quality inverters have an efficiency rated between 90 and 99%. For analysis purposes, it was considered the mean value of the efficiencies of SMA® inverters for home systems, 97.15% [69].

5.1.5. Model dynamics

A MATLAB® routine was developed to determine the energy sold and purchased to the grid and the SOC of the battery for all hours of the year in the conditions previously described. A flowchart of the algorithm implemented is presented in Figure 5.3 and it is explained below:

1. Define the initial SOC of the battery. Two situations are study: fully charged or completely depleted battery.
2. Calculate the difference between the hourly PV generation and demand.
3. If the energy provided by PV is sufficient to fulfil the consumption needs and there is surplus energy, the SOC is analysed.
 - 3.1. If SOC at moment t is inferior to SOC_{max}, which means the battery is not full, the excess of energy will be used in its the charging process. If it continues to have surplus energy, it is sold to the grid.
 - 3.2. If SOC at moment t is equal to SOC_{max}, the excess of energy is sold to the grid.
4. If the energy from PV generation is lower than the demand, the SOC is analysed.
 - 4.1. If SOC at moment t is superior to SOC_{min}, which means the battery is not unfilled, both the PV generation and the energy from the battery are used to match the consumption needs. If it continues to have energy in deficit, it is purchased from the grid.
 - 4.2. If SOC at moment t is equal to SOC_{min}, the needed energy is bought from the grid.
5. The final results are recorded in a .csv file.

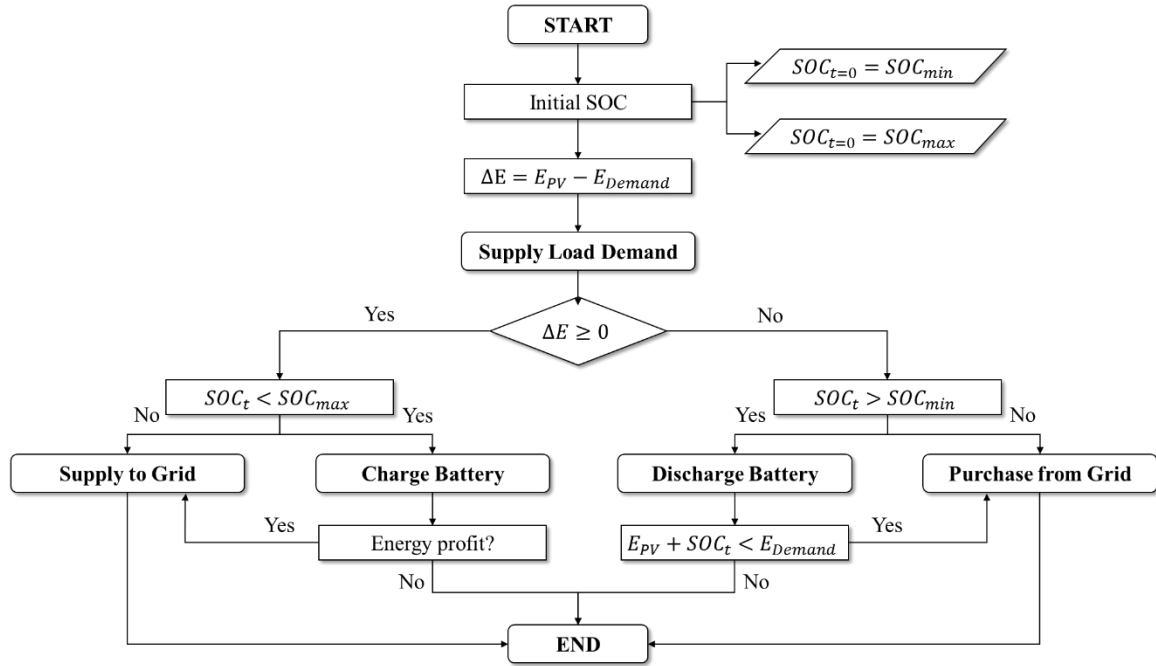


Figure 5.3 - Flowchart of the algorithm implemented in MATLAB to model the dynamics of a self-consumption with storage system.

5.2. Results and discussion

Vertically mounted bifacial PV systems are thought to have a large potential to be implemented in a diverse range of applications. Taking advantage of bifaciality in order to upgrade self-consumption solutions is one of the promising applications. It is desirable to have a timely coincidence between the PV generation and the power consumption profiles for economic (locally consumed electricity is more valued than surplus electricity sold to the grid) and technical reasons (lower interaction with the grid reduces losses) and it is expected that vertical bifacial PV modules may contribute to a better matching between the two daily diagrams.

In this chapter, the energy consumption, generation and storage are analysed from the point of view of a residential consumer with a self-consumption system that integrates one of four possible PV module configurations and technologies.

5.2.1. PV generation

The PV generation system is a component of a self-consumption installation. It not only directly provides energy to respond to the load, but also enables the charge process of the battery's bank and an economic income from the sale of the surplus solar electricity.

There are three main factors affecting the generation diagram and energy yield of the PV system: its size (W_p or m^2 installed, both are analysed), orientation/inclination and location.

The PV system is considered to be installed in Lisbon, so the meteorological conditions will equally affect all the PV modules, independently of their orientations or installed capacities. Three orientations will be analysed: single monofacial and bifacial PV modules orientated towards south, and single bifacial PV modules facing east and west.

In a “power produced by m^2 ” perspective, for each one of the previous configurations, the number of PV modules will vary between 1 and 6 modules, i.e. an effective area that ranges between 1.34 and 8.04 m^2 , and therefore the installed capacity varies between 0.27 and 1.62 kW_p or between 0.34 and 2.06 kW_p for the monofacial and bifacial PV systems, respectively. However, it will also be considered a different perspective: “power produced by W_p installed”. In this case, the PV technologies considered (monofacial and bifacial) are forced to have the same nominal peak power, which varies between 0.34 and 2.06 kW_p , without having in consideration the area installed.

To illustrate the annual PV generation variability, the original estimation of the average monthly power production calculated through the electrical model for a 270 W monofacial module and a 343 W bifacial module are shown in Figure 5.4, highlighting the orientations in study.

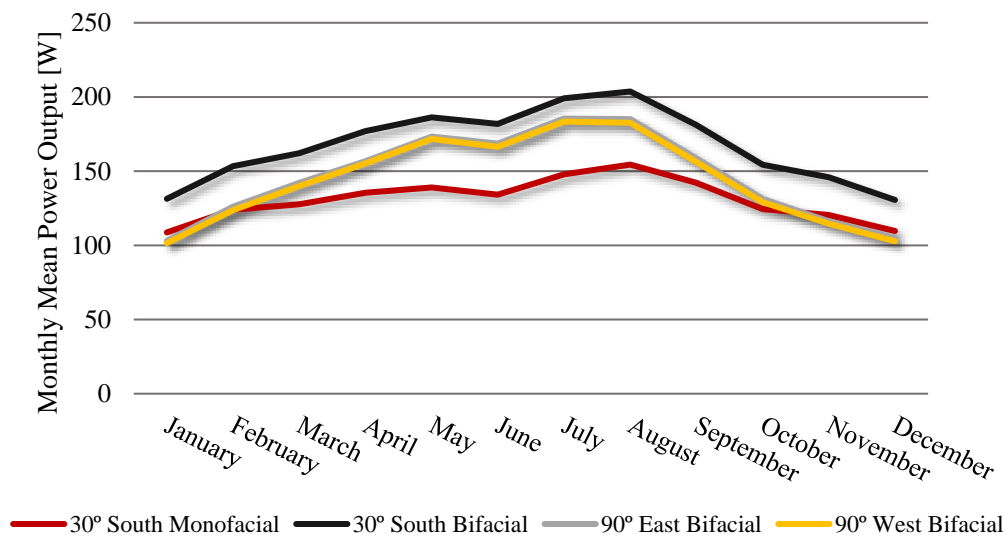


Figure 5.4 - Simulated monthly mean power output normalized by the area for the modules' types and configurations analysed for a self-consumption solution. The mean values were calculated only for the solar hours.

The solar power is higher when the incident direct irradiance is more intense, i.e. during the summer months, independently of the technology or orientation of the modules. However, the monofacial production is more constant during the year. This comparison is only valid if the interest is in the energy produced per square meter, i.e. the annual energy produced is normalized by the effective area of the modules. In this case, there is a clear advantage in using a bifacial solar module with an optimal tilt angle and orientation, because the energy produced is higher than in the remain cases for the same installation area.

The comparison presented in the previous paragraph is an unrealistic vision, because currently the PV power installed is more valued than the PV production area. However, to enable bifacial's worldwide spreading, the PV market paradigm must be changed from $cost/W_p$ to $cost/m^2$.

To ensure a fair comparison between the modules also through an economical point of view, the PV data must be normalized by the peak power, i.e. the annual power production is divided by the nominal peak power of the modules, since it is only possible to compare the energy yield and the cost

of different systems if their installed capacity is equal. Therefore, the specific and absolute energy yield for the PV configurations analysed are presented in Table 5.2.

Table 5.2 – Specific and absolute energy yield for the modules' types and configurations analysed for the self-consumption solution.

Module Type	Tilt Angle	Peak Power (W)	Orientation	Specific Yield (kWh/kW _p)	Absolute Energy Yield (kWh/m ²)
Monofacial	30°	270	South	1.62	326.86
Bifacial	30°	343	South	1.64	420.77
Bifacial	90°	343	East	1.45	370.29
Bifacial	90°	343	West	1.43	364.96

As expected, bifacial modules facing south improve the energy yield of the system for the entire year and, consequently, the EBG and BG. However, the energy boost for the same production area, i.e. EBG, is higher than the improvements in terms of kWh/kW_p, i.e. BG.

Even if the orientation and tilt are not optimal for a bifacial solar module, the energy produced per unit area is bigger than in the monofacial case. However, in economic terms, the specific yield of the vertical modules is not comparable to south-facing modules. For this reason, the only advantages of using bifacial modules facing east or west may be an improved area-production efficiency and a better match between the production and consumption's daily profiles, as will be seen latter.

The daily specific yield for the four configurations studied is shown in Figure 5.5. The red line represents the annual average specific yield for each hour.

The daily behaviour of (a) and (b) is very similar, which means apparently there is no economical advantage investing in a bifacial solar system. Comparatively to the remaining orientations, the specific yield is higher and the peaks of power production occur around 12:00. During summer, the peak increases and can reach 0.89 kW/kW_p.

However, in an energy converted per m² perspective, i.e. analysing the energy produced within the same area, albeit the format of the curves remains the same (the daily power density for the four configurations studied is shown in Annex V – Daily power density PV curve for the module's configurations considered for the self-consumption solution), the power peak in (b) is considerably higher than that in (a). The average peak power density is 155.58 W/m² for the south-facing bifacial PV and only 123.25 W/m² for the monofacial PV module.

On the other hand, the power curves (c) and (d) have two humps, one early in the morning (7h-10h) and the other in the afternoon (14h-16h). These peaks correspond to the moments when one of the bifacial module's surfaces is receiving direct radiation from the sun. (c) corresponds to the vertical bifacial module whose more efficient side is facing east and so, associated to the fact that the east surface receives annually more irradiation, the morning peak is higher than the one in the afternoon. For (c), the mean morning peak is 0.46 kW/kW_p or 116.55 W/m² and the afternoon peak is 0.35 kW/kW_p or 90.14 W/m². Relatively to (d), its peaks are more similar, because the more efficient side is facing west, which is the side that receives less irradiation, thus increasing the afternoon's production comparatively to (c), and, simultaneously, the combination of the less efficient cell surface with the side that receives more

irradiation lowers the power peak in the morning. For (d), the average morning peak is 0.42 kW/kW_p or 108.28 W/m^2 and the afternoon peak is 0.37 kW/kW_p or 95.63 W/m^2 .

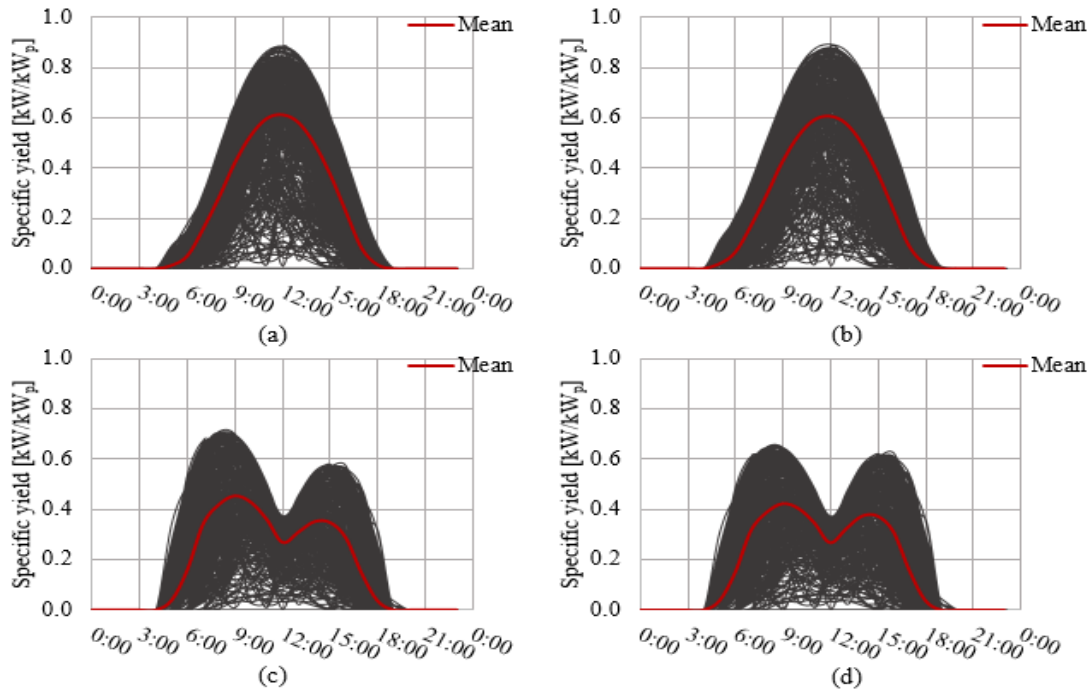


Figure 5.5 - PV specific daily production for: (a) 30° South Monofacial; (b) 30° South Bifacial; (c) 90° East Bifacial; and (d) 90° West Bifacial.

5.2.2. Electricity consumption

The load considered is that of a typical dwelling with an annual demand of $2\,890.25 \text{ kWh}$. After converting the annual load profile provided by REN to power units and hourly values, the yearly load diagram is as represented in Figure 5.6.

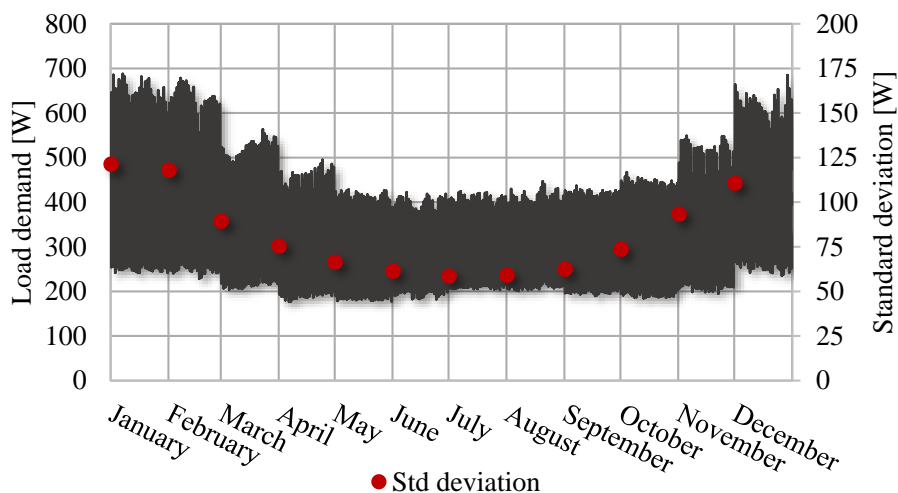


Figure 5.6 - Annual hourly consumption diagram of a typical residential considered for the simulation, throughout 2015. The red dots represent the standard deviation of the hourly energy demand relatively to the monthly average.

The profile is similar to the one already shown in *per unit* (Figure 5.1), however this representation is useful insofar as more familiar values facilitate understanding. For example, it is now

obvious that the hourly demand in cold months varies between approximately 200 and 700 W, while in the rest of the year it ranges between 200 and 450 W. The standard deviation for each month is also represented. It shows that the variability of the hourly demand relatively to the mean value in January, February, November and December is higher than for the rest of the year. Thus, the demand range is wider during the cold months, not only because of the heating systems usage but also because people tend to stay indoors. Considering an annual scale, the demand peak is 688 W.

The consumption profile can also be represented according to the daily hour, in order to understand the habits of the inhabitants with regard to electricity needs. In Figure 5.7 the individual hourly demand is represented based on the hour of the day, as well as the annual, summer and winter mean load diagrams.

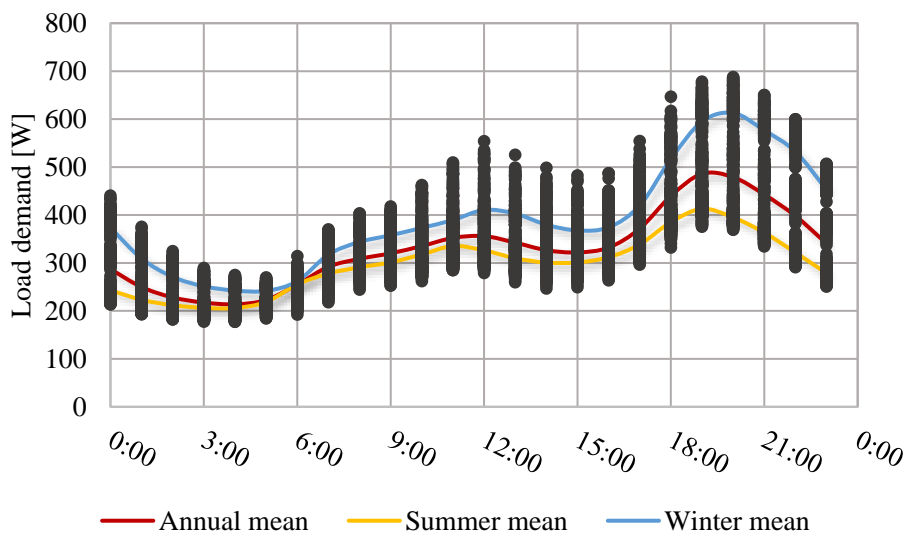


Figure 5.7 - Daily hourly load diagram for the residence of the analysis.

There are mainly two peaks of electricity demand in the daily load diagram. The first one happens during 10:00 to 13:00 period and the second one from 18:00 to 21:00. These peaks occur during time periods of high activity, generally associated to lunch and dinner time. There is also a high variability of energy demand during all day, except from 3:00 to 6:00, which is correlated to the activity and inactivity time of the inhabitants, respectively.

It is possible to observe a decrease of the energy needs during summer and an increase throughout winter relatively to the mean electricity demand, which is in accordance with the reasons already presented (heating necessities and longer periods of human occupancy).

5.2.3. Self-consumption system dynamics

The self-consumption system (PV-Battery-Load-Grid) was simulated for different battery capacities and PV systems, in terms of installed power, technology and orientation. The dynamic of the system consists in the energy flows' determination, in time steps of one hour:

- The amount of PV generated energy (including the fraction that is directly consumed, fed into the grid or used to charge the battery);
- The quantity of self-consumed energy that comes from the battery;

- The total purchased energy from the grid.

To better understand the dynamic of a self-consumption system, the energy fluxes will be illustrated in the following figures, assuming that the capacity of the storage unit is fixed at 1 kWh/kW_p. For now, there is no interest in comparing the performance of the self-consumption system among the different PV systems' configurations neither the storage capacities, which will be the focus of section 5.2.4.

Once again, two different perspectives will be analysed: the first one considers that the energy should be normalized and, consequently, charged by the unit area. The second one is the current PV market reality that privileges the W_p thinking and, therefore, the energy converted is normalized by the nominal peak capacity. For the first perspective, the dynamic of a self-consumption system with two solar modules, as exposed in section 5.2.1., independently of the technology employed, will be analysed. As for the second perspective, it will be considered that the bifacial and monofacial modules have the same peak power, 343 W. Two solar modules will be used, in order to surpass the annual peak demand and, simultaneously, minimize the surplus energy.

For a PV system constituted by two 30° bifacial solar modules south-facing, the fluxes of energy to satisfy the load demand are represented in Figure 5.8. This system is able to completely satisfy the consumption needs from 8:00 to 16:00. Besides, during this period, 918.7 Wh are injected to the grid and 514.5 Wh are used to charge the battery's bank. The presence of a storage system extends the self-consumption period until 19:00. On 17th August, approximately 45.3% of the load demand was provided directly by the PV system and 7.2% by the battery, which means that self-consumption was assured by the solar energy generation in more than 50%.

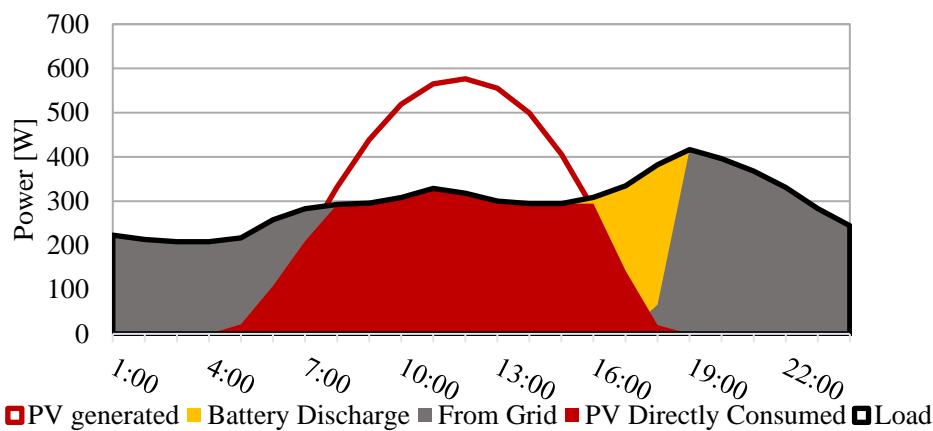


Figure 5.8 - Self-consumption dynamic for a system with two 30° bifacial solar modules facing south with 343 W each (17/August).

For the entire year, approximately 64% of the energy needed was supplied from the grid and only 36% was provided by the PV system.

If the intention is to analyse and compare the use of a bifacial solar module with a monofacial one with the same installed peak, the energy produced by two 30° monofacial solar modules south-facing must be normalized by the PV peak power. In this case, the installed power of the monofacial PV module was that of the bifacial PV module and, consequently, the profiles in analysis overlap to the ones represented in Figure 5.8, reason why the representation of the energy fluxes is omitted. The annual amount of energy provided by the monofacial PV system+storage and by the grid to the load is similar

to the bifacial case, approximately 35% and 65%, respectively. Although the difference is very small, there is still a slight advantage for the bifacial technology.

Bifacial solar modules are more area-effective in this type of applications, because to produce as much as a bifacial PV module, it would require larger monofacial PV modules. However, if the area available is limited, the distances between bifacial PV modules to ensure that there isn't mutual shading may not be respected and the power production will be compromised.

If one considers the case where within the same area the power reason between monofacial and bifacial solar modules is 270 W:343 W, the energy fluxes are represented in Figure 5.9 for the monofacial PV module. As can be seen, the surplus energy during the period in which the PV generation is superior to the load energy needs is inferior, approximately 600.1 Wh (202.5Wh are used to charge the battery and 397.6 Wh are injected to the grid). Therefore, bifaciality is beneficial, as it increases the self-sufficiency period and the possibility to generate more income thanks to the energy sold to the grid, occupying the same area as a less powerful monofacial module. For the entire year, approximately 70% of the energy needed was injected from the grid and only 30% was provided by the PV system+storage.

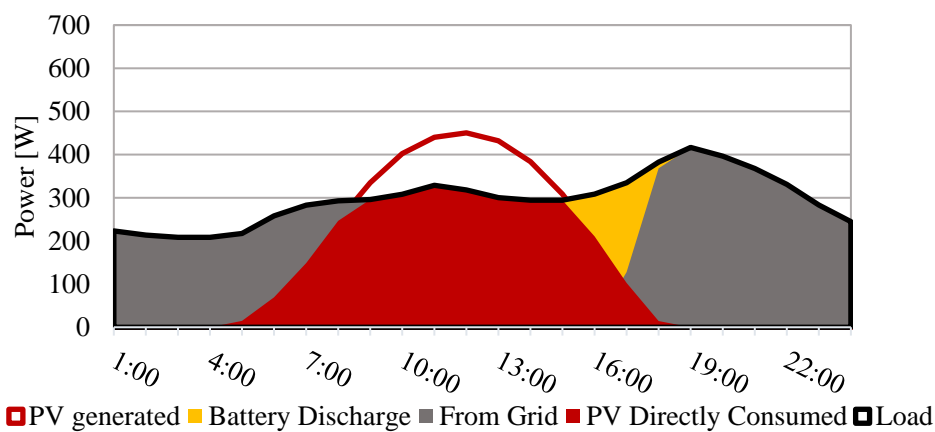


Figure 5.9 - Self-consumption dynamic for a system with two 30° monofacial solar modules facing South with 270 W each (17/August).

For the same area, the PV power installed is different for monofacial and bifacial modules (Figure 5.8 and Figure 5.9), therefore the storage capacity also changes because it is thinking in a kWh/kW_p perspective. Thus, for the bifacial cases considered, the battery can store and provide more energy when required. This is the main reason why the portion correspondent to “Battery Discharge” in Figure 5.8 is bigger than the one in Figure 5.9.

For a PV system constituted by two vertical bifacial solar modules facing east, the fluxes of energy to satisfy the load demand are represented in Figure 5.10. In this case, the two humps in the production diagram are immediately before consumption's peaks, and therefore excess energy in those periods can be used to charge the batteries in order to be used in the peaks, increasing self-consumption and self-sufficiency rates. On 17th August, almost half (48.5%) of the load demand was provided directly by the PV system and 8.8% by the battery, which means that, for this day in particular, there is a significant benefit for the vertical bifacial module.

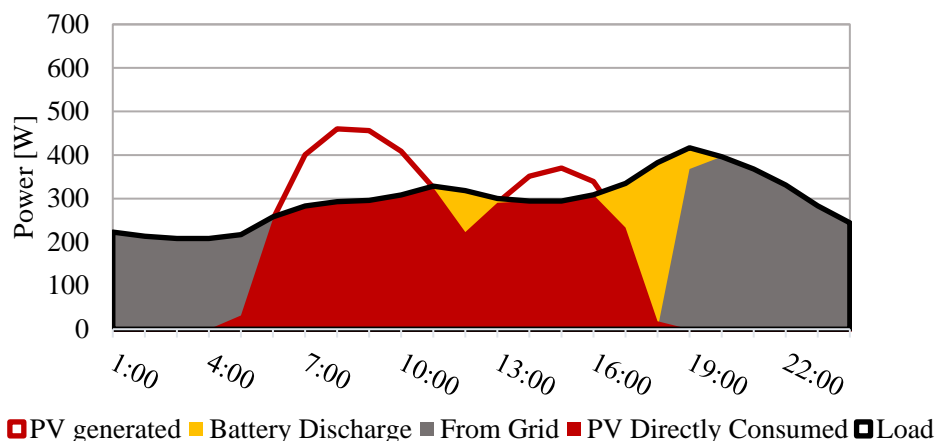


Figure 5.10 - Self-consumption dynamic for a system with two vertical bifacial solar modules facing east with 343 W each (17/August).

Annually, about 34% of the energy was supplied by the PV system, which is comparable to the other configurations. If the front side (higher efficiency) of the bifacial PV module faces west, the self-sufficiency drops to 33%, due to the previously discussed lower annual energy yield and the inferior average morning peak.

5.2.4. Self-consumption system performance

The self-consumption rate of a PV system depends on the match between load and solar resource.

Usually, when projecting an off-grid self-consumption system, the interest lays in the SSR, because the energy delivered by the PV and storage systems as a whole must equal the load demand at all times. However, if the self-consumption system is intended to be connected to the electrical grid, the viability of the project is associated to a high SCR, since the feed-in tariffs are not as compensatory as the price avoid being paid for the self-produced and self-consumed energy. Both indicators are presented for all the configurations considered in Annex VI – SSR and SCR for the module configurations and battery capacities in study.

The comparison will cover the PV systems' technology and configuration, the recommended installed PV power and the storage capacity, and the analysis will be done for a cost/m² and a cost/W_p paradigm.

Battery capacity and PV system installed power

For a self-consumption system with south-facing bifacial solar modules, the SSR and the SCR for different PV system sizes and battery capacities are shown in Figure 5.11 and Figure 5.12, respectively.

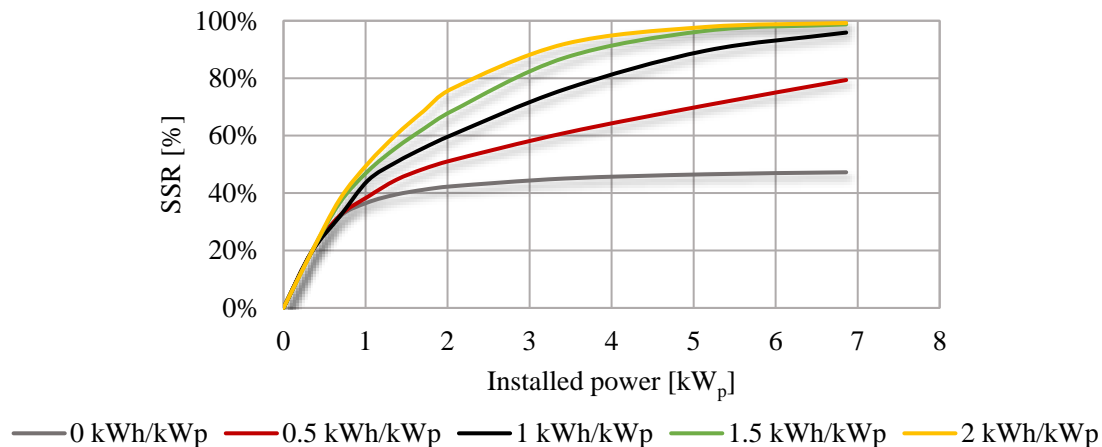


Figure 5.11 - SSR in function of the installed PV power for different storage system's capacities, considering 30° south-facing bifacial PV modules.

Analysing Figure 5.11, it can be seen that for low installed PV power, the generated energy is insufficient to meet all the load needs and most energy is purchased from the electrical grid. This happens independently of the installed capacity of the battery, because there is almost no excess solar energy to charge the battery. Below 0.5 kW_p, most of the energy generated by the PV system is consumed on-site and the self-sufficiency increases linearly with the installed power.

As the installed kW_p increases, the possibility of temporarily storing energy and/or selling it to the electricity grid is more attainable. Above 0.5 kW_p, the storage system becomes relevant to satisfy some of the demand. Hence, if the battery capacity increases, more solar electricity can be stored in order to satisfy the residential consumption when PV is insufficient.

If the power installed is much superior to the load demand, and since it is proportional to the battery capacity, the self-sufficiency tends to 100% for a peak power superior to about 5 kW_p and a battery with a storage capacity greater than 1 kWh/kW_p. How fast the SSR curve reaches 100% depends on the storage capacity, because of the energy amount that can be stored and used when needed. However, the costs associated to the storage system will also increase and the solution can be unfeasible.

For a self-consumption system with no storage, the ability to be self-sufficient saturates above a certain installed PV capacity, because the energy that can be delivered to the load directly by the PV reaches a maximum.

The shape of the curves shown in Figure 5.11 is independent of the PV module's technology and configuration considered, although SSR values vary, as will be seen latter. Lastly, for all the modules considered in Table 5.2, if the self-consumption system has no storage, PV can only meet up to 40% of the energy demand. If one increases the PV power and storage capacities, the SSR can reach 100%.

Figure 5.12 shows that SCR is almost complementary to the SSR profile. It represents the fraction of PV generated energy that is directly consumed or stored in a battery for being used later. Consequently, the SCR diagram also informs relatively to the surplus energy that is injected and sold to the grid.

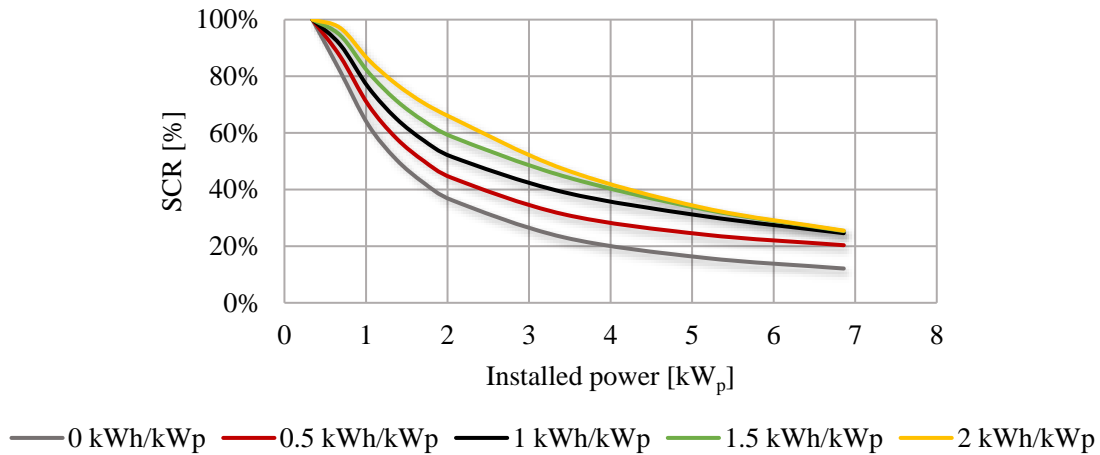


Figure 5.12 - SCR in function of the installed PV power for different storage system's capacities.

For small PV systems, all the energy generated is consumed on-site, thus the SCR is 100%, independently of the battery capacity. As the installed PV power increases, the self-consumption decreases, because the surplus energy during the generation peaks is either injected to the grid or stored in the battery. The SCR decreases more rapidly for systems with low storage capacity, because the battery is faster in reaching the highest SOC possible and the extra energy sold to the electrical grid increases, not being consumed locally. In contrast, if the storage capacity is larger, more surplus energy from the PV generation can be stored and used when needed.

For a self-consumption system connected to the electrical grid, if the installed PV power is small, the absence of a storage system is an attractive and economical solution, since the size of the battery almost does not influence the SCR. However, this combination also means that the consumer cannot satisfy his own needs (low SSR). For larger PV systems, batteries with higher capacities allow an increase of the self-consumed energy and the possibility to the consumer save money from the self-produced energy that avoids buying from the grid.

Nevertheless, if the PV installed capacity is too big, SCR tends to zero because there is a large fraction of energy that is not useful locally and is sold to the grid. Like SSR, how fast SCR reaches 0% depends on the storage capacity. For systems using batteries with low capacity, the decrease of SCR from 100% to 0% is faster.

Again, the shape of the curves shown in Figure 5.12 is independent of the PV module's technology and configuration considered, although the SCR values vary. Independently of the storage size considered, 0% to 100% of the PV generated energy (depending on the nominal power of the PV system) can be self-consumed and the remain sold to the grid. However, there must be a balance between SSR and SCR that is determined by the PV power installed, especially for systems connected to the electrical grid.

For an off-grid self-consumption system, a higher battery capacity and installed PV power is desirable but, for example, for a 2 kW_p solar generation system with a 2 kWh/kW_p storage system, almost 20% of the energy needs are not satisfied (Figure 5.11). Therefore, the storage capacity must be increased.

5.2.5. Ideal PV technology for a self-consumption solution

To study the consequences of integrating a bifacial solar module in a self-consumption system, the SCR and the SSR are both analysed, considering two approaches.

PV system installed power

Firstly, the self-consumption system's performance will be analysed for the same PV installed capacity, independently of the type and configuration of the PV modules. In this case, the energy output of the monofacial module is normalized by the peak power, forcing it to approximately produce as much as a bifacial system with the same configuration. This approach is disadvantageous to bifacial technology, because of its higher cost per W_p . Two different installed PV power capacities were considered: $686 W_p$, which also corresponds to the peak consumption power of the present case study, and $2.06 kW_p$.

For $686 W_p$ and $2.06 kW_p$, the SSR and SCR for different PV modules and battery capacities are demonstrated in Figure 5.13 and Figure 5.14, respectively.

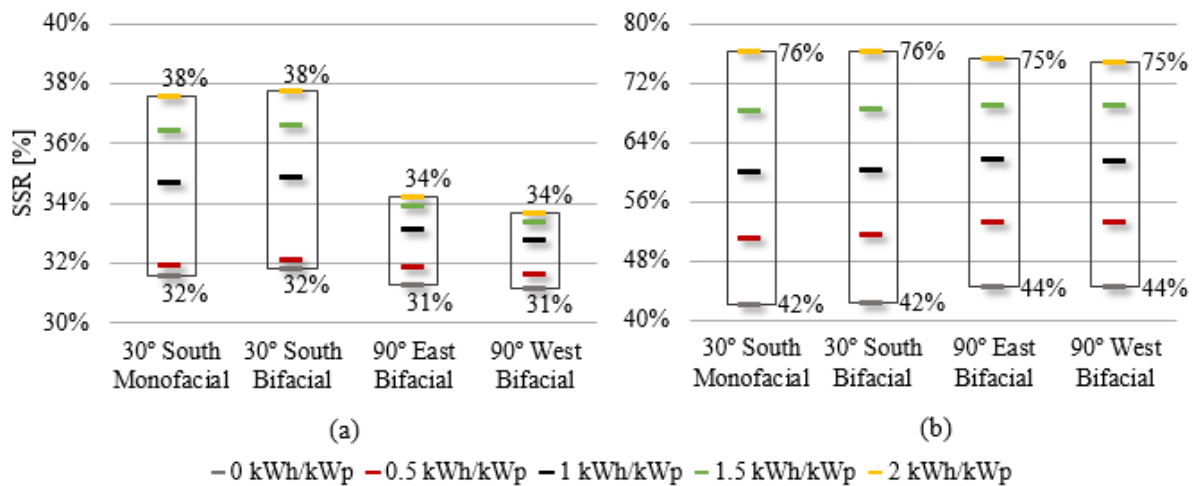


Figure 5.13 - SSR in function of the PV module for different storage system's capacities: (a) $686 W_p$ PV installed; (b) $2.06 kW_p$ PV installed.

Analysing Figure 5.13, the SSR's increase tendency with the storage capacity is easily identified, independently of the technology and orientation considered for the PV module. However, since the energy generated by the modules with an optimal orientation (south) is higher, the possibility of this energy being directly delivered to the load or stored in the battery, to be used when needed, is also bigger, which is translated by a larger SSR. Since the energy generated for all the modules was normalized by the peak power, the fraction of energy generated by bifacial and monofacial modules orientated towards south that is self-consumed is practically the same and certainly more than in the rest of the cases. Using this paradigm is disadvantageous for bifacial PV modules, since there are no reasons to justify the extra costs associated to this technology instead of monofacial PV.

Increasing the PV power installed in a self-consumption system, also increases the SSR, independently of the PV technology and orientation considered, since more energy is generated and can be directly consumed or stored. Besides, for $2.06 kW_p$ installed, there is almost no difference among the

modules considered, because the energy that can be harnessed for the consumer's own benefit, without being sold, reaches saturation.

Therefore, for large PV systems and using a cost per peak power mentality, the self-sufficiency of the self-consumption system ranges between 42% and 76%, almost independently of the technology and orientation used. Besides, the SSR is equal both for south-facing bifacial and monofacial PV modules independently of the storage capacity to be implemented. Thus, there are no advantages in using bifacial PV and the higher price to pay for it is not reasonable.

One of the biggest advantages of using bifacial PV in a self-consumption system is shown in Figure 5.14. Vertical modules facing east and west assure that more than 90% of the energy generated by the PV system is consumed on-site, which happens due to the similarity of the daily load diagram and the daily PV power curve. Notice that these levels of SCR with standard south-facing optimum-tilt monofacial PV modules can only be reached with a sizable 1kWh/kW_p battery bank.

Even if the installed power increases, vertical bifacial modules remain the leaders. Therefore, this solution is privileged for self-consumption systems, because of the extra economical expenses that are avoid due to the fact that more solar electricity is self-consumed and there is no need in buying energy to the grid. In average, for all the storage and PV sizes considered, the SCR of vertical bifacial PV modules is 7% higher than a monofacial or bifacial module with an optimal orientation.

Besides, even if the storage capacity decreases, the SCR of the vertical bifacial PV modules remains higher. In average, to ensure all the PV systems considered have the same SCR, south-facing bifacial and monofacial modules need a storage capacity approximately 0.5 kWh/kW_p to 1 kWh/kW_p bigger than the vertical bifacial PV modules. Thus, the costs associated to the storage system can be reduced when implementing a vertical configuration.

It must be noticed that increasing the storage capacity to ensure a higher SCR might not be an economically attractive solution for a system with vertical bifacial PV modules, since SCR is practically independent of the storage capacity for batteries with more than 0.5 kWh/kW_p.

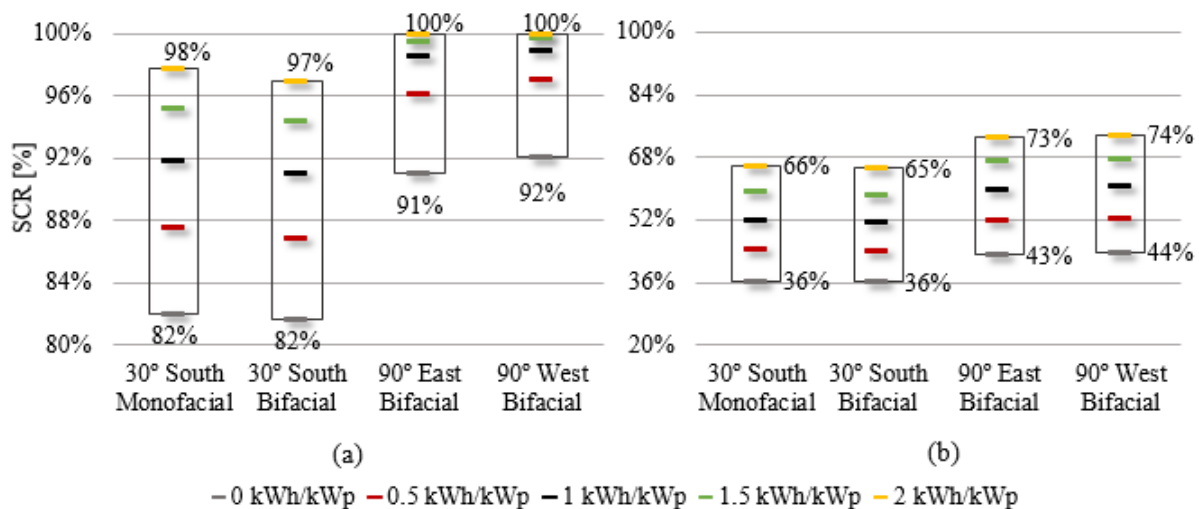


Figure 5.14 - SCR in function of the PV module for different storage system's capacities: (a) 686 W_p PV installed; (b) 2.06 kW_p PV installed.

PV system installed area

The second approach will evaluate the self-consumption system's performance based on the PV installed area. In this case, the energy output of the modules is normalized by the effective area, which is an advantage for bifaciality since the energy produced per m^2 is bigger than for monofacial modules. A 2.68 m^2 PV installation will be considered, which corresponds to a 686 W bifacial module and a 540 W monofacial solar module, independently of the technology and configuration employed. There is no need to compare SSR and SCR for different areas, since there is a proportionality between the peak powers considered and the area of the module, 1.34 m^2 .

For a 2.68 m^2 PV installation, the SSR and SCR for different solar modules and battery capacities are shown in Figure 5.15 and Figure 5.16, respectively.

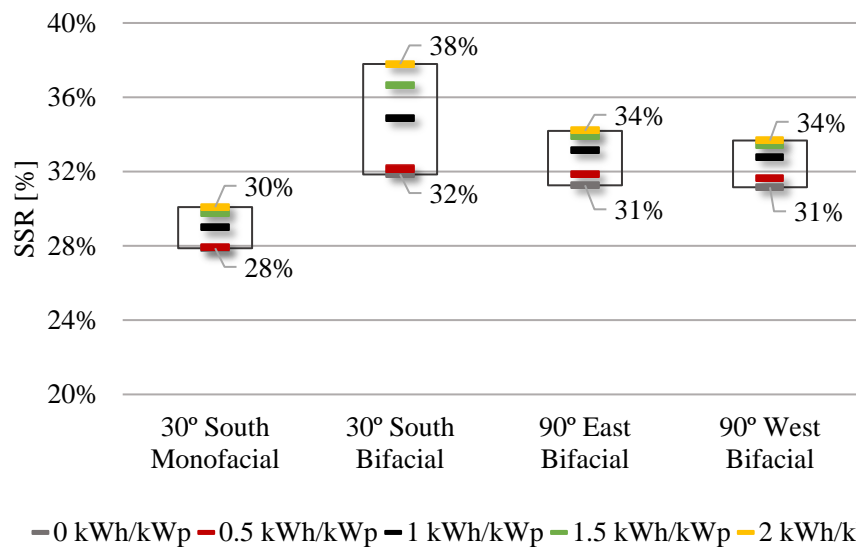


Figure 5.15 - SSR in function of the PV module for different storage system's capacities, for an installed PV area of 2.68 m^2 .

The SSR range for the bifacial technology is equal to the previously presented. The interest is in analysing how much of the load demand, the monofacial PV area considered can supply (directly or through the battery). In fact, when cost/ m^2 thinking is on the table, the stakeholders are captivated to invest in the clear advantage of bifaciality, which is producing more energy per unit area. Thanks to that, and as can be seen in Figure 5.15, the SSR of a monofacial module is reasonably inferior than that of bifacial modules, even with an optimal configuration and independently of the storage capacity used. If the installed PV area increases, then the SSR difference of the monofacial module relatively to the mean values of all bifacial configurations also increases (it can reach 9% for an area of 8.04 m^2).

In this case, for off-grid self-consumption systems, it is advantageous using a bifacial PV system, not only because solar electricity can satisfy more of the load demand, but also because there are economical savings associated to a reasonably lower storage capacity required. As shown in Figure 5.15, SSR can be approximately 10% higher for a south-facing bifacial PV module than for a monofacial PV module, even with the same battery bank installed. However, it must be noticed that, in absolute terms (i.e. kWh) the battery for the bifacial PV system has a larger nominal capacity, since in this perspective it is considered the area installed instead of the nominal peak power installed. Even with this acknowledgment, if we consider an equal storage nominal capacity both for monofacial and bifacial PV modules, the SSR differences can reach more than 7%, favouring bifacial PV.

When the SCR is analysed, a curious phenomenon can be observed, as shown in Figure 5.16. Again, the SCR range for the bifacial technology is equal to the previously presented, but the fraction of monofacial PV generated energy that is consumed on-site and not sold to the electrical grid varies within the same interval of the vertical bifacial modules, according to the storage capacity considered. This means that, although the energy generated by the monofacial module is inferior, the portion that goes to the load (directly or through the storage system) is the same, independently of the PV area installed.

If the self-consumption system is intended to be connected to the grid, once again there is no justification to use bifacial PV modules. Besides being more expensive, it would require a bigger storage capacity installed, which also increases the cost of the system, since the battery represents approximately 10% of the total costs for a residential PV system with storage (small-battery case) [69].

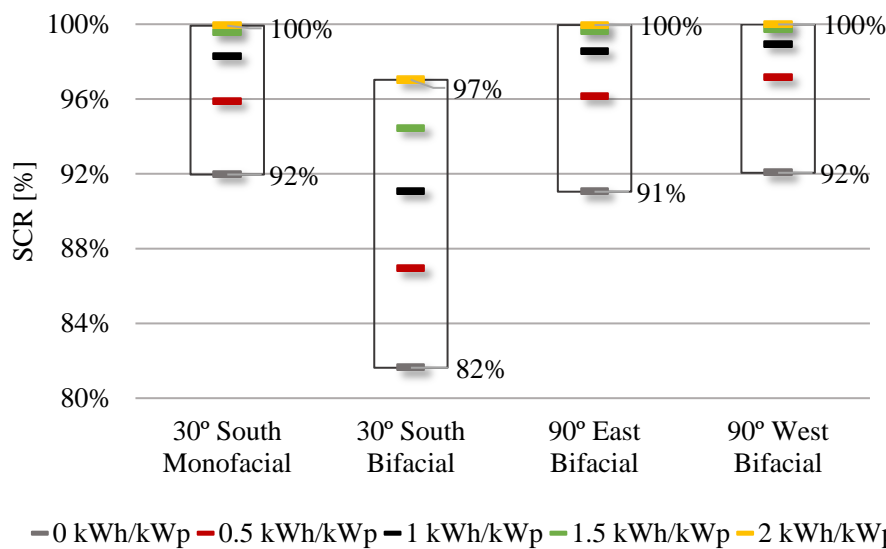


Figure 5.16 - SCR in function of the PV module for different storage system's capacities, for an installed PV area of 2.68 m².

PV system technology and hourly SSR

As it was seen before, the energy generation profile of the different PV modules in analysis is not the same, and they can fit better or worse the daily load diagram. In the subsequent investigation, the objective is to determine which module configuration responds better to the hourly energy needs of the residential consumer. To do so, the average hourly SSR for every module considered is present in Figure 5.17, in an hourly basis.

To illustrate this study, the capacity of the storage unit is fixed at 1 kWh/kW_p and a PV installation area of 2.68 m² is chosen, which corresponds to a 686 W and a 540 W bifacial and monofacial PV solar modules, respectively. The cost/m² mentality is privileged, because if the cost/W_p methodology was used, the hourly SSR curve for monofacial and bifacial south-facing PV systems would overlap. In that case, there would be no technical choice to make and monofacial would be preferred because of the inferior costs associated.

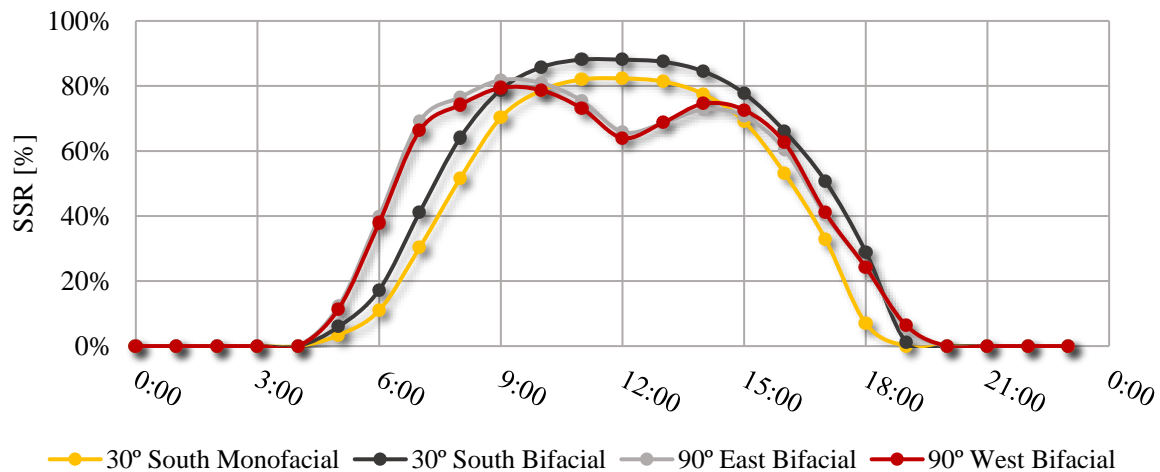


Figure 5.17 – Mean average of the hourly SSR for the different modules' types and configurations considered, a storage capacity of 1 kWh/kW_p and a PV installation area of 2.68 m².

As can be seen in Figure 5.17, there are certain time periods of the day where implementing one particular PV configuration can be more advantageous in order to meet the energy needs. During the first sun hours, approximately until 9:00, vertical modules facing east or west have a higher SSR, because their orientation enables the collection of direct radiation. However, SSR is slightly higher for east-facing modules in this period, since the most efficient side is orientated to the sunrise. From 9:00 to 18:00, south bifacial solar modules can deliver (directly or through the battery) more energy to the consumer. Lastly, in the latter hours of the day, after 18:00, verticality resumes the lead, because the bifacial module is facing the sunset.

Even though the orientation can determine which module performs better in terms of matching the production and demand, the technology type that consistently have the higher SSR is undoubtedly bifacial PV. Combining modules with different orientations to achieve the highest SSR possible is an attractive and feasible solution that helps softening the power production profile throughout the day.

For monofacial and bifacial modules facing south, the SSR is nearly symmetrical in relation to 12:00. Like the energy production curve shown in Figure 5.5, the hourly SSR profile during the day for the vertical configurations in analysis also has two humps and, while the module turned to east performs better in the morning, the west-facing solar module achieves a higher SSR during the afternoon.

For the system shown in the previous figure, the maximum SSR is 88% and is achieved only between 11:00 and 12:00. Nevertheless, if the PV installation area increases, the PV power production also grows and more energy can be used to immediately suppress the residential energy demand or to charge the battery to be used when required, extending the self-sufficiency period between 5:00 and 21:00. For example, for an area of 8.04 m², almost 100% of the load demand comes from PV generated energy between 8:00 and 16:00, independently of the configuration used.

In turn, if the storage system capacity increases, only the self-sufficiency period widens, because more energy can be stored to be used in periods of need. However, the maximum SSR achievable is the same.

Concluding, a better fit to the residential energy needs can be obtained through the combination of bifacial modules with different orientations. If a higher storage system capacity and PV area installation are chosen, then SSR increases, as well as the time period during which is possible for the

consumer to be self-sufficient, what is intended especially for self-consumption solutions isolated from the electrical grid.

Final notes

All the previous self-consumption systems have been simulated and analysed without considering practical economical constrains. However, when investing in a project like this, the economical evaluation is a key element to help making a decision. In order to access this type of analysis, the costs of the PV system (investment, operation and maintenance), of the battery (including the replacement costs) and the price of the electricity from grid must be considered, as well as the “green” financial incentives and the sale price of the energy generated by RES.

In this dissertation, it was chosen to study a self-consumption solution for a residential consumer, mainly to investigate the better match between the daily load diagram and the power PV generation curve of a bifacial module in a vertical position facing either east or west. Besides, since no economic considerations were taken into account, bifacial technology performs always better than the traditional monofacial PV, especially in this type of applications, where the installation area plays an important role. As a consequence, even if the consumption profile for commercial or services sectors, for example, was considered (in this case the peak demand coincides with the PV power peak), SSR would be higher for bifacial solar modules. Nevertheless, if the self-consumption system implemented in the aforementioned sectors was intended to be connected to the electrical grid, probably a higher SCR would be achieved using monofacial PV modules and, therefore, the choice would probably be on this technology.

6. Conclusion and further work

Making photovoltaic systems more affordable and cost competitive is the main driver to continue the research for new devices and concepts able to convert solar radiation more efficiently. The investigations seek new ways of generating more electricity throughout the PV systems' lifetime associated to a decrease of their costs over the same period. Bifacial PV is one of the concepts proposed to reach those objectives, although it requires the implantation of a new paradigm, mainly focused on the energy converted by unit area and not by Watt peak. Conceptually, the savings are achieved by the possibility to install a higher PV power capacity within the same area as a monofacial system, able to take advantage of the incident reflected and diffuse radiation that reaches the rear surface of the PV module and, consequently, increasing the generated electricity. The potential of using bifacial PV was briefly reviewed in Chapter 2, where bifacial gains of 54% and 25% were already reported for single modules and small testing systems, respectively.

The research aim of this dissertation was to compare the responses of bifacial solar modules with monofacial PV modules, in terms of incident irradiation, electricity generation and integration in a residential self-consumption system with storage. Based on these raw theoretical results, bifacial gains were quantified and the optimal configuration of a single bifacial module and a PV system was proposed.

The irradiance model, described in Chapter 3.1, was based on the "*Ray-tracing Method*" and was developed in Rhinoceros®, using the energy modelling plug-in DIVA®. To quantify the incident irradiation differences between bifacial and monofacial modules, a new quantity was introduced, IBG, defined as the ratio between the rear and front irradiances. A bifacial PV system is more sensitive to the stand configuration and external neighbouring factors than a monofacial PV system. For this reason, the study explored the impact of the variables that directly affect the amount of radiation collected by the solar module and, consequently, the energy output, such as the ground's albedo, the elevation and tilt angle of the module, the landscape versus portrait position and the inter-row and within row spacings.

A directly proportional relation between the IBG and the ground's albedo was confirmed, which may justify the initial investment in a highly reflective surface and the corresponding maintenance costs. This dependency is more intense for low tilt angles and bigger elevations.

As the elevation of the module increases, the increase of both IBG and the rear annual radiation is similar, because the self-shadowing effect of the rear side of the module decreases and the intercepted diffuse radiation increases, as the radiation collected by the front side remains practically the same. Above a certain elevation, the IBG saturates and there is no reason to invest in more complex and expensive mounting structures for higher stands. The saturation height is lower for landscaped modules with a very pronounced tilt angle and above a surface with low albedo.

It was also seen that the irradiation intercepted by the rear side of a portrait module is more inhomogeneous, albeit more intense and with a higher IBG (additional 1% to 2%), comparatively to landscape modules. Hence, the mounting position affects the electrical output of the module.

The optimal tilt angle that maximizes the total intercepted irradiation is generally different from the one that optimises the IBG. Highest IBG are achieved with almost vertical tilt angles, to conciliate the incident radiation boost on the rear side with a decrease of the radiation intercepted by the front side of the module. In order to improve the total irradiation collection, the tilt angle must be slightly higher than in the monofacial case, to take advantage of the incident irradiation on the rear side of the module.

The difference between the optimum tilt angles for bifacial and monofacial modules is more accentuated for highly reflective ground surfaces.

The IBG varied from 5%, corresponding to a module with low elevation and slope above grass, to 70%, for highly reflective surfaces and a module far from the ground, independently of being in a portrait or landscape mounting.

For a system with more than one module, the ideal distances between rows and between modules within a row were determined to minimize cross shading. For less reflective grounds, the ideal inter-row spacing is equal for monofacial and bifacial solar modules, with less than 5% losses above 1.5 meters. As the albedo increases, to keep the loss below 5% requires larger spacings between rows of bifacial modules. For highly reflective ground surfaces, the ideal inter-row spacing can exceed almost 2.25 meters, which is clearly a disadvantage for this technology.

The ideal distance within a row is a variable of low relevance for monofacial modules and bifacial solar modules above surfaces with low albedo. Nevertheless, as the ground's albedo increases, the modules should be separated to guarantee that the shadows of the neighbouring solar modules do not affect the energy received. The mutual shading is negligible (less than 5%) for module's spacing above 0.5 m.

Optimizing the design of a bifacial PV system is not simple, since there is a compromise between the maximization of the energy yield and the cost minimization. For example, the higher mounting structure for modules is more expensive and the artificial ground with a high reflectivity will increase its maintenance costs [27].

If economic factors are considered, the optimal design of the bifacial PV stand will simultaneously maximize the total production and the specific production [28]. Comparatively to monofacial PV power plants, the distance between and within rows for a bifacial system ought to be increased, as well as the module's elevation and tilt angle. These design specifications have a direct impact on the investment. On the other hand, their energy yield per unit area is higher for bifacial modules and therefore it is not very clear in which conditions, if any, the bifacial LCOE estimation might be competitive to the monofacial LCOE [28].

The electrical model, described in Chapter 4, was inspired in the method proposed by Singh *et al.* to characterize bifacial PV modules as the parallel of two one-diode model solar cells, hence assuming that the front and rear sides of a bifacial solar cell are independent. This assumption can lead to slight deviations between simulation results and experimentally collected data, since it does not consider the interaction between the two sides. The model constructed to estimate the hourly power output of a PV module was developed in MATLAB Simulink® and was tested for different orientations, tilt angles and mounting positions (landscape versus portrait) of the module.

First of all, it is important to highlight the proportionality between the irradiation (IBG) and the energy (EBG) bifacial gains, since it implies that the boost for the collected irradiation discussed in Chapter 3 can be extrapolated in terms of the energy output. However, this proportionality does not assure that the optimum IBG configuration also maximizes the overall energy conversion. Indeed, the optimum tilt angle for a bifacial module was found to be very similar to the monofacial case.

It was also observed that EBG increases with the diffuse fraction. This behaviour is clearly detected when assessing the daily variation of the EBG, because higher EBG is reached when the diffuse fraction is higher (sunrise and sunset) since the contribution of the irradiance on the back of the module is higher comparatively to the front side.

Relatively to the mounting positions (landscape versus portrait), the conclusions made in Chapter 3 were confirmed, as there is an annual slightly advantage for landscape modules. The smallness of the effect indicates that the amplitude and gradient of the front irradiation overlays the rear surface effects.

In quantitative terms, the EBG varies between 28% and 35%, depending on the tilt angle. However, if the aforementioned comparisons are done independently of the power capacity of the PV solar module, i.e. the power output is normalized by the peak capacity of the module, there is almost no advantage in choosing bifacial over monofacial, especially due to economic factors.

Regarding to the module's orientation, a peak-shifting effect can be obtained when bifacial PV modules are installed vertically and oriented towards east/west. In these cases, two humps can be visualized at dawn and twilight.

Chapter 5 explores the dynamic and performance of a residential self-consumption PV system, with different levels of storage capacity, assessed using two indicators: the self-consumption rate (SCR) and the self-sufficiency rate (SSR). The first one is relevant for systems connected to the electrical grid and quantifies the fraction of generated PV energy that is consumed on-site. The second one is more relevant for off-grid systems, because it determines how much of the electrical demand the PV system can supply (directly or through the storage unit). For this study, four PV systems were analysed, considering different modules' technologies (monofacial or bifacial) and configurations (orientation and tilt angle). For simulation purposes, a typical residence with an annual demand of 2 890.25 kWh was considered.

To analyse which PV technology and configuration is better to implement in a self-consumption solution, two different approaches were used. The first one considers that the energy output of the monofacial module is normalized by the peak power, forcing it to approximately produce as much as the bifacial south-facing system. The second one evaluates the self-consumption system's performance based on the PV effective area, i.e. the energy output of the modules is normalized by the module's area.

Using the first approach, it was seen that there is almost no difference in using south-facing bifacial or monofacial modules. If the interest is in a system isolated from the electrical grid, then, technically, either bifacial or monofacial solar modules south-facing could be chosen, increasing the PV power and storage capacity installed. In the best-case scenario studied, 76% of the energy needs are assured by PV generation. For off-grid self-consumption systems, SSR is higher but practically the same for monofacial and bifacial PV modules with an optimal orientation and tilt angle.

For self-consumption systems connected to the electrical grid, bifacial modules towards east or west can assure that more than 90% of the PV generation is consumed on-site, which also enables a decrease of the storage capacity and the PV power installed. The storage capacity can be decreased by more than 1 kWh/kW_p relatively to south facing (monofacial or bifacial) PV modules.

Per unit area, the performance of the bifacial PV system is even more advantageous: to ensure the same SSR, a monofacial PV system would require at least a storage capacity +2 kWh/kW_p higher than if the modules were bifacial and south-facing. Vertical bifacial modules would require an intermediate storage capacity +1 kWh/kW_p higher than south-facing tilted bifacial modules.

For self-consumption systems connected to the electrical grid, the choice is not so clear between vertical bifacial modules facing east or west and a south-facing monofacial module, since both configurations have similar SCR, independently of the PV area installed. In this case, the choice would be economical and monofacial technology would certainly be the appropriate choice.

Finally, there are specific time periods of the day where a certain PV configuration can be more advantageous in order to meet the load demand. Therefore, the combination of bifacial modules with different orientations can not only soften the power production profile throughout the day, but also extend the self-sufficiency period.

During the simulations and the analysis of the results, the assumptions and simplifications made were always kept in mind, because they intrinsically influence the outcomes and conclusions. The simplifications include the absence of the mounting structure and the junction box, which, when considered, introduce more shadow effects to be analysed, and this influences the radiation gradient on both sides of the PV module. Also, the electrical model was developed based on a pre-existent datasheet, and the electrical parameters could not be experimentally confirmed. In addition, the shunt resistance was neglected due to the same difficulty expressed before, thus some losses were not quantified.

Further work

The validation of the theoretical results exposed in this dissertation with experimental data from the future facility to test bifacial PV is of utmost importance, in order to develop and upgrade an analytical model that can accurately estimate the energy output, independently of the location and time of year. Unfortunately, the experimental setup was not deployed on time for analysis in this dissertation.

As it was already stated, the electrical parameters should be determined experimentally and the temperature of the modules should be monitored, e.g. by sensors or IR thermography for each one of the solar cells.

After addressing the principal limitations of the irradiance and electrical models, an economic analysis should be done. This way, the bifaciality will be analysed not only in terms of energy, but also in terms of economic factors that can influence the investment of stakeholders. This study ought to be complemented by sensitivity analysis, identifying the cost thresholds that enable economic viability of bifacial PV modules.

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8. Annexes

Annex I – Deduction of the method to electrical characterize bifacial PV modules

The following method was proposed by a research team from National University of Singapore, integrated by Jai Singh, Armin Aberle and Timothy Walsh, and is presented as an excerpt of their published article “*Electrical characterization method for bifacial photovoltaic module*” [43].

“To estimate and characterize the I–V parameters of a bifacial module under bifacial illumination, we start by defining the term irradiance ratio in the following way:

$$\chi = \frac{G_r}{G_f} \quad (8.1)$$

where G_f is the irradiance on the front side and G_r is the irradiance on the rear side of the bifacial PV module. (...)

Now, to define the equivalent performance of a bifacial module under bifacial illumination, we assume that the I_{sc} of the bifacial module varies linearly with front and rear irradiance, and a bifacial module can be considered as a standard monofacial module operating at a current which is equal to the sum of the current generated from both sides of the module, i.e. once the carriers have been generated, it makes no difference to the module from which side the light entered the module. As the irradiance conditions on the front and rear sides of the bifacial module change, the electrical parameters (I_{sc} , V_{oc} , FF, power and efficiency) of the module will also change. Power and efficiency of bifacial modules under bifacial illumination can be defined as follows:

$$P_{bi} = I_{sc-bi} V_{oc-bi} FF_{bi} \quad (8.2)$$

$$\eta_{bi} = \frac{I_{sc-bi} V_{oc-bi} FF_{bi}}{A_{module}(G_f + G_r)} \quad (8.3)$$

where A_{module} is the module area (front surface only) and I_{sc-bi} , V_{oc-bi} , FF_{bi} , η_{bi} and P_{bi} are the electrical parameters corresponding to the bifacial illumination.

Therefore, in order to calculate the bifacial efficiency (η_{bi}), we need to know I_{sc-bi} , V_{oc-bi} , FF_{bi} for bifacial illumination. (...)

Calculation of I_{sc-bi}

With the assumption of linear current response under varying irradiance conditions, we can calculate the resultant module current under bifacial illumination. When a bifacial PV module is illuminated with a front-side irradiance of G_f and a rear-side irradiance of $G_r = \chi G_f$, the total short-circuit current will simply be the sum of the two currents:

$$I_{sc-bi} = I_{sc-f} + \chi I_{sc-r} = \mathcal{R}_{I_{sc}} I_{sc-f} \quad (8.4)$$

where $\mathcal{R}_{I_{sc}}$ is the gain in short-circuit current relative to monofacial front-side only illumination and given by the following equation:

$$\mathcal{R}_{I_{sc}} = \frac{I_{sc-f} + \chi I_{sc-r}}{I_{sc-f}} = 1 + \chi \mathcal{R}_{I_{sc}} \frac{I_{sc-r}}{I_{sc-f}} \quad (8.5)$$

The I_{sc-f} and I_{sc-r} are both measured under STC conditions, assuming that no stray light enters the module. Here $\mathcal{R}_{I_{sc}}$ is the factor by which the bifacial module current increases under bifacial illumination compared to monofacial front-only illumination.

Calculation of V_{oc-bi}

Since a PV module is composed of a number of solar cells connected in series, it is reasonable to consider a PV module following the one-diode characteristics with lumped parameters describing the behaviour of the diode. The one-diode model to describe the module I–V characteristics can be written as follows:

$$I(V) = I_{sc} - I_{0m} \left[\exp\left(\frac{V + IR_{mod}}{K_m V_T}\right) - 1 \right] - \frac{V + I(V)R_{mod}}{R_{sh}} \quad (8.6)$$

where I_{0m} and K_m are the module parameters equivalent to the saturation current and the diode ideality factor in the one-diode model of a solar cell and R_{mod} and R_{sh} are the lumped parasitic series resistance and shunt resistance of the module, respectively. For sufficiently high irradiance, the shunt leakage term in Eq. (6) can be neglected, giving the following equation:

$$I(V) = I_{sc} - I_{0m} \left[\exp\left(\frac{V + IR_{mod}}{K_m V_T}\right) - 1 \right] \quad (8.7)$$

To find the relation between V_{oc} and I_{sc} from Eq. (7), we consider open-circuit conditions (i.e., $I = 0$):

$$I_{sc} = I_{0m} \left[\exp\left(\frac{V_{oc}}{K_m V_T}\right) - 1 \right] \quad (8.8)$$

Eq. (8) has two unknowns, I_{0m} and K_m . Now, writing Eq. (8) for front and rear side I–V measurements performed on the bifacial PV module, we get the following equations:

$$I_{sc-f} = I_{0m} \left[\exp\left(\frac{V_{oc-f}}{K_m V_T}\right) - 1 \right] \quad (8.9)$$

$$I_{sc-r} = I_{0m} \left[\exp\left(\frac{V_{oc-r}}{K_m V_T}\right) - 1 \right] \quad (8.10)$$

Solving Eqs. (9) and (10) for the unknown parameter K_m gives the following equation:

$$K_m V_T = \frac{V_{oc-r} - V_{oc-f}}{\ln(I_{sc-r}/I_{sc-f})} \quad (8.11)$$

Similarly, we can write Eq. (12) for the bifacial illumination.

$$I_{sc-bi} = I_{0m} \left[\exp\left(\frac{V_{oc-bi}}{K_m V_T}\right) - 1 \right] \quad (8.12)$$

Now using Eqs. (9), (11) and (12), V_{oc-bi} can be calculated as follows:

$$V_{oc-bi} = V_{oc-f} + \frac{(V_{oc-r} - V_{oc-f}) \ln(\mathcal{R}_{I_{sc}})}{\ln(I_{sc-r}/I_{sc-f})} \quad (8.13)$$

Eq. (13) provides the bifacial V_{oc} of the module for bifacial (i.e., simultaneous front and rear side) illumination, provided that monofacial measurements of the module's I–V curves under front-only and rear-only conditions are available.

Calculation of FF_{bi}

(...)

To calculate the bifacial FF (FF_{bi}) for a bifacial module, we calculate the relative resistive losses using two different approaches, and then equate the two. The first approach uses Ohm's law to calculate the relative resistive losses. The second approach considers the change in the module FF due to the additional rear-side irradiance. In the first approach, the resistive loss (due to series resistance) for a bifacial module with series resistance R_{mod} , is given by the following equation:

$$P_{RS} = I^2 R_{mod} \quad (8.14)$$

where I is the module current. Using this relation, the additional resistive loss due to bifacial operation of the module can be calculated from Eq. (4), the module current with bifacial illumination will increase by a factor equal to the current gain ($\mathcal{R}_{I_{sc}}$). Thus, the relative increase in power loss with additional current generation due to the bifacial operation is given by the following equation:

$$P'_{RS} = \frac{I_{bi}^2 R_{mod} - I_f^2 R_{mod}}{I_f^2 R_{mod}} = \frac{(\mathcal{R}_{I_{sc}} I_f)^2 R_{mod} - I_f^2 R_{mod}}{I_f^2 R_{mod}} \quad (8.15)$$

which can be simplified to

$$P'_{RS} = \mathcal{R}_{I_{sc}}^2 - 1 \quad (8.16)$$

For simplification, we have assumed that the module operating current changes in a similar way with irradiance as the short-circuit current does. This assumption is valid for PV modules with reasonably good FF (>75%).

In the second approach, we consider the change in power loss and hence module FF because of the change in module operating current. If pFF is the pseudo FF of the module considering no series resistance loss, then the power loss due to the series resistance for front side, rear side, and bifacial illumination can be written as follows:

$$P_{RS-f} = (pFF - FF_f) V_{oc-f} I_{sc-f} \quad (8.17)$$

$$P_{RS-r} = (pFF - FF_r) V_{oc-r} I_{sc-r} \quad (8.18)$$

$$P_{RS-bi} = (pFF - FF_{bi}) V_{oc-bi} I_{sc-bi} \quad (8.19)$$

where P_{RS-f} , P_{RS-r} and P_{RS-bi} are the resistive losses due to the front, rear, and bifacial illuminations, respectively.

Here, we assume that pFF remains the same for the change in irradiance under consideration. The relative increase in loss under bifacial illumination with respect to front-only illumination can then be written as

$$P'_{RS} = \frac{(pFF - FF_{bi}) V_{oc-bi} I_{sc-bi} - (pFF - FF_f) V_{oc-f} I_{sc-f}}{(pFF - FF_f) V_{oc-f} I_{sc-f}} \quad (8.20)$$

Comparing the relative resistive losses in Eqs. (16) and (20) from both approaches, we get

$$\mathcal{R}_{I_{sc}}^2 - 1 = \frac{(pFF - FF_{bi}) V_{oc-bi} I_{sc-bi} - (pFF - FF_f) V_{oc-f} I_{sc-f}}{(pFF - FF_f) V_{oc-f} I_{sc-f}} \quad (8.21)$$

Eq. (21) has two unknowns, pFF and FF_{bi} . The pFF of the module can be calculated using the front and rear I-V parameters measured under STC. Writing Eq. (21) for rear side STC measurement, we get:

$$\left(\frac{I_{sc-r}}{I_{sc-f}}\right)^2 - 1 = \frac{(pFF - FF_r)V_{oc-r}I_{sc-r} - (pFF - FF_f)V_{oc-f}I_{sc-f}}{(pFF - FF_f)V_{oc-f}I_{sc-f}} \quad (8.22)$$

After simplifying Eq. (22), we get the following value for pFF:

$$pFF = \frac{\left(\frac{I_{sc-r}}{I_{sc-f}}\right)FF_f - \left(\frac{V_{oc-r}}{V_{oc-f}}\right)FF_r}{\left(\frac{I_{sc-r}}{I_{sc-f}}\right) - \left(\frac{V_{oc-r}}{V_{oc-f}}\right)} \quad (8.23)$$

Inserting this result into Eq. (21) gives the following equation:

$$FF_{bi} = pFF - \mathcal{R}_{I_{sc}} \left(\frac{V_{oc-f}}{V_{oc-bi}} \right) (pFF - FF_f) \quad (8.24)$$

Eq. (24) gives the bifacial FF under bifacial illumination, for the case of known front-only and rear-only illumination of the bifacial PV module. Now, with the calculation of I_{sc-bi} , V_{oc-bi} and FF_{bi} for the bifacial PV module, the module power and efficiency under bifacial illumination can be calculated using Eqs. (2) and (3). It is emphasized that this method of calculating the bifacial parameters of the bifacial module requires only standard I-V measurements under single-sided illumination conditions.”

Annex II – Predicted IBG and annual incident irradiation for all the module configurations and ground surfaces in study

Table 8.1 - Annual cumulative energy density for the front and rear sides of a landscape solar module above asphalt and correspondent IBG.

Annual Cumulative Energy Density – Front (kWh/m ²)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	1812.3	1884.1	1856.0	1718.9	1484.2	1180.6
	0.50	1806.1	1885.7	1858.2	1726.2	1493.5	1192.5
	1.00	1809.5	1892.8	1868.7	1730.3	1500.5	1200.4
	1.50	1809.5	1892.5	1870.6	1739.6	1506.8	1210.1
	2.00	1819.1	1897.7	1880.4	1746.3	1516.1	1218.7
Annual Cumulative Energy Density – Rear (kWh/m ²)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	98.6	120.0	173.4	233.8	295.8	359.1
	0.50	116.1	152.2	200.4	247.5	301.8	364.6
	1.00	137.5	167.2	213.8	261.2	311.6	372.2
	1.50	145.4	175.2	221.6	268.1	319.5	378.5
	2.00	149.5	179.7	226.4	275.7	323.1	386.7
IBG (%)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	5%	6%	9%	14%	20%	30%
	0.50	6%	8%	11%	14%	20%	31%
	1.00	8%	9%	11%	15%	21%	31%
	1.50	8%	9%	12%	15%	21%	31%
	2.00	8%	9%	12%	16%	21%	32%

Table 8.2 - Annual cumulative energy density for the front and rear sides of a portrait solar module above asphalt and correspondent IBG.

Annual Cumulative Energy Density – Front (kWh/m ²)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	1808.1	1887.3	1854.6	1722.0	1491.5	1192.7
	0.50	1814.7	1890.8	1866.5	1729.4	1496.3	1195.6
	1.00	1812.7	1890.7	1869.2	1736.5	1503.6	1207.1
	1.50	1817.4	1898.3	1882.2	1744.7	1506.6	1214.8
	2.00	1819.9	1897.0	1887.4	1752.6	1520.2	1224.8
Annual Cumulative Energy Density – Rear (kWh/m ²)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	96.7	131.8	188.3	241.8	303.4	362.6
	0.50	121.7	157.7	205.6	257.2	307.3	368.8
	1.00	139.0	170.2	217.4	262.3	316.6	376.9
	1.50	146.0	176.5	230.3	272.7	321.8	383.5
	2.00	150.2	181.6	232.7	278.7	327.6	390.5
IBG (%)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	5%	7%	10%	14%	20%	30%
	0.50	7%	8%	11%	15%	21%	31%
	1.00	8%	9%	12%	15%	21%	31%
	1.50	8%	9%	12%	16%	21%	32%
	2.00	8%	10%	12%	16%	22%	32%

Table 8.3 - Annual cumulative energy density for the front and rear sides of a landscape solar module above white painted concrete and correspondent IBG.

Annual Cumulative Energy Density – Front (kWh/m ²)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	1819.7	1959.3	2018.9	2007.4	1910.0	1764.6
	0.50	1822.7	1962.2	2021.0	2005.8	1920.4	1755.6
	1.00	1828.9	1962.0	2020.3	2008.7	1919.3	1762.4
	1.50	1834.3	1960.5	2021.6	2009.9	1921.5	1766.8
	2.00	1827.5	1959.4	2022.6	2008.8	1920.2	1771.2
Annual Cumulative Energy Density – Rear (kWh/m ²)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	687.4	763.8	940.2	884.4	915.7	894.7
	0.50	1003.9	1047.1	1048.7	1022.2	974.7	926.5
	1.00	1183.4	1168.3	1134.2	1094.3	1030.4	927.3
	1.50	1245.4	1219.9	1191.2	1106.2	1026.4	945.8
	2.00	1277.0	1274.7	1192.0	1107.5	1042.2	945.9
IBG (%)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	38%	39%	47%	44%	48%	51%
	0.50	55%	53%	52%	51%	51%	53%
	1.00	65%	60%	56%	54%	54%	53%
	1.50	68%	62%	59%	55%	53%	54%
	2.00	70%	65%	59%	55%	54%	53%

Table 8.4 - Annual cumulative energy density for the front and rear sides of a portrait solar module above white painted concrete and correspondent IBG.

Annual Cumulative Energy Density – Front (kWh/m ²)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	1830.7	1958.1	2024.0	2006.4	1914.1	1762.5
	0.50	1822.8	1955.0	2022.7	2003.8	1915.3	1769.3
	1.00	1833.1	1956.3	2024.1	2004.6	1917.3	1770.6
	1.50	1820.0	1962.8	2027.2	2012.0	1924.1	1775.3
	2.00	1831.1	1957.8	2022.8	2011.1	1920.8	1771.3
Annual Cumulative Energy Density – Rear (kWh/m ²)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	871.4	882.0	946.4	959.5	954.3	914.5
	0.50	1082.4	1166.6	1142.1	1055.4	999.3	927.4
	1.00	1199.2	1186.0	1165.7	1108.1	1032.1	950.4
	1.50	1254.1	1232.1	1184.3	1125.8	1037.6	949.8
	2.00	1298.9	1246.1	1203.5	1107.8	1047.1	947.0
IBG (%)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	48%	45%	47%	48%	50%	52%
	0.50	59%	60%	56%	53%	52%	52%
	1.00	65%	61%	58%	55%	54%	54%
	1.50	69%	63%	58%	56%	54%	53%
	2.00	71%	64%	59%	55%	55%	53%

Table 8.5 - Annual cumulative energy density for the front and rear sides of a landscape solar module above grass and correspondent IBG.

Annual Cumulative Energy Density – Front (kWh/m ²)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	1809.1	1887.2	1859.1	1722.8	1493.4	1187.3
	0.50	1804.3	1888.0	1863.2	1728.8	1495.7	1201.8
	1.00	1812.6	1894.8	1870.1	1738.6	1503.5	1207.3
	1.50	1816.5	1898.6	1879.2	1745.9	1508.9	1217.1
	2.00	1806.4	1904.2	1880.8	1749.6	1518.3	1223.9
Annual Cumulative Energy Density – Rear (kWh/m ²)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	103.1	125.2	186.2	245.8	300.9	366.3
	0.50	124.0	161.2	216.6	256.5	311.1	370.5
	1.00	148.7	179.6	225.4	268.2	320.5	377.2
	1.50	157.1	187.4	231.8	279.3	325.9	384.3
	2.00	162.0	192.0	239.8	283.1	329.8	393.6
IBG (%)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	6%	7%	10%	14%	20%	31%
	0.50	7%	9%	12%	15%	21%	31%
	1.00	8%	9%	12%	15%	21%	31%
	1.50	9%	10%	12%	16%	22%	32%
	2.00	9%	10%	13%	16%	22%	32%

Table 8.6 - Annual cumulative energy density for the front and rear sides of a portrait solar module above grass and correspondent IBG.

Annual Cumulative Energy Density – Front (kWh/m ²)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	1807.6	1886.0	1863.4	1729.8	1497.9	1197.4
	0.50	1819.3	1893.4	1864.0	1728.4	1500.8	1205.8
	1.00	1815.7	1891.5	1870.0	1741.8	1508.3	1212.0
	1.50	1800.8	1897.1	1874.7	1744.8	1517.1	1223.6
	2.00	1816.2	1902.8	1881.6	1752.5	1521.2	1231.4
Annual Cumulative Energy Density – Rear (kWh/m ²)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	95.2	139.2	199.3	265.6	311.3	370.1
	0.50	134.3	171.0	216.0	266.9	316.0	375.3
	1.00	150.6	182.1	230.2	272.9	319.4	384.2
	1.50	157.9	188.0	236.4	276.6	329.0	390.5
	2.00	163.1	193.0	242.8	287.5	335.2	397.0
IBG (%)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	5%	7%	11%	15%	21%	31%
	0.50	7%	9%	12%	15%	21%	31%
	1.00	8%	10%	12%	16%	21%	32%
	1.50	9%	10%	13%	16%	22%	32%
	2.00	9%	10%	13%	16%	22%	32%

Table 8.7 - Annual cumulative energy density for the front and rear sides of a landscape solar module above grey tiles and correspondent IBG.

Annual Cumulative Energy Density – Front (kWh/m ²)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	1817.6	1921.2	1937.6	1871.1	1712.6	1487.4
	0.50	1814.7	1926.0	1941.9	1871.6	1716.2	1497.7
	1.00	1830.0	1925.9	1951.1	1877.1	1721.2	1497.2
	1.50	1831.1	1926.7	1951.3	1877.7	1723.6	1503.7
	2.00	1815.1	1927.6	1956.1	1881.1	1724.6	1506.8
Annual Cumulative Energy Density – Rear (kWh/m ²)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	362.8	502.0	560.4	660.8	599.4	649.1
	0.50	577.6	618.5	685.8	666.2	639.5	654.0
	1.00	687.7	691.7	702.8	689.0	683.3	667.9
	1.50	723.8	725.3	722.7	705.8	690.1	675.1
	2.00	740.1	735.8	739.5	710.1	700.6	681.6
IBG (%)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	20%	26%	29%	35%	35%	44%
	0.50	32%	32%	35%	36%	37%	44%
	1.00	38%	36%	36%	37%	40%	45%
	1.50	40%	38%	37%	38%	40%	45%
	2.00	41%	38%	38%	38%	41%	45%

Table 8.8 - Annual cumulative energy density for the front and rear sides of a portrait solar module above grey tiles and correspondent IBG.

Annual Cumulative Energy Density – Front (kWh/m ²)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	1819.9	1921.5	1942.9	1873.8	1719.2	1497.1
	0.50	1818.2	1923.0	1944.2	1876.9	1712.2	1496.7
	1.00	1820.6	1925.8	1948.0	1879.4	1721.2	1501.8
	1.50	1825.1	1927.9	1951.2	1883.4	1724.6	1505.7
	2.00	1837.9	1934.7	1956.8	1885.7	1731.8	1511.4
Annual Cumulative Energy Density – Rear (kWh/m ²)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	470.8	532.7	599.3	624.0	634.3	648.4
	0.50	607.4	646.9	669.7	674.4	676.3	662.1
	1.00	698.0	704.6	717.2	709.0	690.0	669.5
	1.50	726.5	726.8	730.4	714.0	689.4	676.1
	2.00	742.7	741.8	739.6	713.3	699.9	685.0
IBG (%)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	26%	28%	31%	33%	37%	43%
	0.50	33%	34%	34%	36%	39%	44%
	1.00	38%	37%	37%	38%	40%	45%
	1.50	40%	38%	37%	38%	40%	45%
	2.00	40%	38%	38%	38%	40%	45%

Table 8.9 - Annual cumulative energy density for the front and rear sides of a landscape solar module above white gravel and correspondent IBG.

Annual Cumulative Energy Density – Front (kWh/m ²)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	1816.6	1919.0	1945.1	1876.3	1721.6	1508.3
	0.50	1818.9	1921.7	1948.9	1883.3	1724.2	1509.9
	1.00	1822.7	1928.1	1951.6	1882.2	1723.6	1512.3
	1.50	1820.3	1931.2	1957.5	1885.6	1731.7	1517.0
	2.00	1832.8	1935.2	1956.3	1890.8	1736.6	1517.5
Annual Cumulative Energy Density – Rear (kWh/m ²)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	555.3	355.4	491.4	526.6	576.1	657.2
	0.50	550.0	589.4	627.6	657.7	673.2	690.5
	1.00	702.9	712.3	718.3	727.1	719.4	704.1
	1.50	757.1	752.2	755.5	756.4	724.4	718.0
	2.00	772.0	772.3	775.2	768.8	736.8	714.6
IBG (%)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	20%	26%	27%	31%	38%	42%
	0.50	32%	33%	34%	36%	40%	44%
	1.00	39%	37%	37%	38%	41%	45%
	1.50	41%	39%	39%	38%	41%	45%
	2.00	42%	40%	39%	39%	41%	46%

Table 8.10 - Annual cumulative energy density for the front and rear sides of a portrait solar module above white gravel and correspondent IBG.

Annual Cumulative Energy Density – Front (kWh/m ²)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	1817.4	1923.7	1949.1	1880.6	1724.0	1507.8
	0.50	1811.7	1926.5	1950.8	1884.4	1725.6	1508.9
	1.00	1821.7	1925.4	1953.4	1882.5	1730.7	1517.1
	1.50	1823.5	1937.0	1959.2	1887.9	1734.2	1524.3
	2.00	1817.7	1933.9	1962.8	1892.8	1733.5	1525.7
Annual Cumulative Energy Density – Rear (kWh/m ²)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	428.4	578.6	631.8	639.8	650.4	664.9
	0.50	639.1	689.4	729.7	703.5	674.2	674.3
	1.00	722.0	735.8	752.1	734.0	701.2	688.5
	1.50	756.8	758.1	764.4	719.9	718.2	694.0
	2.00	773.0	773.2	773.4	743.3	720.2	698.7
IBG (%)		Tilt angle (°)					
		15	30	45	60	75	90
Elevation of the module (m)	0.15	24%	30%	32%	34%	38%	44%
	0.50	35%	36%	37%	37%	39%	45%
	1.00	40%	38%	39%	39%	41%	45%
	1.50	42%	39%	39%	38%	41%	46%
	2.00	43%	40%	39%	39%	42%	46%

Annex III - PrismSolar® MODEL Bi60-343BSTC

Bifacial Module Model Bi60-343BSTC

Electrical Data Bi60-343BSTC				
Projected specifications for Front STC ¹ , Rear STC ¹ , Bifacial STC (BSTC ²)				
Bi60-343BSTC (STC=270W; BSTC ² =343W)		Front STC ¹	Rear STC ¹	BSTC ²
Rated Power	Pmax (W)	270	243	343
Rated Voltage	Vmp (V)	31.7	31.7	31.7
Rated Current	Imp (A)	8.52	7.67	10.8
Open Circuit Voltage	Voc (V)	38.8	38.7	39.2
Short Circuit Current	Isc (A)	8.98	7.96	11.4
Module Efficiency	(%)	16.2	14.6	20.5
Max System Voltage	UL/IEC	1000V		
Series Fuse Rating/Limiting Reverse Current		20A		
Power Tolerance		-1.5%/+3%	-3%/+3%	-3%/+3%
Electrical Parameter Tolerance		-5%/+5%	-5%/+5%	-5%/+5%
Power Temperature Coefficient		-0.415 %/°C		
Voltage Temperature Coefficient (Voc)		-0.284 %/°C		
Current Temperature Coefficient (Isc)		0.044 %/°C		
NOCT (C°)		44°C		
Mechanical Data				
Glass, Front & Back	2 x 3.2mm Tempered			
Frame Type	Frameless			
Bypass Diodes	3			
Junction Box	Slim Profile - Does not shadow bifacial cells			
Cable (Type/Gauge/Length)	PV Wire/12 AWG/900mm			
Connectors	Tyco PV4			
Exterior Glass Dimensions	1695mm X 984mm X 7.2mm ² (66.73in X 38.74in X 0.28in) ²			
Weight	28.9kg (63.75 lbs.)			
Operating Conditions				
Temperature	-40°C to 85°C (-40°F to 185°F)			
Max Mechanical Load ¹	4-point mount (80mm): 2400 Pa (snow/wind load) 4-point and 6-point mount (120mm): 5400 Pa (snow load)/2400 Pa (wind load)			
Certifications & Warranty				
Certifications and Listings	UL1703, IEC61215/61730, CEC, CE, CAN-CSA, Q+			
Fire Rating	Type=13; Burning Brand =A; Spread of Flames =A			
Limited Warranty (Workmanship/Power)	10 Years/30 Years Output (Front and Back) ⁴			

1 - Measured at Standard Testing Conditions (STC): cell temp 25°C, AM1.5, 1000W/m².

2 - Length and width dimensions are +/- 5mm.

3 - To achieve this max weight loading, the support and racking system must meet the mechanical weight loading specified.

4 - Please see the Prism Solar Warranty for Bifacial Modules for complete details.

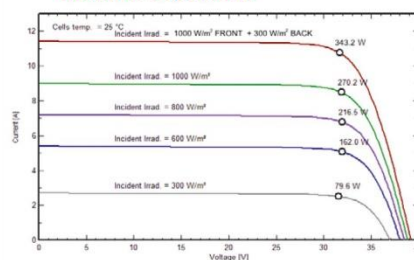
* Bifacial STC (BSTC) = cell temp 25°C, AM1.5, 1000W/m² (FRONT) + 300W/m² (BACK).

IMPORTANT: Prism modules are rated at STC conditions and Bifacial STC conditions (BSTC). BSTC ratings account for additional power produced from the back of the module. Under certain mounting conditions, Prism modules could produce more power than their STC rating. This additional power should be accounted by using the BSTC rating when sizing and selecting system components.

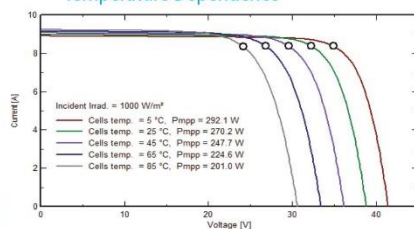
CAUTION: Read the Installation Manual and Design Guide carefully before using this product. All specifications are subject to change without notice.

Bi60-343BSTC specifications, all values subject to change without notice. All rights reserved.
rev 1.1

Irradiance Dependence

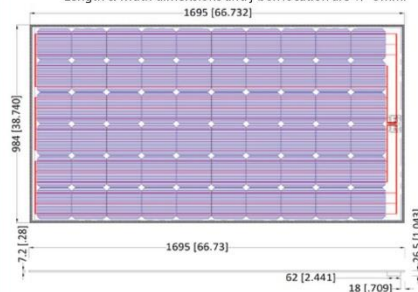


Temperature Dependence



Dimensions, mm (in)

Length & width dimensions and j-box location are +/- 5mm.



TO MAXIMIZE POWER

- Avoid shading the back side of the module by the support rack.
- Mount modules over highly reflective surfaces, such as a white roof or crushed white stone.
- Elevate modules above the mounting surface as much as possible.
- Refer to the Design Guide.

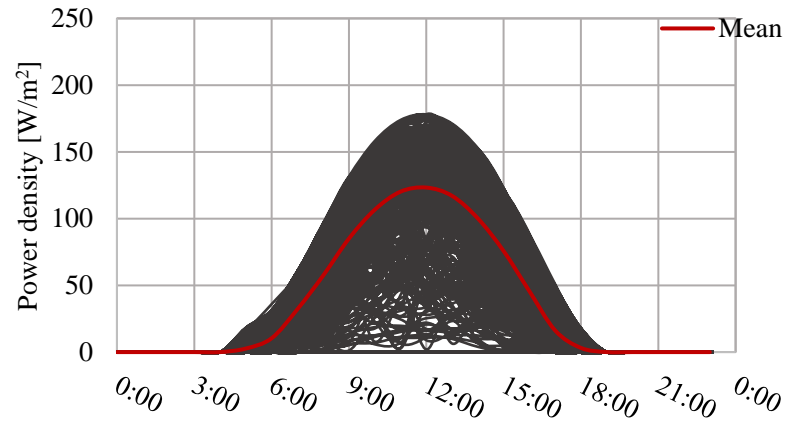
Prism Solar
TECHNOLOGIES
180 South Street, Highland, NY 12528
855-807-7476 (855-80-PRISM)
www.prismsolar.com

Annex IV – Predicted energy yield for all the module configurations in study

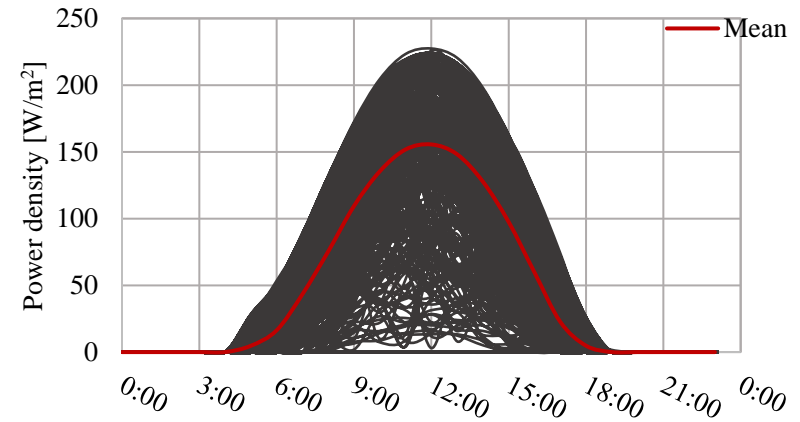
Table 8.11 - Annual energy converted normalized by the area of the module - Energy Yield (kWh/m²) - or by the peak power - Specific Yield (kWh/kW_p) -, for all the module configurations considered in the electrical model.

Technology	Orientation	Mounting Position	Tilt angle (°)	Energy Yield (kWh/m ²)	Specific Yield (kWh/kW _p)
Monofacial	South	Landscape	15	309.57	1536.40
Bifacial	South	Landscape	15	403.74	1577.28
Monofacial	South	Landscape	30	326.86	1622.22
Bifacial	South	Landscape	30	420.77	1643.82
Bifacial	South	Portrait	30	420.53	1642.88
Monofacial	South	Landscape	45	329.38	1634.70
Bifacial	South	Landscape	45	422.26	1649.65
Monofacial	South	Landscape	60	317.10	1573.75
Bifacial	South	Landscape	60	408.72	1596.75
Monofacial	South	Landscape	75	290.78	1443.15
Bifacial	South	Landscape	75	380.67	1487.15
Monofacial	South	Landscape	90	252.90	1255.12
Bifacial	South	Landscape	90	336.66	1315.25
Bifacial	East	Portrait	90	370.29	1446.61
Bifacial	West	Portrait	90	364.96	1425.79

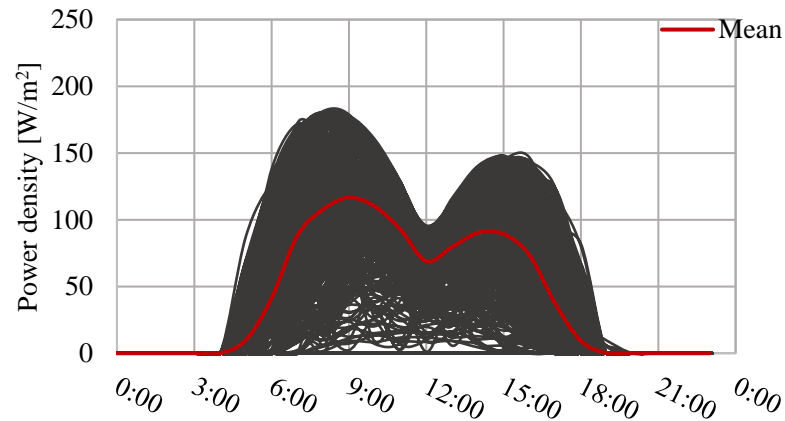
Annex V – Daily power density PV curve for the module's configurations considered for the self-consumption solution



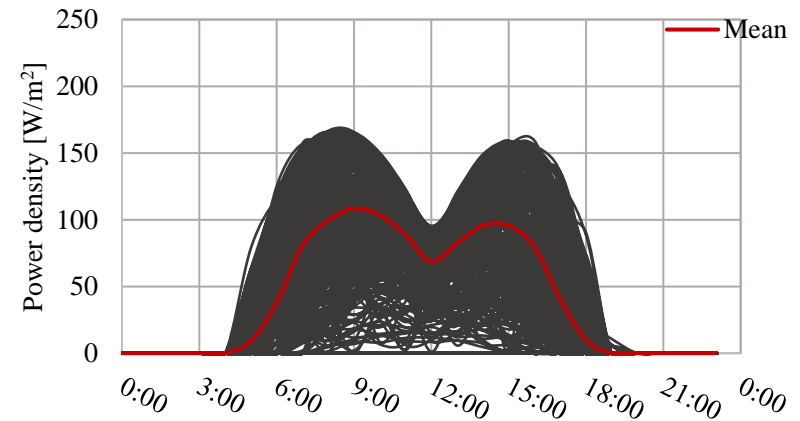
(a)



(b)



(c)



(d)

Figure 8.1 - PV power density daily production for: (a) 30° South Monofacial; (b) 30° South Bifacial; (c) 90° East Bifacial; and (d) 90° West Bifacial.

Annex VI – SSR and SCR for the module configurations and battery capacities in study

Table 8.12 - SSR for a self-consumption system depending on the storage capacity and the configuration and area of the modules installed.

PV installation area (m ²)	Technology	Orientation	Tilt angle (°)	Battery Capacity (kWh/kW _p)				
				0	0.5	1.0	1.5	2.0
1.34	Monofacial	South	30	15%	15%	15%	15%	15%
	Bifacial	South	30	20%	20%	20%	20%	20%
	Bifacial	East	90	17%	17%	17%	17%	17%
	Bifacial	West	90	17%	17%	17%	17%	17%
2.68	Monofacial	South	30	28%	28%	28%	30%	30%
	Bifacial	South	30	32%	32%	32%	37%	38%
	Bifacial	East	90	31%	32%	31%	34%	34%
	Bifacial	West	90	31%	32%	31%	33%	34%
4.02	Monofacial	South	30	34%	35%	39%	41%	43%
	Bifacial	South	30	37%	39%	44%	48%	50%
	Bifacial	East	90	38%	39%	44%	46%	48%
	Bifacial	West	90	38%	39%	43%	46%	48%
5.36	Monofacial	South	30	37%	39%	45%	49%	52%
	Bifacial	South	30	39%	45%	51%	56%	60%
	Bifacial	East	90	41%	46%	51%	55%	58%
	Bifacial	West	90	41%	46%	51%	55%	58%
6.70	Monofacial	South	30	39%	44%	50%	55%	60%
	Bifacial	South	30	41%	48%	56%	62%	69%
	Bifacial	East	90	43%	50%	57%	63%	67%
	Bifacial	West	90	43%	50%	57%	62%	67%
8.04	Monofacial	South	30	40%	47%	54%	60%	66%
	Bifacial	South	30	42%	51%	60%	69%	76%
	Bifacial	East	90	44%	53%	62%	69%	75%
	Bifacial	West	90	44%	53%	62%	69%	75%

Table 8.13 - SCR for a self-consumption system depending on the storage capacity and the configuration and area of the modules installed.

PV installation area (m ²)	Technology	Orientation	Tilt angle (°)	Battery Capacity (kWh/kW _p)				
				0	0.5	1.0	1.5	2.0
1.34	Monofacial	South	30	100%	100%	100%	100%	100%
	Bifacial	South	30	100%	100%	100%	100%	100%
	Bifacial	East	90	100%	100%	100%	100%	100%
	Bifacial	West	90	100%	100%	100%	100%	100%
2.68	Monofacial	South	30	92%	96%	98%	100%	100%
	Bifacial	South	30	82%	87%	91%	94%	97%
	Bifacial	East	90	91%	96%	99%	99%	100%
	Bifacial	West	90	92%	97%	99%	100%	100%
4.02	Monofacial	South	30	74%	81%	86%	90%	94%
	Bifacial	South	30	63%	70%	76%	81%	86%
	Bifacial	East	90	74%	81%	85%	90%	93%
	Bifacial	West	90	75%	82%	86%	90%	94%
5.36	Monofacial	South	30	61%	68%	75%	81%	86%
	Bifacial	South	30	51%	58%	65%	71%	77%
	Bifacial	East	90	60%	68%	75%	80%	85%
	Bifacial	West	90	61%	69%	75%	81%	85%
6.70	Monofacial	South	30	51%	59%	66%	73%	79%
	Bifacial	South	30	42%	50%	57%	64%	70%
	Bifacial	East	90	50%	59%	66%	73%	78%
	Bifacial	West	90	51%	60%	67%	74%	79%
8.04	Monofacial	South	30	45%	52%	60%	67%	73%
	Bifacial	South	30	36%	44%	52%	59%	65%
	Bifacial	East	90	43%	52%	60%	67%	73%
	Bifacial	West	90	44%	53%	61%	68%	74%